AMENDMENT OF SOLICITATION	I/MODIFICATION (	OF CONTRACT	1. CONTRACT ID C	ODE	PAGE OF PAGES
2. AMENDMENT/MODIFICATION NO.	3. EFFECTIVE DATE	4. REQUISITION/PURCHA	ASE REQ. NO.	5. PROJECT I	NO. (If applicable)
6. ISSUED BY CODE		7. ADMINISTERED BY (If	other than Item 6)	CODE	
8. NAME AND ADDRESS OF CONTRACTOR (No., street	t, county, State and ZIP Code	e)	9B. DATED (SE	E ITEM 11)	TION NO.
			10B. DATED (S	SEE ITEM 11)	
	ACILITY CODE	AMENDMENTS OF SO	DUCITATIONS		
Offers must acknowledge receipt of this amendment prior  (a)By completing items 8 and 15, and returning  or (c) By separate letter or telegram which includes a refe THE PLACE DESIGNATED FOR THE RECEIPT OF OFFER: amendment your desire to change an offer already submit solicitation and this amendment, and is received prior to t  12. ACCOUNTING AND APPROPRIATION DATA (If regulations)	copies of the amendment; ( rence to the solicitation and a S PRIOR TO THE HOUR AND tted, such change may be ma he opening hour and date spe	(b) By acknowledging receipt amendment numbers. FAILUI D DATE SPECIFIED MAY RES ade by telegram or letter, prov	of this amendment of RE OF YOUR ACKNO	n each copy of t WLEDGMENT T OF YOUR OFFE	the offer submitted; TO BE RECEIVED AT R. If by virtue of this
13. THIS ITEM	ONLY APPLIES TO MC	DDIFICATION OF CON		S.	
CHECK ONE A. THIS CHANGE ORDER IS ISSUED PUNO. IN ITEM 10A.		DER NO. AS DESCRIBE ority) THE CHANGES SET FO		E MADE IN THE	CONTRACT ORDER
B. THE ABOVE NUMBERED CONTRAC appropriation date, etc.) SET FORTH C. THIS SUPPLEMENTAL AGREEMENT	I IN ITEM 14, PURSUANT TO	THE AUTHORITY OF FAR		as changes in p	aying office,
D. OTHER (Specify type of modification		TO ASTRICTION OF			
E. IMPORTANT: Contractor is not,	is requiredto sign thi	is documentand return	n co	opiesto the i	ssuingoffice.
14. DESCRIPTION OF AMENDMENT/MODIFICATION (O	rganized by UCF section hea	dings, including solicitation/co	ontract subject matter	r where feasible.,	
Except as provided herein, all terms and conditions of the	document referenced in Item				
15A. NAME AND TITLE OF SIGNER (Type or print)		16A. NAME AND TITLE OF	CONTRACTING OFF	ICER (Type or p	rint)
15B. CONTRACTOR/OFFEROR	15C. DATE SIGNED	16B. UNITED STATES OF A			16C. DATE SIGNED
(Signature of person authorized to sign)		(Signature	of Contracting Office	r)	

# Item 14. Continued.

## CHANGES TO BID OPENING DATE

1. <u>Standard Form 1442, First Page, Item No. 13.A.</u>- In the second line, change the bid opening time and date from "1400 local time, 30 May 2001" to "1400 local time, 5 June 2001".

# CHANGES TO THE SPECIFICATIONS

- 2. SECTION 13280 ASBESTOS ABATEMENT.- Delete pages 13280-1 through 13280-62 and substitute the accompanying new pages 13280-1 through 13280-62, bearing the notation "ACCOMPANYING AMENDMENT NO. 002 TO SOLICITATION NO. DACA63-00-B-0025:"
- 3. <u>Replacement Sections</u> Replace the following sections with the accompanying new sections of the same number and title, bearing the notation "ACCOMPANYING AMENDMENT NO. 002 TO SOLICITATION NO. DACA63-00-B-0025:"

Section No.	<u>Title</u>
02051	REMOVAL, RECYCLING AND DISPOSAL OF REGULATED MATERIALS
02091	LEAD-CONTAINING PAINT (LCP) WORKER PROTECTION PLAN
02220	DEMOLITION
05120	STRUCTURAL STEEL
05400	COLD-FORMED STEEL FRAMING
08210	WOOD DOORS
09250	GYPSUM WALLBOARD
11000	EQUIPMENT AND CASEWORK SCHEDULE
15080	THERMAL INSULATION FOR MECHANICAL SYSTEMS

# CHANGES TO THE DRAWINGS

4. <u>Replacement Drawings</u>.- Replace the drawings listed below with the attached new drawings(s) of the same number, bearing the notation "AM #0002":

```
G04_2.cal Seq 4 G1.2 Code analysis sheet
C41_2.cal Seq 45 LSP1 Planting plan-site
A23_2.cal Seq 70 A4.8 Equipment schedule
S11_2.cal Seq 107 S1.0 Overall foundation plan
S18_2.cal Seq 114 S2.0 Overall roof framing plan
P01_2.cal Seq 155 P1.1 Plumbing symbol legend & schedules
P16_2.cal Seq 170 P4.2 Plumbing details
E04 2.cal Seq 178 CE4.1 Electrical-Site demolition plan-Goat pen
```

END OF AMENDMENT

SECTION 02051

# REMOVAL, RECYCLING AND DISPOSAL OF REGULATED MATERIALS

# PART 1 GENERAL

# 1.1 SUMMARY

This Section covers the requirements for removal, recycling, and disposal of regulated materials prior to building demolition or renovation.

Occupational Safety and Health Standards

# 1.2 REFERENCES

29 CFR 1910

# CODE OF FEDERAL REGULATIONS (CFR)

	0111	1710	occupacional parce, and nearen peandards
29	CFR	1926	Safety and Health Regulations for Construction
		ENVIRONMENTAL PROTECTION	N AGENCY (EPA)
40	CFR	82	Protection of Stratospheric Ozone
40	CFR	261	Identification and Listing of Hazardous Waste
40	CFR	262	Standards Applicable to Generators of Hazardous Waste
40	CFR	263	Standards Applicable to Transporters of Hazardous Waste
40	CFR	264	Standards for Owners and Operators of Hazardous Waste Treatment, Storage and Disposal Facilities
40	CFR	268	Land Disposal Restrictions
40	CFR	270	EPA Administered Permit Programs: The Hazardous Waste Permit Program
40	CFR	273	Standards for Universal Waste Management
40	CFR	761	Polychlorinated Biphenyls Manufacturing, Processing, Distribution in Commerce and

# DEPARTMENT OF TRANSPORTATION (DOT)

Use Prohibitions

49 CFR 171	General Information, Regulations and Definitions
49 CFR 173	Shippers - General Requirements for Shipments and Packagings
49 CFR 178	Specifications for Packagings

#### 1.3 DEFINITIONS

# 1.3.1 Regulated Materials

Regulated materials are mercury, polychlorinated biphenyls[AM002] trichlorobenzene (TCB), diethylhexyl phthalate (DEPH), radiation sources, and ozone depleting chemicals. Requirements for asbestos containing material (ACM) and lead based paint (LBP), if present in the buildings to be demolished, are covered in Sections 02091 and 13280, respectively.

#### 1.3.2 Mercury (Hg)

Mercury is a metal that is liquid at room temperature with a small vapor pressure. Mercury-containing items addressed by this specification are thermostats and fluorescent light bulbs (see definition of mercury bulb thermostat and fluorescent light bulb below).

# 1.3.3 Polychlorinated Biphenyls (PCBs)

PCBs are defined in 40 CFR 761. They are oily in pure form and increase the risk of cancer. PCB-containing items addressed by this specification are ballasts (see definition of Ballast below).

# 1.3.4 Ozone Depleting Chemicals (ODCs)

ODCs include chlorofluorocarbons (CFCs), hydrochlorofluorocarbons (HCFCs), halon, tetra (and tri) chloroethane, carbon tetrachloride and all isomers of methyl chloroform. A complete list of ODCs addressed by this specification are in 40 CFR 82 Subpart A, Appendixes A and B. Items potentially containing ODC's are refrigeration equipment for HVAC systems, freezers, refrigerators, drinking fountains, ice machines, beverage and refrigerated food dispensers, halon fire extinguishers and biomedical equipment.

## 1.3.5 Ballast

A ballast is a device used to give starting voltage and/or stabilizing current to a fluorescent light bulb. Ballasts are metal cases filled with a solid/semisolid asphalt/tar substance that contain a capacitor. The capacitor may contain the following regulated materials: PCBs, trichlorobenzene and/or diethylhexyl phthalate.

#### 1.3.6 Ballasts Categories

Ballasts in Category I contain PCB and other regulated solvents. Category I ballasts are in 4-foot light fixtures made before 1985 and ballasts for

all other sizes made before 1991. For the work under this contract, all ballasts with an unknown date of manufacture are assumed to be Category I. Category II contains ballasts that do not fit into Category I.

## 1.3.7 Fluorescent Light Bulb

A light bulb (or tube) of a fluorescent lighting fixture (defined below).

#### 1.3.8 Lighting Fixture

A unit containing a fluorescent light bulb, light reflector, casing and ballast.

## 1.3.9 Mercury Bulb Thermostat

A temperature control device containing a Hg ampule attached to a bimetallic sensing element.

#### 1.3.10 Retorting Mercury

The retorting of mercury is a process whereby mercury is distilled from other materials by using heat. During the fluorescent light bulb recycling process, mercury is retorted from the phosphor powder that coats the inside of the glass.

# [AM002]1.3.11 Wet Type Transformers

Wet type transformers typically contain PCB, TCB, and DEPH.

# 1.3.12 X-Ray Equipment

X-ray equipment typically contain radiation sources.

#### 1.3.13 Utility Poles

Utility poles are typically pre-treated with arsenic and creosote.

## 1.4 DESCRIPTION OF WORK

Prior to the start of demolition work, all items containing regulated materials shall be removed from the buildings and salvaged, recycled, incinerated or placed in a landfill.

# 1.5 CONTRACTOR'S QUALIFICATIONS

The Contractor and subcontractors who will remove Hg containing items from the building(s) shall be familiar with Hg handling and emergency procedures in accordance with 40 CFR 273. The Contractor and subcontractors who will remove PCB items from the building(s) shall follow there overall Site Safety and Health Plan (SSHP) and shall have at least 2 years experience. The Contractor and subcontractors who will purge and reclaim ODCs shall be certified in accordance with 40 CFR 82 and shall have at least 2 years

experience. They shall also be familiar with other Federal, state and local regulations for work to be performed in this specification.

#### 1.6 SUBMITTALS

Government approval is required for SUBMITTALS with a "GA" designation; SUBMITTALS having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-01 Data

Oualifications; FIO.

The Contractor shall be familiar with Hg handling and emergency procedures in accordance with 40 CFR 273.

The Contractor shall have at least 2 years experience in handling PCBs.

Certifications; FIO.

A copy of each technician's certification, required under 40 CFR 82.161, who will be reclaiming ODCs.

Licenses and Permits; FIO.

A copy of the recycling/destruction facility license for handling, treatment and/or destruction of ballasts containing PCBs and/or other regulated items in accordance with 40 CFR 761.60.

A copy of the RCRA Part B permit for the facility that is retorting  ${\tt Hg}$  on site.

A copy of the state permit for hauling and transporting hazardous waste in accordance with 40 CFR 263.

Plans; GA.

A written Spill Prevention, Control and Countermeasures (SPCC) Plan shall be prepared in accordance with paragraph SPILLS AND SAFETY of this Section and submitted at least 30 days before the start of demolition work.

Pollution Insurance; FIO.

A copy of the contractor's current environmental pollution liability insurance for the recycling and/or destruction facilities to ensure that the facility assumes full responsibility for compliance with all Federal, State and local regulations pertaining to worker protection, work practices, site safety, transportation and disposal.

[AM002] Agreement from recycling facility to transport packaged light tubes.

SD-08 Statements

Contractor's Qualification; GA.

Documentation of Contractor's and subcontractor's work experience in removal, recycling and disposal of items containing Hg, PCB's and ODC's during building demolition. This shall be submitted at least 30 days before the start of work.

SD-18 Records

Closure Report; FIO.

A closure report, including a statement of compliance, shall be prepared in accordance with paragraph CLOSURE REPORT of this Section.

# 1.7 WASTE MINIMIZATION, SALVAGE AND RECLAMATION

The Contractor shall practice waste minimization, salvage and reclamation of items containing regulated materials. The Contractor shall not dispose of any item in its entirety to the landfill or by incineration. Regulated materials placed in a landfill or incinerated shall be manifested in accordance with 40 CFR 262.

## PART 2 PRODUCTS (NOT USED)

#### PART 3 EXECUTION

# 3.1 VERIFICATION OF REGULATED MATERIALS

Before demolition the Contractor shall field verify the drawings showing the actual locations, quantities and categories of items containing Hg, PCBs and/or ODCs. The Contractor shall notify the Contracting Officer of any discrepancies or conflicts before performing work specified in this section.

#### 3.2 REMOVAL, HANDLING AND PACKAGING

## 3.2.1 Fluorescent Light Bulbs

The Contractor shall remove fluorescent light bulbs from the lighting fixtures and place them in shipping containers in accordance with 49 CFR 178 properly packaged to avoid breakage. Broken fluorescent lights bulbs shall be placed in a "broken bulb" container(s) and manifested for transport and disposal in accordance with 40 CFR 262, 40 CFR 263, and 40 CFR 264.

# 3.2.2 Ballasts

The Contractor shall remove all ballasts from the lighting fixtures, segregate them into Category I leaking, Category I not leaking, Category II leaking and Category II not leaking and put them into containers in accordance with 49 CFR 178 for shipping. All Category I leaking ballasts shall be managed in accordance with 40 CFR 761 (Toxic Substances Control Act = TSCA).

## 3.2.3 Mercury Bulb Thermostats

The Contractor shall remove and handle mercury bulb thermostats in accordance with 40 CFR 273. Leaking or broken ones shall be placed in a container and manifested for transportation and disposal in accordance with 40 CFR 262, 40 CFR 263, and 40 CFR 264.

#### 3.2.4 Units Containing ODCs

The Contractor shall purge the items and handle ODCs in accordance with 40 CFR 82 Subpart F prior to removal of these units. [AM002] Contractor shall coordinate with Contracting Officer regarding onsite recycling program for refrigerant R-22 and equipment associated with the HVAC system.

# [AM002]3.2.5 X-Ray Equipment

The Contractor shall coordinate with the installation Radiation Protection

Officer to verify disposal of x-ray equipment to the original manufacturer
or at a permitted facility. The final disposal tracking document shall be
provided to the Contracting Officer Representative.

#### 3.3 LABELING AND RECORD KEEPING

Labeling and record keeping of regulated materials to be salvaged, recycled, incinerated or placed in a landfill shall be in accordance with 40 CFR 262, 40 CFR 263, 40 CFR 264, and all other applicable Federal, State and local regulations.

## 3.4 SPILLS AND SAFETY

The Contractor shall prepare, maintain and implement a Spill Prevention, Control and Countermeasure (SPCC) Plan in accordance with 40 CFR 761. Although this requirement is for PCBs, it shall include Hg (29 CFR 1910 and 29 CFR 1926 will provide more guidance). It shall establish policies and procedures to prevent spills, minimize spill impact on its surroundings and methods for cleanup. The plan shall also establish the type of spill report to be given to the Contracting Officer. The plan shall be kept on-site and encompass all site activities including transportation to the recycling and/or destruction facilities. It shall be developed, signed, sealed and dated by an industrial hygienist certified by the American Board of Industrial Hygienists. Spills greater than 1 pound of PCBs shall be reported to National Response Center (1-800-424-8802), the Contracting Officer, and cleaned up immediately.

# 3.5 STORAGE

A temporary storage area shall be provided by the Contractor and approved by the Contracting Officer. Storage time limits are 30 days for ballasts containing PCBs (40 CFR 761) and 1 year for thermostats containing Hg (40 CFR 273). Regulated materials must be removed from the site before final project acceptance by the Government.

#### 3.6 TRANSPORTATION

Materials shall be transported by a licensed, hazardous waste hauler. Operating procedures shall be enforced by the Contractor to prevent spillage in accordance with 49 CFR 171 and 40 CFR 173. The hauler shall not store regulated materials longer than 10 days in accordance with 40 CFR 263 and 40 CFR 273. Vehicle loading, vehicle placarding, waste tracking, notification and record keeping shall be in accordance with all applicable Federal, State and local regulations.

#### 3.7 RECYCLING/DESTRUCTION FACILITY

The contractor shall only ship items to be recycled, incinerated or landfilled to EPA certified facilities (40 CFR 261, 40 CFR 268 and 40 CFR 270) with environmental pollution liability insurance coverage.

#### 3.8 CLOSURE REPORT

The Contractor shall prepare and submit a closure report to the Contracting Officer within 30 days of completing demolition work. The report shall contain: (a) A signed cover letter certifying completion of work described herein, (b) The signed statement of compliance (attached at the end of this section), (c) A narrative describing worker protection and waste removal, handling, packaging, transportation, separation and ultimate end (recycled, destroyed and/or disposed), (d) A description of accidents, ruptures, leaks, subsequent response procedures and cleanup and (e) Final disposition documentation of all items containing Hg, PCBs and/or ODCs including a copy of notifications, signed manifest of waste and signed certificates or receipts of recycling or destruction.

# 3.9 STATEMENT OF COMPLIANCE FORM

#### STATEMENT OF COMPLIANCE

I hereby certify that:

- (1) the appropriate state manifest form has been completely and properly filled out;
- (2) the packing, marking, labeling and placarding of the waste meets all applicable regulations;
- (3) the waste transportation, recycling, destruction and disposal meets all applicable Federal, State and local regulations.

Name		
Title		
Date		

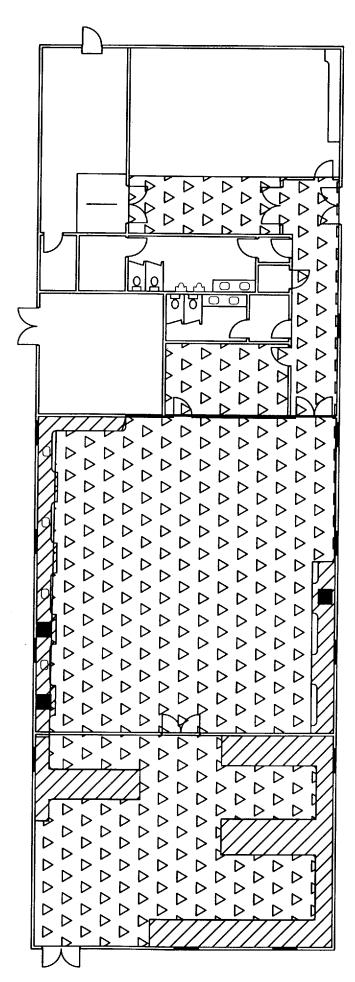
# 3.10 Appendices

An inventory of regulated materials follows this section.

A complete Report of Limited Asbestos/Lead Based Paint/Regulated materials Survey follows Section 13280.

-- End of Section --





# EGEND

Asbestos-containing floor tile and/or mastic

Asbestos-containing bench countertops Asbestos-containing vent hood nsulation



Limited Asbestos/Lead-Based Paint Survey

Z

**Building 2660, 2657, Goat Pens** & Dog Kennels Ft. Sam Houston Army Base San Antonio, Texas

ACM Location Map FIGURE 1 TERRA-MAR, INC. DN00-711

	Regulated Mar	terial Inventory	
Location	<u>Material</u>	Quantity	Comments
Building 2660			
	4' -Fluorescent Light bulbs	168	42 light fixtures x 4 bulbs each
	Fluorescent light ballasts	84	42 fixtures x 2 ballast
	Drinking fountain	1	Self contained chiller
	Humidifier	1	
	Bioclean Hood	1	
	Installed X-ray Machine	1	
	Portable X-ray Machine	1	
	Automatic Cage Washer	1	
	Cold Storage Locker	1	
	Boilers	2	
	Utility Poles	1	
Building 2657			·····
	4' -Fluorescent Light bulbs	500	125 light fixtures x 4 bulb each
	Fluorescent light ballasts	250	125 fixures x 2 ballast
	Drinking fountain	1	Self contained chiller
	Thermostats	2	
	Pole-mounted transformers	3	Outside building
	Pad-mounted transformers	3	Outside building
	Boiler	1	
	Utility Poles	3	
Dog Pens	Juney 1 0.00		
J 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0	4' -Fluorescent light bulbs	16	8 light fixtures x 2 bulb each
	Fluorescent light ballasts	16	8 fixtures x 2 ballasts each
	Pad-mounted transformer	1	
	Utility Poles	1	
Goat Pens			
	Cold Storage Locker	1	
	Window A/C unit	1	
	4'-Fluorescent light bulbs	32	16 light fixtures x 2 bulb each
	8'-Fluorescent light bulbs	12	12 light fixtures x 1 bul each
	Thermostat	1	
	Fluorescent light ballasts	44	
	Infrared heaters	2	
	Utility Poles	2	

#### SECTION 02091

#### LEAD-CONTAINING PAINT (LCP) WORKER PROTECTION PLAN

#### PART 1 GENERAL

#### 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

#### CODE OF FEDERAL REGULATIONS (CFR)

29 CFR 1910 Occupational Safety and Health Standards.

29 CFR 1926 Safety and Health Regulations for Construction.

# ENGINEERING MANUALS (EM)

EM 385-1-1 (1996) U.S. Army Corps of Engineers Safety and Health Requirements Manual.

#### 1.2 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01300 SUBMITTAL PROCEDURES:

SD-01 Data

Equipment List; FIO.

A list of equipment items to be used in the work, including brand names, model, capacity, performance characteristics, quantities and other pertinent information.

SD-08 Statements

Lead-Containing Paint (LCP) Worker Protection Plan; GA.

The Contractor shall review the specified work tasks and methods and shall prepare a detailed Worker Protection Plan that identifies the work procedures, health, and safety measures to be used while doing the work which may penetrate or disturb lead containing paint. The plan shall address the methods to be undertaken to minimize the hazards to workers during the project to include the following key elements:

- a. Methods of disturbing of lead containing paint;
- b. Notification of occupants in adjacent work areas of proposed work

schedules;

- c. Worker protection training requirements as specified in 29 CFR 1926.62;
- d. Methods of minimizing exposure to lead dust, i.e. dust control (wetting agent);
- e. Personnel protective equipment; respiratory protection program and controls.
- f. Hygiene facilities and practices;
- g. Engineering controls and safety measures;
- h. Worker exposure assessment procedures, i.e. personal air monitoring, name of laboratory and air monitoring technician;
- i. Housekeeping; and
- j. Medical surveillance.

SD-09 Reports

Sampling Result; FIO.

A log of the personal air sampling test results shall be reviewed and submitted, in written form, no more than 48 hours after completion of the sampling cycle. The log shall list each sample result, sampling time and date, sample type, identification of personnel monitored, flow rate and duration, air volume sampled, yield of lead, cassette size, analytical method used, analyst's name and company, and interpretation of results. Results shall be reported in micrograms of lead per cubic meter of air.

SD-13 Certificates

Quality Assurance; GA.

Certificates shall meet the requirements of paragraph QUALITY ASSURANCE. The statements shall be signed and dated by a certifying officer after the award of this contract and contain the following:

- a. Contractor's name and address.
- b. Project name and location.
- c. The specified requirements that are being certified.
- 1.3 QUALITY ASSURANCE
- 1.3.1 Qualifications
  - a. Contractor: Certification that the Contractor has prior experience on projects similar in nature and extent to ensure the capability to perform

the work in a satisfactory manner and minimize worker and occupant exposures.

- b. Competent Person: Certification that the Contractor's full-time onsite Competent Person meets the competent person requirements of 29 CFR 1926.62 and is experienced in administration and supervision of Lead Containing Paint projects, including work practices, protective measures for building and personnel, disposal procedures, etc.
- c. Testing Laboratory: The name, address, and telephone number of the independent testing laboratory selected to perform personal air sampling and analysis. Documentation that the laboratory performing the analysis is an EPA National Lead Laboratory Accreditation Program (NLLAP) accredited laboratory and that it is rated proficient in the NIOSH/EPA Environmental Lead Proficiency Analytical Testing Program (ELPAT). Certification shall include accreditation for heavy metal analysis, list of experience relevant to analysis of lead in air, and a Quality Assurance and Quality Control Program. Currently, the American Association for Laboratory Accreditation (ASLA) and the American Industrial Hygiene Association (AIHA) are the EPA recognized laboratory accreditors. Documentation shall include the date of accreditation or reaccreditation.
- d. Blood Lead Testing Laboratory. The name, address and telephone number of the blood lead testing laboratory; the laboratory's listing by OSHA and the U.S. Public Health Service Center for Disease Control (CDC); and documentation that the laboratory certified in the state where the work site is located.

## 1.3.2 Respiratory Protection Devices

Manufacturer's certification of NIOSH or the Mine Safety and Health Administration (MSHA) approval for respiratory protection devices to be utilized on the site.

#### 1.3.3 Cartridges, Filters, and Vacuum Systems

Manufacturer's certification of NIOSH approval of respirator cartridges.

# 1.3.4 Medical Records

As required by 29 CFR 1926.62 and by the state and local regulations, employees who are involved in LCP disturbance work and may be required to receive a medical examination will provide certification of such examination, including biological monitoring. Records shall be retained, at Contractor expense, in accordance with 29 CFR 1910.20.

# 1.3.5 Training

Training shall meet the requirements of 29 CFR 1926.62 and 29 CFR 1926.59. Training shall be provided prior to the time of job assignment. Training may be an awareness training focusing on the disturbance methods specified in the LCP Worker Protection Plan. Training certification shall be provided prior to the start of work involving LCP, for all workers, supervisors and Competent Person.

Project specific training shall be conducted prior to the start of the disturbance work. This training shall review the specific disturbance methods and protection of the workers as outlined in the Worker Protection Plan.

#### 1.4 DESCRIPTION OF WORK

The work will require disturbance of surfaces during demolition of buildings at Fort Sam Houston Army Base, Texas. Painted surfaces were tested and the surfaces were found to contain lead paint above the HUD threshold for bollards located in the Dog Pen area. In accordance with OSHA 29 CFR 1926.62 worker protection is required when any disturbance is made to a surface which contains any amount of lead until air monitoring indicates the airborne exposure level for lead is below the Action Level of 30 micrograms/m3. A copy of the complete survey can be reviewed in Section 13284 of these specifications.

This section describes the procedures and equipment required to protect workers and minimize exposure to LCP during demolition activities. It is the Contractor's responsibility to pay all fees associated with all tasks to be performed in this section.

#### 1.5 SITE VISIT

Contractor shall visit and investigate the site, review the drawings and specifications, and become familiar with conditions which will affect the work.

# 1.6 PROTECTION OF EXISTING WORK TO REMAIN

Disturbance, storage, transportation, and disposal work shall be performed without damaging or contaminating adjacent areas. Where such areas are damaged or contaminated, the Contractor shall restore area to the original condition.

# 1.7 COORDINATION WITH OTHER WORK

Disturbance and disposal work shall be coordinated with existing work and/or concurrent work being performed in adjacent areas including asbestos abatement.

# 1.8 SAFETY AND HEALTH REGULATORY REQUIREMENTS

Work shall be performed in accordance with requirements of EM 385-1-1 and applicable regulations including, but not limited to 29 CFR 1910, 29 CFR 1926, especially Section .62. Matters of interpretation of the standards shall be submitted to the appropriate agency for resolution before starting work. Where these requirements vary, the most stringent shall apply.

#### 1.9 PRECONSTRUCTION SAFETY MEETING

The Contractor and Competent Person shall attend a preconstruction safety meeting prior to starting any work involving LCP disturbance. Items required to be submitted will be reviewed for completeness, and where specified, for acceptance.

#### 1.10 ACCIDENT PREVENTION PLAN

# 1.10.1 Preparation and Implementation

The Accident Preparation Plan (APP) shall be prepared in accordance with EM 385-1-1, Appendix A. Where a topic in the Appendix A is not applicable, the APP shall justify its omission or reduced level of detail, and establish that adequate consideration was given to the topic. The APP shall cover onsite work by the Contractor or subcontractors. The Competent Person shall be responsible for development, implementation, and quality control of the content and actions required in the APP. For each anticipated work task, the APP shall establish hazards and control measures. The APP shall be easily readable and understandable by the Contractor's work force.

# 1.10.2 Acceptance and Modifications

The APP shall be prepared, signed and dated by the Contractors Competent Person and submitted 10 days prior to the preconstruction safety conference. Deficiencies in the APP shall be discussed at the Preconstruction Safety Conference and the APP shall be revised to correct the deficiencies, and resubmitted for acceptance. Onsite work shall not begin until the APP has been accepted unless otherwise authorized by the Contracting Officer. One copy of the APP shall be maintained in the Contractor's jobsite file, and a second copy shall be posted where it will be accessible to personnel on the site. As work proceeds, the APP shall be adapted to new situations and conditions. Changes to the APP shall be made with concurrence of the Competent Person and Site Superintendent, and acceptance of the Contracting Officer. Should an unforeseen hazard become evident during performance of the work, the Competent Person shall bring such hazard to the attention of the Superintendent and the Contracting Officer, both verbally and in writing, for resolution as soon as possible. In the interim, the Contractor shall take necessary action to re-establish and maintain safe working conditions; and to safeguard onsite personnel, visitors, the public, and the environment. Disregard for provisions of this specification, or the accepted APP shall be cause for stopping of work until the matter is rectified.

## 1.10.3 Activity Hazard Analyses

An Activity Hazard Analysis (AHA) shall be prepared prior to beginning each major phase of the work and submitted for review and acceptance. Format shall be in accordance with EM 385-1-1, figure 1-1. A major phase of work is defined as an operation involving hazards not experienced in previous operations, or where a new work crew is to perform. The analysis shall define the activities and the sequence in which they are to be performed, specific hazards anticipated, and control measures to be implemented to

eliminate or reduce each hazard to an acceptable level. Work shall not proceed on that phase until the Activity Hazard Analysis has been accepted and a preparatory meeting has been conducted by the Contractor to discuss content of the AHA with everyone engaged in the activity, including the Government's onsite representative. The AHA shall be continuously reviewed and modified when appropriate to address changing conditions or operations. The accepted AHA shall be appended to and become part of the APP.

#### 1.11 RESPIRATORY PROTECTION PROGRAM

A respiratory protection program shall be established as required by 29 CFR 1926.62 and in accordance with 29 CFR 1910.134. An approved respirator shall be furnished to each employee and visitor required to enter a LCP work control area. A fit test shall be conducted in accordance with 29 CFR 1926.62, Appendix D.

#### 1.12 HAZARD COMMUNICATION PROGRAM

A Hazard Communication Program shall be implemented in accordance with 29 CFR 1926.59.

#### 1.13 SAFETY AND HEALTH OVERSIGHT

The Competent Person shall be the onsite person responsible for coordination, safety, security and execution of the work. The Competent Person shall be able to identify existing and predictable lead hazards and shall have the authority to take corrective measures to eliminate them.

## 1.14 PREPARATORY INSPECTION MEETING

The Contractor and Contracting Representative shall arrange and hold a preparatory inspection meeting immediately prior to beginning any LCP abatement. The APP, Activity Hazard Analyses, and the Contractor's Worker Protection Plan, will be reviewed for completeness.

#### 1.15 TRAINED AND COMPETENT PERSONNEL

Work shall be performed by persons, qualified and trained in the LCP disturbance work, monitoring, and disposal of debris, and in subsequent cleanup of the affected environment. Workers shall comply with the appropriate Federal, state, and local regulations which mandate work practices, training, and capability of performing the work under this contract.

# 1.16 POSTED WARNINGS AND NOTICES

The following regulations, warnings, and notices shall be posted at the work site in accordance with 29 CFR 1926 Section .62.

#### 1.16.1 Limited Access

Access to the LCP areas shall be limited to trained and properly protected workers and visitors until air monitoring results indicate the levels are below the Action Level of 30 micrograms/m3 per 29 CFR 1926.62. Signs

shall be located at a distance from the LCP control areas that will allow personnel to read the sign and take the necessary protective actions required before entering the LCP control area.

# 1.16.2 Worker Information

Right-to-know notices shall be placed in clearly visible areas of the work site in compliance with Federal, state, and local regulations.

# 1.16.3 Air Monitoring Results

Daily air monitoring results shall be prepared so as to be easily understood by the workers, and shall be available at the work site.

# 1.16.4 Emergency Telephone Numbers

A list of telephone numbers shall be posted at the site. The list shall include numbers of the local hospital, emergency squad, police and fire departments, Government and Contractor representatives who can be reached 24 hours per day, and professional consultants directly involved in the project.

# 1.17 PERSONAL PROTECTIVE EQUIPMENT

# 1.17.1 Respiratory Protection

Respirators required for worker protection during this project shall be approved by NIOSH for such use as determined by the Competent Person. Respirators shall comply with the requirements of 29 CFR 1926 Section .62 and shall be used in accordance with 29 CFR 1926 Section .103 and 29 CFR 1910 Section .134.

# 1.17.2 Protective Clothing

The Contractor shall furnish, at no cost to personnel, equipment/clothing for protection from airborne LCP debris. An adequate supply of these items shall be available for worker. Protective clothing and equipment shall not be removed from the work site by workers or visitors.

## 1.18 DUST SUPPRESSION

During all renovation work dust suppression methods shall be employed which will minimize airborne lead dust. The method of dust suppression shall be described in the Worker Protection Plan.

# 1.20 STORAGE OF MATERIALS

Materials shall be stored in a place and manner which protects them from damage and contamination. Stored materials shall not present a hazard or an inconvenience to workers, visitors, and/or other occupants and employees of the building.

#### PART 2 PRODUCTS (NOT APPLICABLE)

#### 9806203

# PART 3 EXECUTION

#### 3.1 WORK PROCEDURES

LCP disturbance and related work shall be performed in accordance with the accepted Contractor's Worker Protection Plan. Procedures and equipment required to limit occupational exposures to lead during LCP disturbance shall be in accordance with 29 CFR 1926.62, and as specified herein.

#### 3.1.1 Personnel Protection Procedures

Personnel shall wear and use protective clothing and equipment as specified in the Worker Protection Plan. Eating, smoking, drinking, chewing tobacco and chewing gum, and applying makeup shall not be permitted in the LCP control area. Electrical service shall be disconnected when wet removal is performed, and temporary electrical service protected by a ground fault circuit interrupter shall be provided.

# 3.1.2 Safety and Health Procedures and Responsibilities

The Competent Person shall be present on the work site throughout the project to supervise, and document the project's health and safety provisions. A daily log shall be maintained documenting the progress of the work, results of sampling tests, and level of worker protection throughout the project area. The Competent Person shall verify that the Worker Protection Plan is implemented and followed.

# 3.1.3 Engineering Controls

## 3.1.3.1 Hand Wash Station Procedures

An operational hand washing station shall be provided if not available in the building. Workers shall be instructed to wash their hands and face whenever exiting the control area and before eating, drinking or smoking.

#### 3.2 MONITORING

During the entire LCP disturbance activities, a Competent Person shall be onsite directing the work to ensure that the health and safety requirements of this contract are satisfied.

## 3.2.1 Personal Air Monitoring

Airborne concentrations of lead shall be collected and analyzed in accordance with 29 CFR 1926.62. Results shall be reported in micrograms per cubic meter of air. This monitoring shall be used to verify the need and/or adequacy of PPE and to determine if proper work practices are being employed. The Contracting Officer shall be notified if any personal air monitoring result equals or exceeds 30 micrograms per cubic meter of air.

#### 3.3 CLEANUP AND DISPOSAL

#### 3.3.1 Daily Cleanup

Surfaces in the LCP work area shall be maintained free of accumulations of dust and debris. Dry sweep or compressed air shall not be used for cleanup. At the end of each shift, the area shall be cleaned by vacuuming with a HEPA filtered vacuum cleaner and wet mopping the area.

# 3.3.2 Disposal

#### 3.3.2.1 Metal Disposal Procedures

Contractor shall salvage all metallic building components to maximum extent possible.

# 3.3.2.2 Toxicity Characteristic Leaching Procedure (TCLP) Results

The contractor is responsible for performance of TCLP testing prior to disposal of lead based paint debris if required by the disposal facility. The results of this TCLP analysis will be used to determine disposal procedures. TCLP tests have not been performed. For bidding purposes, contractor shall assume composite waste stream from this project shall create a TCLP for lead of less than 1.5 mg/l. Any segregation by contractor of specific items could have potential of exceeding a TCLP greater than 1.5 mg/l.

#### 3.3.2.3 Contaminated Waste

- a. Lead-contaminated waste, scrap, debris, bags, containers, equipment, and lead-contaminated clothing, which may produce airborne concentrations of lead particles shall be stored in U.S. Department of Transportation approved drums. Each drum shall be labeled to identify the type of waste as defined in 49 CFR 172 and the date lead-contaminated wastes were first put into the drum. The Uniform Hazardous Waste Manifest forms from Federal and state agencies shall be obtained and completed. Land disposal restriction notification shall be as required by 40 CFR 268. The Contracting Officer shall be notified at least 14 days prior to delivery to arrange for job site inspection of the drums and manifests. The Contracting Officer will assign an area for interim storage of waste-containing drums. [AM002] From discussion with TNRCC Industrial and Hazardous Waste Section, the guidance on total demolition of structures with LBP is not intended to dilute paint elements with high lead levels with other components of lower lead levels.
- b. Lead-contaminated waste shall be handled, stored, transported, and disposed of in accordance with 40 CFR 260, 40 CFR 261, 40 CFR 262, 40 CFR 263, 40 CFR 264, and 40 CFR 265. Land disposal restriction notification shall be as required by 40 CFR 268.

# 3.4 Appendicies

A complete Report of Limited Asbestos/Lead-Based Paint/Regulated Materials Survey follows Section 13280.

-- End of Section --

SECTION 02220

DEMOLITION

# PART 1 GENERAL

#### 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

#### ENGINEERING MANUALS (EM)

EM 385-1-1

(1996) U.S. Army Corps of Engineers Safety and Health Requirements Manual

## 1.2 GENERAL REQUIREMENTS

The work includes demolition, salvage of identified items and materials, and removal of resulting rubbish and debris. Rubbish and debris shall be removed from Government property daily, unless otherwise directed, to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Contracting Officer. In the interest of occupational safety and health, the work shall be performed in accordance with EM 385-1-1, Section 23, Demolition, and other applicable Sections. In the interest of conservation, salvage shall be pursued to the maximum extent possible; salvaged items and materials shall be disposed of as specified.

#### 1.3 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-08 Statements

Work Plan; GA.

The procedures proposed for the accomplishment of the work. The procedures shall provide for safe conduct of the work, including procedures and methods to provide necessary supports, lateral bracing and shoring when required, careful removal and disposition of materials specified to be salvaged, protection of property which is to remain undisturbed, coordination with other work in progress, and timely disconnection of utility services. The procedures shall include a detailed description of the methods and equipment to be used for each operation, and the sequence of operations in accordance with EM 385-1-1.

#### 1.4 DUST CONTROL

The amount of dust resulting from demolition shall be controlled to prevent the spread of dust to occupied portions of the construction site and to avoid creation of a nuisance in the surrounding area. Use of water will not be permitted when it will result in, or create, hazardous or objectionable conditions such as ice, flooding and pollution.

#### 1.5 PROTECTION

# 1.5.1 Protection of Personnel

During the demolition work the Contractor shall continuously evaluate the condition of the structure being demolished and take immediate action to protect all personnel working in and around the demolition site. No area, section, or component of floors, roofs, walls, columns, pilasters, or other structural element will be allowed to be left standing without sufficient bracing, shoring, or lateral support to prevent collapse or failure while workmen remove debris or perform other work in the immediate area.

#### 1.5.2 Protection of Structures

Floors, roofs, walls, columns, pilasters, and other structural components that are designed and constructed to stand without lateral support or shoring, and are determined to be in stable condition, shall remain standing without additional bracing, shoring, of lateral support until demolished, unless directed otherwise by the Contracting Officer. The Contractor shall ensure that no elements determined to be unstable are left unsupported and shall be responsible for placing and securing bracing, shoring, or lateral supports as may be required as a result of any cutting, removal, or demolition work performed under this contract.

# 1.5.3 Protection of Existing Property

Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The Contractor shall take necessary precautions to avoid damage to existing items to remain in place, to be reused, or to remain the property of the Government; any damaged items shall be repaired or replaced as approved by the Contracting Officer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract.

## 1.5.4 Protection From the Weather

The interior of buildings to remain; salvageable materials and equipment shall be protected from the weather at all times.

# 1.5.5 Protection of Trees

Trees within the project site which might be damaged during demolition, and which are indicated to be left in place, shall be protected by a 1.8 m (6 foot) high fence. The fence shall be securely erected a minimum of 1.5 m from the trunk of individual trees or follow the outer perimeter of branches or clumps of trees. Any tree designated to remain that is damaged during the work under this contract shall be replaced in kind or as approved by the Contracting Officer.

#### 1.5.6 Environmental Protection

The work shall comply with the requirements of Section 01410 ENVIRONMENT PROTECTION .

#### 1.6 BURNING

The use of burning at the project site for the disposal of refuse and debris will not be permitted .

#### 1.7 USE OF EXPLOSIVES

Use of explosives will not be permitted.

#### 1.8 AVAILABILITY OF WORK AREAS

Areas in which the work is to be accomplished will be available in accordance with the schedule in Section 01000.

## PART 2 PRODUCTS (Not Applicable)

# PART 3 EXECUTION

#### 3.1 EXISTING STRUCTURES

Existing structures indicated shall be removed to bottom of foundations. Sidewalks, curbs, gutters and street light bases shall be removed as indicated.[AMOO2] Building 2657 shall be removed to a minimum depth of 300 mm.

## 3.2 UTILITIES

Disconnection of utility services, with related meters and equipment, are indicated on the drawings. Existing utilities shall be removed as indicated. When utility lines are encountered that are not indicated on the drawings, the Contracting Officer shall be notified prior to further work in that area.

#### 3.3 FILLING

Holes, open basements and other hazardous openings shall be filled in accordance with Section 02315.

#### 3.4 DISPOSITION OF MATERIAL

Title to material and equipment to be demolished, except Government salvage and historical items, is vested in the Contractor upon receipt of notice to proceed. The Government will not be responsible for the condition, loss or damage to such property after notice to proceed.

# 3.4.1 Salvageable Items and Material

Contractor shall salvage items and material to the maximum extent possible.

# 3.4.1.1 Material Salvaged for the Contractor

Material salvaged for the Contractor shall be stored as approved by the Contracting Officer and shall be removed from Government property before completion of the contract. Material salvaged for the Contractor shall not be sold on the site.

# 3.4.1.2 Items Salvaged for the Government

Salvaged items to remain the property of the Government shall be removed in a manner to prevent damage, and packed or crated to protect the items from damage while in storage or during shipment. Items damaged during removal or storage shall be repaired or replaced to match existing items. Containers shall be properly identified as to contents. The items reserved as property of the Government are indicated on the drawings and shall be delivered to the areas designated.

# 3.4.2 Unsalvageable Material

Concrete, masonry, and other noncombustible material, except concrete permitted to remain in place, shall be disposed of off the site. Combustible material shall be disposed of off the site.

#### 3.5 CLEAN UP

Debris and rubbish shall be removed from basement and similar excavations. Debris shall be removed and transported in a manner that prevents spillage on streets or adjacent areas. Local regulations regarding hauling and disposal shall apply.

## 3.6 PAVEMENTS

Existing pavements designated for removal shall be saw cut and removed in accordance with the details shown on the drawings and to the limits indicated on the drawings.

-- End of Section --

# SECTION 05120

# STRUCTURAL STEEL

#### PART 1 GENERAL

# 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

# AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC FCD	(1995a) Quality Certification Program Description
AISC ASD Mnl	(1989) Manual of Steel Construction Allowable Stress Design
AISC ASD/LRFD Vol II	(1992) Manual of Steel Construction Vol II: Connections
AISC Design Guide #10	(1989) Erection Bracing of Low-Rise Structural Steel Frames
AISC LRFD Vol I	(1995) Manual of Steel Construction Load & Resistance Factor Design, Vol I: Structural Members, Specifications & Codes
AISC LRFD Vol II	(1995) Manual of Steel Construction Load & Resistance Factor Design, Vol II: Structural Members, Specifications & Codes
AISC Pub No. S303	(1992) Code of Standard Practice for Steel Buildings and Bridges

# AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM) $\,$

ASTM A 6/A 6M	(1997) General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling
ASTM A 36/A 36M	(1996) Carbon Structural Steel
ASTM A 53	(1997) Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A 307	(1994) Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength

ASTM	A 325	(1997) Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
ASTM	A 325M	(1993) High-Strength Bolts for Structural Steel Joints (Metric)
ASTM	A 500	(1996) Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM	A 563	(1996) Carbon and Alloy Steel Nuts
ASTM	A 563M	(1996) Carbon and Alloy Steel Nuts (Metric)
ASTM	A 572/A 572M	(1997) High-Strength Low-Alloy Columbium-Vanadium Structural Steel
ASTM	F 436	(1993) Hardened Steel Washers
ASTM	F 436M	(1993) Hardened Steel Washers (Metric)
ASTM	F 844	(1990) Washers, Steel, Plain (Flat), Unhardened for General Use
	AMERICAN SOCIETY OF MEC	HANICAL ENGINEERS (ASME)
ASME	B18.21.1	(1994) Lock Washers (Inch Series)
ASME	B46.1	(1995) Surface Texture (Surface Roughness, Waviness, and Lay)
	AMERICAN WELDING SOCIET	Y (AWS)

AWS A2.4 (1993) Standard Symbols for Welding,
Brazing and Nondestructive Examination

AWS D1.1 (1996) Structural Welding Code - Steel

# STEEL STRUCTURES PAINTING COUNCIL (SSPC)

SSPC Paint 25 (1991) Red Iron Oxide, Zinc Oxide, Raw
Linseed Oil and Alkyd Primer (without Lead
and Chromate Pigments)

# 1.2 GENERAL REQUIREMENTS

Structural steel fabrication and erection shall be performed by an organization experienced in structural steel work of equivalent magnitude. The Contractor shall be responsible for correctness of detailing, fabrication, and for the correct fitting of structural members. Connections, for any part of the structure not shown on the contract drawings, shall be considered simple shear connections and shall be

designed and detailed in accordance with pertinent provisions of AISC ASD Mnl and AISC LRFD Vol II. Substitution of sections or modification of connection details will not be accepted unless approved by the Contracting Officer. AISC ASD Mnl and AISC ASD/LRFD Vol II or AISC LRFD Vol I and AISC LRFD Vol II shall govern the work. Welding shall be in accordance with AWS D1.1. High-strength bolting shall be in accordance with AISC ASD Mnl or AISC LRFD Vol I.

#### 1.3 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-04 Drawings

Structural Steel System; GA. Structural Connections; GA.

Shop and erection details including members (with their connections) not shown on the contract drawings. Welds shall be indicated by standard welding symbols in accordance with AWS A2.4.

SD-08 Statements

Erection; FIO.

Prior to erection, erection plan of the structural steel framing describing all necessary temporary supports, including the sequence of installation and removal.

SD-13 Certificates

Mill Test Reports; FIO.

Certified copies of mill test reports for structural steel, structural bolts, nuts, washers and other related structural steel items, including attesting that the structural steel furnished contains no less than 25 percent recycled scrap steel and meets the requirements specified, prior to the installation.

Welder Qualifications; GA.

Certified copies of welder qualifications test records showing qualification in accordance with AWS D1.1.

Fabrication; FIO.

A copy of the AISC certificate indicating that the fabrication plant meets the specified structural steelwork category.

SD-14 Samples

High Strength Bolts and Nuts; FIO. Carbon Steel Bolts and Nuts; FIO. Nuts

Dimensional Style; FIO. Washers; FIO.

Random samples of bolts, nuts, and washers as delivered to the job site if requested, taken in the presence of the Contracting Officer and provided to the Contracting Officer for testing to establish compliance with specified requirements.

#### 1.4 STORAGE

Material shall be stored out of contact with the ground in such manner and location as will minimize deterioration.

#### PART 2 PRODUCTS

#### 2.1 STRUCTURAL STEEL

#### 2.1.1 Carbon Grade Steel

Carbon grade steel shall conform to ASTM A 36/A 36M .

# 2.1.2 High-Strength Low-Alloy Steel

High-strength low-alloy steel shall conform to ASTM A 572/A 572M, Grade 50.

#### 2.2 STRUCTURAL TUBING

Structural tubing shall conform to ASTM A 500, Grade B .

## 2.3 STEEL PIPE

Steel pipe shall conform to ASTM A 53, Type E , Grade B.

#### 2.4 HIGH STRENGTH BOLTS AND NUTS

High strength bolts shall conform to ASTM A 325M, Type 1 with carbon steel nuts conforming to ASTM A 563M, Grade C .

# 2.5 CARBON STEEL BOLTS AND NUTS

Carbon steel bolts shall conform to ASTM A 307, Grade A with carbon steel nuts conforming to ASTM A 563M , Grade A.

## 2.6 NUTS DIMENSIONAL STYLE

Carbon steel nuts shall be Heavy Hex style when used with ASTM A 307 bolts or Heavy Hex style when used with ASTM A 325M or ASTM A 490M bolts.

#### 2.7 WASHERS

Plain washers shall conform to ASTM F 844. Other types, when required, shall conform to ASME B18.21.1 and ASTM F 436M.

#### 2.8 PAINT

Paint shall conform to SSPC Paint 25.

#### PART 3 EXECUTION

#### 3.1 FABRICATION

Fabrication shall be in accordance with the applicable provisions of AISC ASD Mnl. Fabrication and assembly shall be done in the shop to the greatest extent possible. The fabricating plant shall be certified under the AISC FCD for Category [AM002] Cbd structural steelwork. Compression joints depending on contact bearing shall have a surface roughness not in excess of 13 micrometer as determined by ASME B46.1, and ends shall be square within the tolerances for milled ends specified in ASTM A 6/A 6M. Structural steelwork, except surfaces of steel to be encased in concrete, surfaces to be field welded, surfaces to be fireproofed, and contact surfaces of friction-type high-strength bolted connections shall be prepared for painting in accordance with endorsement "P" of AISC FCD and primed with the specified paint.

#### 3.2 ERECTION

- a: Erection of structural steel, except as indicated in item b. below, shall be in accordance with the applicable provisions of AISC ASD Mnl, AISC LRFD Vol I, and endorsement F of AISC FCD.
- b. For low-rise structural steel buildings (18 m tall or less and a maximum of 2 stories), the erection plan shall conform to AISC Pub No. S303 and the structure shall be erected in accordance with AISC Design Guide #10.

# 3.2.1 Structural Connections

Anchor bolts and other connections between the structural steel and foundations shall be provided and shall be properly located and built into connecting work. Field welded structural connections shall be completed before load is applied.

# 3.2.2 Base Plates and Bearing Plates

Column base plates for columns and bearing plates for beams, girders, and similar members shall be provided. Base plates and bearing plates shall be provided with full bearing after the supported members have been plumbed and properly positioned, but prior to placing superimposed loads. Separate setting plates under column base plates will not be permitted. The area under the plate shall be damp-packed solidly with bedding mortar, except where nonshrink grout is indicated on the drawings. Bedding mortar and grout shall be as specified in Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE.

# 3.2.3 Field Priming

After erection, the field bolt heads and nuts, field welds, and any abrasions in the shop coat shall be cleaned and primed with paint of the same quality as that used for the shop coat.

-- End of Section --

# SECTION 05400 COLD-FORMED STEEL FRAMING

# PART 1 GENERAL

# 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

# AMERICAN IRON AND STEEL INSTITUTE (AISI)

AISI Cold-Formed Spec	(1996) Specification & Commentary for the
	Design of Cold-Formed Steel Structural
	Members (Part V of the Cold-Formed Steel
	Design Manual)

# AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 123/A 123M	(1997a) Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A 153/A 153M	(1998) Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A 370	(1997a) Mechanical Testing of Steel Products
ASTM A 653/A 653M	(1997) Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM B 633	(1985; R 1994) Electrodeposited Coatings of Zinc on Iron and Steel
ASTM C 955	(1996a) Load-Bearing (Transverse and Axial) Steel Studs, Runners (Tracks), and Bracing or Bridging for Screw Application of Gypsum Panel Products and Metal Plaster Bases
ASTM C 1007	(1998) Installation of Load Bearing (Transverse and Axial) Steel Studs and Related Accessories
ASTM E 329	(1995c) Agencies Engaged in the Testing and/or Inspection of Materials Used in Construction

AMERICAN WELDING SOCIETY (AWS)

AWS D1.3 (1989) Structural Welding Code - Sheet

SOCIETY OF AUTOMOTIVE ENGINEERS (SAE)

SAE J 78 (1979) Steel Self Drilling Tapping Screws

# 1.2 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-04 Drawings

Cold-Formed Steel Framing; GA.

- a. Cross sections, plans, and/or elevations showing component types and locations for each framing application; including shop coatings and material thicknesses for each framing component.
- b. Connection details showing fastener type, quantity, location, and other information to assure proper installation.
- c. Drawings depicting panel configuration, dimensions, components, locations, and construction sequence if the Contractor elects to install prefabricated/prefinished frames.

SD-13 Certificates

Mill Certificates; FIO.

Mill certificates or test reports from independent testing agency, qualified in accordance with ASTM E 329, showing that the steel sheet used in the manufacture of each cold-formed component complies with the minimum yield strengths and uncoated steel thickness specified. Test reports shall be based on the results of three coupon tests in accordance with ASTM A 370.

Welding Certificates; FIO.

Certified copies of welder qualifications test records showing qualification in accordance with AWS D1.3.

# 1.3 DELIVERY, HANDLING AND STORAGE

Materials shall be delivered and handled preventing bending or other damage, and avoiding contact with soil or other contaminating materials. Finish of the framing members shall be maintained at all times, using an approved high zinc dust content, galvanizing repair paint whenever necessary to prevent the formation of rust.

#### PART 2 PRODUCTS

2.1 STEEL STUDS, TRACKS, BRACING, BRIDGING, AND ACCESSORIES

Framing components shall comply with ASTM C 955 and the following:

- a. Material shall be corrosion-resistant steel complying with ASTM A 653/A 653M, Grade 230 or higher, having a minimum yield of 230 MPa and a G 60 minimum zinc coating.
- b. Minimum uncoated steel thickness (design thickness times 0.95):
  - (1). Studs and Tracks: Thickness as shown on drawings.
  - (2). Bracing and bridging: Thickness as shown on the drawings.
  - (3). Accessories: Standard thickness as provided by the manufacturer.
- c. Stud and Track web depth: As shown on the drawings.
- d. Stud flange width: 41 mm.
- e. Stud effective section properties :

#### 2.2 MARKINGS

Studs and track shall have product markings on the web of the section. The markings shall be repeated throughout the length of the member at a maximum spacing of 1200 mm on center and shall be legible and easily read. The product marking shall include the following:

- a. Manufacturer's identification.
- b. Minimum delivered uncoated steel thickness.
- c. Protective coating designator.
- d. Minimum yield strength.

#### 2.3 CONNECTIONS

Screws for steel-to-steel connections shall be self-drilling tapping in compliance with SAE J 78 of the type, size, and location as shown on the drawings. Electroplated screws shall have a Type II coating in accordance with ASTM B 633. Screws, bolts, and anchors shall be hot-dipped galvanized in accordance with ASTM A 123/A 123M or ASTM A 153/A 153M as appropriate. Screws bolts, and anchors shall be hot dipped galvanized in accordance with ASTM A 123/A 123Mor ASTM A 153/A 153M as appropriate.

#### PART 3 EXECUTION

3.1 Delivery, Handling and Storage

- a. Materials shall be delivered and handled in a manner to avoid bending or other damage and to avoid contact with the soil or other contaminating materials.
- b. Finish of the framing members shall be maintained at all times, using an approved high zinc dust content galvanizing repair paint whenever necessary to prevent the formation of rust.

#### 3.2 CONNECTIONS

#### 3.2.1 Welds

All welding shall be performed in accordance with AWS D1.3, as modified by AISI Cold-Formed Spec. All welders, welding operations, and welding procedures shall be qualified according to AWS D1.3. All welds shall be cleaned and coated with rust inhibitive galvanizing paint.

#### 3.2.2 Screws

Screws shall be self-drilling self-tappingtype, size, and location shown on the drawings. Screw penetration through joined materials shall not be less than three exposed threads. Minimum spacings and edge distances for screws shall be as specified in AISI Cold-Formed Spec. Screws covered by sheathing materials shall have low profile heads.

#### 3.2.3 Anchors

Anchors shall be of the type, size, and location shown on the drawings.

# 3.3 INSTALLATION

# 3.3.1 General Requirements

- a. Prefabricated frames shall be square, with components attached to prevent racking during fabrication, transportation, and lifting. Design and construction of frames shall include provisions for lifting.
- b. Cutting of steel framing shall be by saw, shear, or plasma cutting equipment. Oxyacetylene torch cutting is not permitted.
- c. Temporary bracing shall be provided and remain in place until work is permanently stabilized.
- d. Abutting lengths of track shall be butt-welded, spliced, or each length securely anchored to a common structural element. Track shall be securely anchored to the supporting structure as shown on the drawings.
- e. Splicing of framing components, other than track and tension members, is not permitted.
- f. Wire tying of framing members is not permitted.

### 3.3.2 Non-Load Bearing Walls (Curtain walls)

- a. Studs shall be spaced [AM002] at 406.4 mm on center.as shown on the drawings.
- b. Studs shall be installed seated squarely and tight against the web of the top and bottom track, plumbed, aligned, and secured to the continuous runner tracks at each end, unless the stud end terminates at a deflection track.
- c. Tracks shall be securely anchored to the supporting structure as shown on the drawings.
- d. Bridging spaced at 1200 mm shall be installed prior to the installation of facing materials.
- e. Framed wall openings shall include headers and supporting components as shown on the drawings. Headers shall be installed in all openings that are larger than the stud spacing in a wall.
- f. At wall openings for doors, windows and other similar features, the framing system shall provide for the installation and anchorage of the required subframes or finish frames. Steel frames shall be securely attached through built-in anchors to the nearest stud on each side of the opening with self-drilling screws. Double studs shall be provided at both jambs of all door openings.
- g. Installation of sheathing, wallboards, or any other collateral material shall be performed in accordance with the product manufacturer's specifications.
- h. Components (Deflection Track and/or Slide Clips) shall be provided at locations shown on the drawings to accommodate potential movements of Primary Frames. Construction shall accommodate a vertical movement of 25 mm.

### 3.4 TOLERANCES

Vertical alignment (plumbness) of studs shall be within 1/960th of the span. Horizontal alignment (levelness) of walls shall be within 1/960th of their respective lengths. Spacing of studs shall not be more than plus 3 mm from the designed spacing providing the the cumulative error does not exceed the requirements of the finishing material.

-- End of Section --

SECTION 08210

WOOD DOORS

# PART 1 GENERAL

# 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

#### AMERICAN HARDBOARD ASSOCIATION (AHA)

AHA 135.4 (1995) Basic Hardboard

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM E 283 (1991) Determining the Rate of Air Leakage
Through Exterior Windows, Curtain Walls,
and Doors Under Specified Pressure
Differences Across the Specimen

ARCHITECTURAL WOODWORK INSTITUTE (AWI)

AWI-02 (1994) Architectural Woodwork Quality Standards, Guide Specifications and Quality Certification Program

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA LD 3 (1991) High-Pressure Decorative Laminates

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 80 (1995) Fire Doors and Windows

NFPA 101 (1997) Safety to Life from Fire in

Buildings and Structures

NFPA 252 (1995) Fire Tests of Door Assemblies

NATIONAL WOOD WINDOW & DOOR ASSOCIATION (NWWDA)

NWWDA I.S. 1-A (1993) Architectural Wood Flush Doors

NWWDA I.S. 4 (1994) Water-Repellent Preservative
Non-Pressure Treatment for Millwork

# 1.2 GENERAL REQUIREMENTS

Veterinary Care Instructional Facility

ACCOMPANYING AMENDMENT NO. 002 TO SOLICITATION NO. DACA63-00-B-0025

# 1.2.1 Standard Products

Doors shall be of the type, size, and design indicated on the drawings, and shall be the standard products of manufacturers regularly engaged in the manufacture of wood doors.

#### 1.2.2 Marking

Each door shall bear a stamp, brand, or other identifying mark indicating quality and construction of the door. The identifying mark or a separate certification shall include identification of the standard on which construction of the door is based, identity of the manufacturing plant, identification of the standard under which preservative treatment, if used, was made, and identification of the doors having a Type I glue bond.

### 1.3 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-04 Drawings

Wood Doors; FIO.

Drawings indicating the location of each door, elevation of each type of door, details of construction, marks to be used to identify the doors, and location and extent of hardware blocking. Drawings shall include catalog cuts or descriptive data for doors.

SD-06 Instructions

Fire Doors; FIO.

Manufacturers preprinted installation and touch-up instructions.

SD-13 Certificates

Fire Rated Doors; FIO. Adhesives; FIO.

Certificates for oversize fire doors and/or door/frame assemblies stating that the doors are identical in design, materials, and construction to a door that has been tested and meets the requirements for the class indicated. Certificate stating that adhesives used for proposed doors do not contain any formaldehyde.

### 1.4 STORAGE

Doors shall be stored in fully covered areas and protected from damage and from extremes in temperature and humidity. Doors shall be stored on supports to prevent warping or twisting, and to provide ventilation. Factory cartons or wrappers shall be kept intact until installation.

### 1.5 HARDWARE

Hardware, including weatherstripping and thresholds, is specified in Section 08700 BUILDERS' HARDWARE.

#### 1.6 GLAZING

Glazing is specified in Section 08810 GLASS AND GLAZING .

#### 1.7 WARRANTY

Manufacturer's standard performance guarantees or warranties that extend beyond a 1 year period shall be provided.

#### PART 2 PRODUCTS

# 2.1 GENERAL FABRICATION REQUIREMENTS

### 2.1.1 Edge Sealing

Wood end-grain exposed at edges of doors shall be sealed prior to shipment.

#### 2.1.2 Adhesives

Adhesives shall be in accordance with NWWDA I.S. 1-A, requirements for Type I Bond Doors (waterproof) for exterior doors and requirements for Type II Bond Doors (water-repellent) for interior doors. Adhesive for doors to receive a transparent finish shall be nonstaining. Adhesives shall contain no formaldehydes.

# 2.1.3 Prefitting

Doors shall be furnished prefitted or unfitted at the option of the Contractor, except plastic laminate clad doors shall be furnished prefit in accordance with the standards under which they are produced.

# 2.2 FLUSH DOORS

Flush doors shall be solid core and shall conform to NWWDA I.S. 1-A, except for the one year acclimatization requirement in paragraph T-2, which shall not apply. Wood doors shall be 5-ply construction with faces, stiles, and rails bonded to the cores.

## 2.2.1 Core Construction

## 2.2.1.1 Solid Cores

Door construction shall be particle board core with vertical and horizontal edges bonded to the core. Blocking and hardware reinforcements for particle board and mineral core doors shall be blocking option in accordance with NWWDA I.S. 1-A.

# 2.2.2 Face Panels

### 2.2.2.1 Natural Finished Wood Veneer Doors

Veneer doors to receive natural finish shall be Custom Grade, red oak veneer in accordance with NWWDA I.S. 1-A. Vertical stile strips shall be selected to provide edges of the same species and/or color as the face veneer. Door finish shall be in accordance with paragraph FIELD FINISHING.

#### 2.3 FIRE RATED DOORS

Fire rated door assemblies shall bear the listing identification label of a nationally recognized testing laboratory qualified to perform tests of fire door assemblies in accordance with NFPA 252 and having a listing for the tested assemblies. The specific time interval rating on the labels shall be as shown. Door assemblies shall be in accordance with NFPA 80. Listing identification on labels shall be constructed and permanently applied by a method which results in their destruction should they be removed. Fire rated doors shall be particleboard core[AM002] with \_\_\_minute rating as shown on the Door Schedule.

### 2.3.1 Reinforcement Blocking

Fire rated doors shall be provided, as required, with hardware reinforcement blocking, and top, bottom, and intermediate rail blocking. Lock blocks shall be manufacturer's standard Reinforcement blocking shall be in compliance with the manufacturer's labeling requirements. Reinforcement blocking shall not be of mineral material.

# 2.4 MOULDING AND EDGING

Moulding and edging shall be as shown. Wood species for transparent finished doors shall be compatible with veneer.

### 2.5 INSERT LOUVERS

Where indicated, doors shall be provided with sightproof insert louvers. Louvers shall be stationary or adjustable as shown. Blades shall be welded or tenoned to the frame and the entire assembly fastened to the door with metal or wood moldings on both sides as shown. The frame shall be nonremovable from the outside of the door.

### PART 3 EXECUTION

### 3.1 INSTALLATION OF DOORS

# 3.1.1 General Use Doors

Doors shall be fit, hung, and trimmed as required. Door shall have a clearance of 3 mm at the sides and top and shall have a bottom clearance of 6 mm over thresholds and 13 mm at other locations unless otherwise shown. The lock edge or both edges of doors shall be beveled at the rate of 3 mm in 50 mm. Cuts made on the job shall be sealed immediately after cutting, using a clear varnish or sealer. Bottom of doors shall be undercut to allow clear door swing over carpeted areas. Vertical edges of doors which have not been rounded or beveled at the factory shall be eased

when the doors are installed.

#### 3.1.2 Fire Doors

Installation, hardware, and operational characteristics shall conform to NFPA 80 and NFPA 101 and shall be in strict conformance with the manufacturer's printed instructions. Properly sized pilot holes shall be drilled for screws in door edges. Factory applied labels shall remain intact where installed. Labeled hinge stile edge and top edge of door shall not be trimmed. Lockstile edge and bottom edge may be trimmed only to the extent recommended by the door manufacturer.

#### 3.2 INSTALLATION OF WOOD FRAMES

Frames shall be set plumb and square, and rigidly anchored in place securely seated to floor using finish type nails. Double wedge blocking shall be provided near the top, bottom, and mid-point of each jamb.

### 3.3 FIELD FINISHING

Doors to receive field finishing, whether paint or natural finish, shall be factory primed or sealed, as required, and then shall be finished in accordance with Section 09900 PAINTING, GENERAL. Factory applied sealer shall not prevent doors from accepting field stain and finish. Color shall be as shown. Field touch-up of factory finishes shall be in accordance with manufacturers instructions.

-- End of Section --

### SECTION 09250

# GYPSUM WALLBOARD

# PART 1 GENERAL

# 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

# AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI A108.11	(1992) Interior Installation of Cementitiuos Backup Units
ANSI A118.9	(1992) Test Methods and Spedifications for Cementitious Backer Units
AMERICAN SOCIETY FOR TES	STING AND MATERIALS (ASTM)
ASTM A 580/A 580M	(1998) Stainless Steel Wire
ASTM A 853	(1993) Steel Wire, Carbon, for General Use
ASTM B 164	(1998) Nickel-Copper Alloy Rod, Bar, and Wire
ASTM C 36	(1997) Gypsum Wallboard
ASTM C 79/C 79M	(1997) Treated Core and Nontreated Core Gypsum Sheathing Board
ASTM C 475	(1994) Joint Compound and Joint Tape for Finishing Gypsum Board
ASTM C 514	(1996) Nails for the Application of Gypsum Board
ASTM C 557	(1993a) Adhesive for Fastening Gypsum Wallboard to Wood Framing
ASTM C 630/C 630M	(1996a) Water-Resistant Gypsum Backing Board
ASTM C 645	(1998) Nonstructural Steel Framing Members
ASTM C 754	(1997) Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products

ACCOMPANYING AMENDMENT NO. 002 TO SOLICITATION NO. DACA63-00-B-0025

ASTM C 840	(1998)	Application	and	Finishing	of	Gypsum	

Board

ASTM C 931/C 931M (1995a) Exterior Gypsum Soffit Board

ASTM C 955 (1998) Load-Bearing (Transverse and Axial)

Steel Studs, Runners (Tracks), and Bracing or Bridging for Screw Application of

Gypsum Panel Products and Metal Plaster

Bases

ASTM C 960/C 960M (1997) Predecorated Gypsum Board

ASTM C 1002 (1998) Steel Drill Screws for the

Application of Gypsum Board or Metal

Plaster Bases

ASTM C 1047 (1998) Accessories for Gypsum Wallboard

and Gypsum Veneer Base

GYPSUM ASSOCIATION (GA)

GA 216 (1996) Application and Finishing of Gypsum

Board

GA 600 (1997) Fire Resistance Design Manual

UNDERWRITERS LABORATORIES (UL)

UL Fire Resist Dir (1998) Fire Resistance Directory

### 1.2 SYSTEM DESCRIPTION

### 1.2.1 Fire-Rated Construction

Joints of fire-rated gypsum board enclosures shall be closed and sealed in accordance with UL test requirements or GA requirements, and as required to meet pressurization requirements. Penetrations through rated partitions and ceilings shall be sealed tight in accordance with tested systems. Fire ratings shall be as indicated.

## 1.2.2 Pressurized Enclosures

Pressurized fire-rated gypsum board enclosures shall allow the mechanical and electrical life-safety systems to operate in accordance with the design intent. Air pressure within elevator shaft shall be 360 Pa. Air pressure within stair shaft shall be 240 Pa. Maximum mid-span deflection shall be L/360.

## 1.3 SUBMITTALS

Government approval is required for submittals with a "GA" designation;

ACCOMPANYING AMENDMENT NO. 002 TO SOLICITATION NO. DACA63-00-B-0025

submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

### SD-13 Certificates

Gypsum Wallboard; FIO. Water-Resistant Gypsum Board; FIO. Steel Framing; FIO. Fire-Rated Gypsum Board; FIO; Cementitious Backer Units; FIO.

Certificate from the supplier that the gypsum board is asbestos free. Certificates stating that the steel framing and gypsum wallboard meet the specified requirements.

#### 1.4 QUALIFICATIONS

Manufacturer shall specialize in manufacturing the types of material specified and shall have a minimum of 5 years of documented successful experience. Installer shall specialize in the type of gypsum board work required and shall have a minimum of 3 years of documented successful experience.

# 1.5 DELIVERY, STORAGE AND HANDLING

Materials shall be delivered in original containers bearing the name of manufacturer, contents, and brand name. Materials shall be stored off the ground in a weathertight structure for protection. Gypsum boards shall be stacked flat, off floor and supported to prevent sagging and warpage. Adhesives and joint materials shall be stored in accordance with manufacturer's printed instructions. Damaged or deteriorated materials shall be removed from jobsite.

## 1.6 ENVIRONMENTAL CONDITIONS

Environmental conditions for application and finishing of gypsum board shall be in accordance with ASTM C 840. During the application of gypsum board without adhesive, a room temperature of not less than 4 degrees C shall be maintained. During the application of gypsum board with adhesive, a room temperature of not less than 10 degrees C shall be maintained for 48 hours prior to application and continuously afterwards until completely dry. Building spaces shall be ventilated to remove water not required for drying joint treatment materials. Drafts shall be avoided during dry hot weather to prevent materials from drying too rapidly.

## PART 2 MATERIALS

## 2.1 NON-LOADBEARING STUD WALLS

### 2.1.1 Studs

Studs for non-loadbearing walls shall conform to ASTM C 645. Studs shall be C-shaped, roll formed steel with minimum uncoated design thickness of  $0.72 \text{ mm} \ (0.0284 \text{ in})$  made from G40 hot-dip galvanized coated sheet.

# 2.1.2 Runner Tracks

Floor and ceiling runner tracks shall conform to ASTM C 645. Tracks shall be prefabricated, U-shaped with minimum 25 mm flanges, unpunched web, thickness to match studs, made from G40 hot-dip galvanized coated sheet.

#### 2.2 SUSPENDED CEILING FRAMING

Suspended ceiling framing system shall have the capability to support the finished ceiling, light fixtures, air diffusers, and accessories, as shown. The suspension system shall have a maximum deflection of L/240. Carrying channels shall be formed from minimum 1.40 mm thick cold-rolled steel, 38 x 19 mm. Furring members shall be formed from cold-rolled steel, 22 x 65 mm. Carrying channels and furring members shall be made from hot-dip galvanized coated sheet.

### 2.3 GYPSUM BOARD

Gypsum board shall have square-cut ends, tapered or beveled edges and shall be maximum possible length. Gypsum board shall be asbestos-free. Gypsum board thickness shall be as shown.

### 2.3.1 Standard Gypsum Board

Regular gypsum board shall conform to ASTM C 36, and shall be [AM002] 1200 19.2 mm —wide and 15.875 mm thick.

### 2.3.2 Fire-Rated Gypsum Board

Fire-rated gypsum board shall conform to ASTM C 36, and shall be Type X or Type C as required, [AM002] 1219.200 mm wide and 15.875 mm thick.

# 2.3.3 Water-Resistant Gypsum Board

Water-resistant gypsum board shall conform to ASTM C 630/C 630M, regular or Type X, with water-resistant paper faces, paintable surfaces, and shall be  $[\underline{AM002}]12\underline{19.200}$  mm width  $\underline{and}$  15.875 mm thick and maximum permissible length.

# 2.3.4 Exterior Sheathing Board

Exterior sheathing board shall be mineral fiber reinforced cementitious units complying with ASTM C 79/C.

## 2.4 TRIM, MOLDINGS, AND ACCESSORIES

## 2.4.1 Taping and Embedding Compound

Taping and embedding compound shall conform to ASTM C 475. Compound shall be specifically formulated and manufactured for use in embedding tape at gypsum wallboard joints and fastener heads, and shall be compatible with tape and substrate.

### 2.4.2 Finishing or Topping Compound

9806203

Finishing or topping compound shall conform to ASTM C 475. Compound shall be specifically formulated and manufactured for use as a finishing compound for gypsum board.

## 2.4.3 All-Purpose Compound

All-purpose compound shall be specifically formulated and manufactured to use as a taping and finishing compound, and shall be compatible with tape and substrate.

# 2.4.4 Joint Tape

Joint tape shall conform to ASTM C 475 and shall be as recommended by gypsum board manufacturer.

# 2.4.5 Trim, Control Joints, Beads, Stops and Nosings

Items used to protect edges, corners, and to provide architectural features shall be in accordance with ASTM C 1047.

### 2.5 FASTENINGS AND ADHESIVES

### 2.5.1 Screws

Screws shall conform to ASTM C 1002. Screws shall be self-drilling and self-tapping steel, Type S for wood or light-gauge steel framing.

# 2.5.2 Adhesives

Adhesives shall conform to ASTM C 557. Adhesives shall be formulated to bond gypsum board to wood framing members. For securing gypsum board to metal framing, adhesive shall be as recommended by gypsum board manufacturer.

## 2.5.3 Hangers

Suspended ceiling runner channel hangers shall be soft, annealed steel wire not less than No.  $8\ SWG$ , conforming to ASTM A 853 .

# 2.5.4 Wire and Clip Type Fastenings

Tie wire, clips, rings, and other fastenings shall be corrosion-resisting steel conforming to ASTM A 580/A 580M, composition 302, 304, or 316, Condition A, except that walls, partitions, and other vertical surfaces not incorporated in ceiling construction may be erected with soft, annealed steel conforming to ASTM A 853.

## 2.5.4.1 Tie Wire

Tie wire for constructing partitions and vertical furring, for securing metal lath to supports, and for lacing shall be not less than No. 18 SWG. Tie wire for other applications shall be not less than No. 16 SWG.

# 2.5.4.2 Clips

Clips used in lieu of tie wire for securing the furring channels to the runner channels in ceiling construction shall be made from strip not less than 3 mm thick or shall be hairpin clip, formed of wire not less than 0.4 mm nominal diameter. Other clips and rings or fastenings of similar materials shall be equivalent in holding power to that provided by tie wire for the specific application.

#### 2.6 CEMENTITIOUS BACKER UNITS

Cementitious backer units shall comply with ANSI A118.9.

#### PART 3 EXECUTION

#### 3.1 INTERIOR WALL FRAMING

Steel framing and furring members shall be installed in accordance with ASTM C 754. Members shall be in alignment with spacings not to exceed the maximum spacings indicated on drawings. Runners shall be aligned accurately at the floor and ceiling and securely anchored.

# 3.1.1 Wall Openings

The framing system shall provide for the installation and anchorage of the required subframes or finish frames for wall openings at doors, pass-through openings, and access panels. Partitions abutting continuous suspended ceilings shall be strengthened for rigidity at rough openings of more than 750 mm wide. Studs at openings shall be 0.84 mm (0.0329 in) minimum bare metal thickness and spot grouted at jamb anchor inserts. Double studs shall be fastened together with screws and secured to floor and overhead runners. Two studs shall be used for framing solid-core doors, doors over 900 mm wide and extra-heavy doors such as X-ray room doors.

## 3.1.2 Wall Control Joints

Control joints for expansion and contraction in the walls shall be constructed with double studs installed 13 mm apart in interior walls or wall furrings where indicated on drawings. Control joint spacing shall not exceed 9 m. Ceiling-height door frames may be used as vertical control joints. Door frames of less than ceiling height may be used as control joints only if standard control joints extend to ceiling from both corners of top of door frame. Control joints between studs shall be filled with firesafing insulation in fire rated partitions.

# 3.1.3 Blocking

Blocking shall be provided as necessary for mounted equipment. Blocking shall be metal or wood and shall be cut to fit between framing members. Blocking shall be regidly anchored to the framing members. Under no circumstances will accessories or other wall mounted equipment be anchored directly to gypsum wallboard.

# 3.2 SUSPENDED CEILING FRAMING

Suspended ceiling system framing shall be installed in accordance with ASTM C 754.

# 3.2.1 Hangers

Hangers shall be spaced not more than 1200 mm along runner channels and 900 mm in the other direction or 1050 mm in both directions unless otherwise indicated. Locations of hanger wires shall be coordinated with other work. Hangers at ends of runner channels shall be located not more than 150 mm from wall. Hanger wire shall be looped around bottom chord of open-web steel joists, or secured to structural elements with suitable fasteners. Sags or twists which develop in the suspended system shall be adjusted. Damaged or faulty parts shall be replaced.

### 3.2.2 Main Runners

Main runner channels shall be installed in accordance with ASTM C 754. Hanger wires shall be double strand saddle-tied to runner channels and the ends of hanger wire shall be twisted three times around itself. Main runners shall be located to within 150 mm of the paralleling wall to support the ends of cross furring. Main runners shall not come in contact with abutting masonry or concrete walls. Where main runners are spliced, ends shall be overlapped 300 mm with flanges of channels interlocked, and shall be securely tied at each end of splice with wire looped twice around the channels.

# 3.2.3 Furring Channels

Furring channels shall be spaced in accordance with ASTM C 754. Furring channels shall be secured to the runner channels and to structural supports at each crossing with tie wire, hairpin clips, or equivalent fastenings. Furring channels shall be located within 50 mm of parallel walls and beams, and shall be cut 13 mm short of abutting walls.

### 3.2.4 Ceiling Openings

Support members shall be provided as required at ceiling openings for access panels, recessed light fixtures, and air supply or exhaust. Support members shall be not less than 38 mm main runner channels and vertically installed suspension wires or straps shall be located to provide at least the minimum support specified herein for furring and wallboard attachment. Intermediate structural members not a part of the structural system, shall be provided for attachment or suspension of support members.

## 3.2.5 Light Fixtures and Air Diffusers

Light fixtures and air diffusers shall be supported directly from suspended ceiling runners. Wires shall be provided at appropriate locations to carry the weight of recessed or surface mounted light fixtures and air diffusers.

## 3.2.6 Control Joints

A control joint or intermediate blocking shall be installed where ceiling

framing members change direction.

### 3.2.6.1 Interior Ceilings With Perimeter Relief

Control joints shall be installed so that linear dimensions between control joints shall not exceed 15 m  $\,$  in either direction nor more than 230 square meters.

### 3.2.6.2 Interior Ceilings Without Perimeter Relief

Control joints shall be installed so that linear dimensions between control joints shall not exceed 9 m  $\,$  in either direction nor more than 84 square meters.

### 3.2.6.3 Exterior Ceilings

Control joints shall be installed so the linear dimensions between control joints shall not exceed 9 m  $\,$  in either direction nor more than 84 square meters.

### 3.3 APPLICATION OF GYPSUM BOARD

Gypsum board shall be installed in accordance with ASTM C 840 and GA 216 and as specified. Paragraph 17.3.1 GENERAL of ASTM C 840 which permits usage of water resistant gypsum board as a base for adhesive application of ceramic or plastic tile on ceilings, does not apply. Edges and ends of gypsum boards shall be cut to obtain neat fitting joints. End joints of adjoining boards shall be staggered, and shall be staggered on opposite sides of wall. Boards shall be applied with moderate contact without forcing in place. Holes for pipes, fixtures or other small openings shall be cut with a tool which will provide a neat fit. Screws shall be driven so that the heads are slightly below the plane of paper face. Fracturing the paper face or damaging the core shall be avoided. Trim shall be installed at external and internal angles formed by the intersecting gypsum board surfaces with other surfaces. Corner beads shall be installed to vertical and horizontal corners in accordance with manufacturer's published instructions.

# 3.3.1 Water-Resistant Gypsum Board

Water-resistant gypsum board shall be installed at the locations indicated.

# 3.4 TRIM, MOLDINGS, AND ACCESSORIES INSTALLATION

Trim, moldings and accessories shall be installed in accordance with GA 216.

# 3.5 TAPING AND FINISHING

Gypsum board taping and finishing shall be performed in accordance with ASTM C 840. Boards shall be kept free of dirt, oil and other foreign matter that could cause a lack of bond. Screw heads, dents, gouges, and cut-outs shall be filled with joint compound and sanded. Accessories at exposed joints, edges, corners, openings, and similar locations shall be taped, floated with joint compound, and sanded to produce surfaces ready

for gypsum board finishes.

### 3.6 APPLICATION OF CEMENTITIOUS BACKER UNITS

Cementitious backer units shall be installed in accordance with ANSI A108.11. Fasteners shall be the type designed for cement board application.

### 3.7 FIRE-RESISTANT ASSEMBLIES

Gypsum wallboard construction for fire-rated assemblies shall be in accordance with UL Fire Resist Dir, or GA 600 for the design number indicated on drawings.

### 3.8 PATCHING

Surface defects and damage shall be corrected as required to leave gypsum board smooth, uniform in appearance, and ready to receive finish as specified.

-- End of Section --

### SECTION 11000

### EQUIPMENT AND CASEWORK SCHEDULE

#### 1.1 GENERAL

The following schedule contains a listing of the equipment items that are identified by a Joint Schedule Number (JSN). The listing contains the JSN, nomenclature, logistical responsibility, and specification reference. The requirements for individual items of equipment are contained in the appropriate portion of these specifications as indicated in this schedule.

# 1.1.1 Logistical Responsibility

Logistical responsibility for equipment items are identified by the following codes:

# 1.1.1.1 Category "A" Equipment:

Contractor Furnished and Contractor Installed. Provide and install at locations indicated on the drawings.

### 1.1.1.3 Category "B" Equipment:

Government Furnished and Contractor Installed. Provide utilities and/or structural support and install at locations located on the drawings.

# 1.1.1.3 Category "C" Equipment:

Government Furnished and Government Installed. Provide utilities and/or structural support as indicated on the drawings.

# 1.2 MASTER LISTING

The following schedule is an alpha-numeric listing by Joint Schedule Number (JSN) for equipment contained in this contract.

LOG	JSN	NOMENCLATURE	SPEC
CAT			REF
С	A1030	DOUBLE TIER - LOCKER	
C	A1035	SINGLE TIER - LOCKER	
A	A1066	MIRROR, SS FRAME 16 X 36 X 1/4	10800
A	A1070	MIRROR, WALL MOUNTED, POSTURE	10800
A	A1165	TRACK, IV, CEIL/MNTD, 7 FT.	11700
C	A5025	BENCH, LOCKER ROOM, PORTABLE	
С	A5075	DISPENSER, SOAP, DISPOSABLE	
A	A5080	DISPENSER, PAPER TOWEL, WALL MOUNTED	10800
A	A5080A	DISPENSER, PAPER TOWEL, W/MNTD WITH DISPOSAL	10800
C	A5080B	DISPENSER, PAPER TOWEL, WALL MOUNTED	
A	A5090	RECEPTACLE, FEMININE NAPKIN, CRS, W/MNTD	10800
A	A5107	DISPENSER, GLOVE, ENAMELED STEEL	11700
C	A5108	WASTE DISPOSAL UNIT, SHARPS	
A	A5110	GRAB BAR, SS, 1-1/4 DIA	10800
A	A5135	RACK, MOP/BROOM, W/SHELF	10800
A	A5145	HOOK, ROBE, 2 PRONG	10800

LOG CAT	JSN	NOMENCLATURE	SPEC REF
A	A5170	ROD, CURTAIN, SHOWER, SS, 1" DIA	10800
A	A5175	SOAP, DISH, W/GRAB BAR, RECESSED	10800
A	A5195	HOLDER, TOILET PAPER, SURFACE, 1 ROLL	10800
A	A5205	BAR, TOWEL, 1" DIA	10800
A	A5220	BRACKET, TELEVISION, WALL MOUNTED	11700
A	A5220A	PROJECTOR STAND, CEILING MOUNTED	11700
С	A6030	MACHINE, VENDING	
С	A6046	ARTWORK, DECORATIVE, W/FRAME	
С	C0035	RAIL, APRON	
C	C0037	RAIL, APRON	
С	C0039	RAIL, APRON	
C	C0041	RAIL, APRON	
C	C0045	FRAME, APRON, DR	
C	C0200	CABINET, U/C/B, SINK, DO	
C	CC04E0	CABINET, U/C/B, 200, DR, SH	
C	С040Н	CABINET, U/C/B, 3DR, 2HDR	
C	C04J0	CABINET, U/C/B, 8HDR	
C	C04L0	CABINET, U/C/B, HDO,DR, 3HDR	
C	C04P0	CABINET, U/C/B, SINK, DO	
C	C05K0	CABINET, U/C/B, HDO, 6HDR	
C	C05P0	CABINET, U/C/B, SINK, 2DP	
C	CA090	CABINET, W/H, OPEN, 2SH	
C	CC040	CABINET,	
C	CD040	CABINET, W/H, 2D0, 2SH	
C	CD040	CABINET, W/H, 2D0, 2SH	
C	CE040	CABINET, W/H, 2GD0, 2SH	
C	CE050	CABINET, W/H, 2GD0, 2SH	
C	CF080	CABINET, W/H, 2SD0, 2SH	
C	CG040	CABINET, W/H, 2SGD0, 2SH CABINET, W/H, 2SGD0, 2SH	
C	CG040	CABINET, W/H, 2SGD0, 2SH	
C		SINK, COUNTER	
C	CS010 CS140	·	
C	CS140	SINK COUNTER SINK, COUNTER	
C	CT030	COUNTERTOP, LAMINATED, PLASTIC	
A	CT030A	COUNTERTOP, LAMINATED, PLASTIC COUNTERTOP, LAMINATED, PLASTIC	06410
		,	00410
C C	CT050	COUNTERTOP, CRS	
_	CW040	CABINET, W/H, 5SH	
C	CW090	CABINET, W/H, TSH CABINET, W/H, 5SH	06410
A	CW090A		06410
C	E0063	WORKSTATION, L-SHAPED W/PENINSULA, WALL	
C	E0075	WORKSTATION, L-SHAPED, FREESTANDING	
C C	F0110	BOOKCASE, 3SH BOOKCASE, SINGLE	
C	F0130	•	
C	F0210	CHAIR, SIDE W/O ARMS	
	F0220	CHAIR, CONFERENCE	
C	F0230	CHAIR, DRAFTING, ROTARY	
C	F0201A	SMART PODIUM	
C	F0250	CHAIR, ARM, LOUNGE TYPE	
C	F0280	CHAIR, SWIVEL, LOW BACK	
C	F0290	CHAIR, SECRETARIAL, EXECUTIVE	
C	F0295	CHAIR, STACKING	
C	F0305	CHAIR, WAITING ROOM, SINGLE	
C	F0375	SOFA, UPHOLSTERED	
C	F0405	CABINET, FILING, FULL HEIGHT 4-5 DRAWER	
С	F0500	CART, JANITOR'S	

	LOG CAT	JSN	NOMENCLATURE	SPEC REF
	С	F0505	BUCKET, MOP, W/WRINGER, 25 QUART	
	A	F0610	DESK, FOLTING, W/M	11700
	C	F0620	DESK, SECY, W/L-UNIT, 29 X 62 X 30	
	C	F0635	DESK, DOUBLE PEDESTAL, 30 X 60 X 30	
	C	F0705	TABLE, COMPUTER, SMALL, 27 X 36 X 30	
	C	F0710	TABLE, COMPUTER, W/PRINT SHELF	
	C	F0715	CARREL, STUDY TABLER	
	C	F0725	TABLE, OCCASIONAL, EX, WOOD, 15 X 18 X 18	
	C	F0735	COFFEE TABLE	
	C	F0750	TABLE, OFIZE, (SIZE AS REQUIRED)	
	C	F0755	TABLE, CONFERENCE, WOOD	
	C	F0795	TABLE, DINING	
	C	F2000	BASKET, WASTEPAPER, ROUND, METAL	
	C	F2010	BASKET, WASTEPAPER, STEP-ON	
	C	F2200	PROJECTOR, SLIDE, CAROUSEL	
	C	F2225	PROJECTOR, OVERHEAD	
	C	F2270	RECORDER/PLAYER CASSETTE, VIDEO	
	C	F2290	PROJECTOR	
	A	F3010	BOARD, BULLETIN	10900
	A	F3050	WHITEBOARD, WCP	10900
	A	F3055	WHITEBOARD, WCP, 4SLDG PANELS, W/SCREEN	10900
	C	F3200	CLOCK, BATTERY, 12 DIA	
	C	F3205	CLOCK, BATTERY OPERATED, 24 HOUR, ZULU	
	C	K0465	OVEN, MICROWAVE, CONSUMER	
	C	L0095	TABLE, MICROSCOOPE, TEACHING, 3-5 PERSON	
	С	L0100	MICROSCOPE, BINOCULAR	
	C	L0146	MICROSCOPE, TEACHING, MULTIPLE HEAD (5)	
	C	L1000	ANALYZER, BLOOD CHEM, AUTO, 60 SMPLS/HR	
	C	L1115	ANALYZER, HEMATOLOGY, DIFFERENTIAL, AUTO	
[ 7 7 6 0 0 0 1	C	L1400	CENTRIFUGE, MICROHEMACRIT, 24 TUBE	11700
[AM002]		L2337	CANOPY, HOOD, FUME, 4 FOOT	11700
	С	L2550	INCUBATOR, BACTERIOLOGICAL	
	C	L2600	COUNTER, CELL, AUTO	10900
	A C	M0410 M0500	SCREEN, PROJECTION TELEVISION, COLOR, (55 - 70 LB)	10900
	C			
	C	M0630 M1800	ANESTHESIA APPARATUS, 3GAS COMPUTER, MICROPROCESSING	
	C	M1800 M1810	COPIER, F/X, W/COLLATOR	
	C	M1825	PRINTER, COMPUTER	
	C	M1855	FACSIMILE UNIT	
	C	M2005	CABINET, STORAGE, ACID, F/S, SH	
	C	M2025	RACK, STORAGE, CYLINDER, MEDICAL GAS	
	C	M2035	RACK, STORAGE, MOBILE, WIRE, CRS	
	C	M2055	SHELVING, STORAGE	
	C	M2070	SHELVING, STORAGE	
	C	M2115	TRUCK, HAND, 2 WHEEL	
	C	M2120	TRUCK, HAND, 4 WHEEL	
	C	м3070	HAMPER, LINEN, MOBILE	
	C	M4040	SCALE, WEIGHING, 300 LB CAP	
	C	M4200	OTOSCOPE/OPHTHLMOSCOPE	
	С	M4255	STAND, IV, ADJUSTABLE	
	C	M4265	PUMP, VOLUMETRIC, INFUSION SINGLE LINE	
[AM002]	В	M7405	CEILING MOUNTED EXAM LIGHT	11700
	В	M7485	LIGHT, SURG, CEILING MOUNTED, 25 DIA	
[AM002]	В	M7485A	LIGHT, SURG, CEILING MOUNTED, 25 DIA	11700

	LOG CAT	JSN	NOMENCLATURE	SPEC REF
	С	M7905	OXIMETER	
	C	M8810	STAND, MAYO	
	C	M8825	TABLE, INSTRUMENT/DRESSING, CRS	
	С	M8830	TABLE, INSTRUMENT/DRESSING, MBL	
	C	M8900	CARRIAGE, PAIL, CRS, W/O PAIL	
	С	M8905	PAIL, UTILITY, CRS W/O CARRIAGE	
	С	M8945	STOOD, SURGEON, REVOLVING	
	A	P1600	ELEC. WATER COOLER	
	A	P1600H	ELEC. WATER COOLER - HANDICAP ACCESSIBLE	
	C	P1960	STATION, WASH, EYE/FACE, COUNTER TOP	
	A	P1960A	STATION, WASH, EYE/FACE, COUNTER TOP	
	A	P2000	STATION, WASH, EYE, W/H	
	A	P3070	LAVATORY, PATIENT, CHINA, RCSD	
	A	P3100	LAVATORY, CLINIC, CHINA	
	A	P4040	SINK, 10 X 36 X 24	
	A	P4700	SINK, MOP MOLDED STONE	
	A	P5100H	SHOWER, CONCEALED	
	A	P5210	SHOWER, SAFETY, F/S, W/EYE/FACE WASH	
	A	P6150	SINK, WASHING CAGE, CRS	
	A	P6950	SINK, SCRUB, W/KNEE VALVE	
	A	P9680	SINK, SCRUB, SS, 2 BAY, W/KNEE VALVE	
	A	P8150	URINAL, W/H	
	A	Р8150Н	URINAL, W/H HANDICAP ACCESSIBLE	
	A	P9050	TOILET, W/H, SIPHON JET	
	Α	Р9050Н	TOILET, W/H SIPHON JET, HANDICAP ACCESSIBLE	
	Α	P9600	MIXING UNIT, HOSE STATION	
	A	P9700	DOUBLE COMPARTMENT SINK	
	A	P9800	ANESTHESIA GAS SCAVENGER	
	C	P9900	DIP TANK	11700
	C	R6050	FREEZER, CHEST TYPE, 12 CU FT	
	C	R6090	REFRIGERATOR/FREEZER, FIO, SS, DO, 20 CU FT	
	C	R6400	REFRIGERATOR	
	C	R7000	REFRIGERATOR, 14 CU FT	
	A	R8600A	REFRIGERATOR, PREFAB, 729 CU FT	11400
	A	R8600B	REFRIGERATOR, PREFAB, 365 CU FT	11400
	C	S0237	STERILIZER, ELEC, VAC, 2DO, RCSD	
	C	S2635	CLEANER, ULTRASONIC, 1CMPT	
	C		STERILIZER, INSTRUMENT, ELEC, CTR/MNTD	
	C	U1005	CONTAINER, VIOWASTE	
	C	U1010	DOWNDRAFT NECROPSY TABLE	11700
[AM002]		U1015	TABLE, EXAM, WALL MTD. HINGED	11700
	A	U1020	TUB TABLE, VETERINARY	11700
[AM002]		X1600	PASS THROUGH BOX, FILM (TRANSFER CABINET)	11700
	С	U5000	RACK, APRON/GLOVES, WALL MOUNTED	
[AM002]		U6000	DOG KENNEL WITH GUILLOTINE DOOR	11700
[AM002]		<del>U7000</del>	<del>DE-IONIZER</del>	<del>11700</del>
	A	U8000	REVOLVING DARK ROOM DOOR, HANDICAP ACC.	11700
	C	U9000	PROCESSOR, FILM, 90 SECONDS	
	C	V0010	CAGE, ANIMAL, SMALL	
	C	V0015	TABLE, EXAM/TREAT, ANIMAL, CRS	
	C	V0025	SCALE, WEIGHING, ANIMAL, LARGE	
	C	V0030	TABLE, OPERATING, VETERINARY, HYDRAULIC	11000
	A	V0055	WASHING/SANITIZER, CAGE, STM	11700
	A -	V0055A	STEAM GENERATOR	
	A	V0055B	CONDENSATE RETURN SYSTEM	

LOG	JSN	NOMENCLATURE	SPEC
CAT			REF
A	X1000	BENCHTOP, PLASTIC, LAMINATED	06410
A	X1020	CABINET, W/H, 3-5" CMPT	06410
A	X1040	CABINET, W/H, 1DO, 3SH	06410
A	X1070	BIN, RECEPTACLES, WASTE	
A	X1100	BIN, LOADING, FILM	11700
С	X3930	ILLUMINATOR, FILM, DBL, W/MNTD	11700
С	X3990	ILLUMINATOR, FILM, 4 PANELS, W/MNTD	11700
С	X4780	RADIOGRAPHIC UNIT, MBL, BATTERY, 100MA	
С	X5325	MIXER, CHEMICAL, AUTOMATIC	
С	X5900	RADIOGRAPHIC UNIT, W/TILT TBL, 600/800 MA	
A	X6650	SAFELIGHT, DARKROOM, WALL OR BNCH/MNTD	16000

<sup>- -</sup> End of Section - -

# SECTION 13280

# ASBESTOS ABATEMENT

# PART 1 GENERAL

# 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

# AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z9.2	(1979; R 1991) Fundamentals Governing the Design and Operation of Local Exhaust Systems
ANSI Z87.1	(1989; Errata; Z87.1a) Occupational and Educational Eye and Face Protection
ANSI Z88.2	(1992) Respiratory Protection
AMERICAN SOCIETY FOR TE	STING AND MATERIALS (ASTM)
ASTM C 732	(1995) Aging Effects of Artificial Weathering on Latex Sealants
ASTM D 522	(1993a) Mandrel Bend Test of Attached Organic Coatings
ASTM D 1331	(1989; R 1995) Surface and Interfacial Tension of Solutions of Surface-Active Agents
ASTM D 2794	(1993) Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)
ASTM D 4397	(1996) Polyethylene Sheeting for Construction, Industrial, and Agricultural Applications
ASTM E 84	(1996a) Surface Burning Characteristics of Building Materials
ASTM E 96	(1995) Water Vapor Transmission of Materials
ASTM E 119	(1995a) Fire Tests of Building Construction and Materials

ASTM E 736 (1992) Cohesion/Adhesion of Sprayed Fire-Resistive Materials Applied to

Structural Members

ASTM E 1368 (1997) Visual Inspection of Asbestos

Abatement Projects

# CODE OF FEDERAL REGULATIONS (CFR)

29 CFR 1910	Occupational Safety and Health Standards
29 CFR 1926	Safety and Health Regulations for Construction
40 CFR 61	National Emissions Standards for Hazardous Air Pollutants
40 CFR 763	Asbestos
42 CFR 84	Approval of Respiratory Protective Devices
49 CFR 107	Hazardous Materials Program Procedures
49 CFR 171	General Information, Regulations and Definitions
49 CFR 172	Hazardous Materials Table, Special Provisions, Hazardous Materials Communications, Emergency Response Information, and Training Requirements
49 CFR 173	Shippers - General Requirements for

## COMPRESSED GAS ASSOCIATION (CGA)

CGA G-7 (1990) Compressed Air for Human Respiration

Shipments and Packagings

CGA G-7.1 (1989) Commodity Specification for Air

# ENGINEERING MANUALS (EM)

EM 385-1-1 (1996) Safety and Health Requirements
Manual

# ENVIRONMENTAL PROTECTION AGENCY (EPA)

EPA 340/1-90-018	(1990) Asbestos/NESHAP Regulated Asbestos Containing Materials Guidance
EPA 340/1-90-019	(1990) Asbestos/NESHAP Adequately Wet Guidance
EPA 560/5-85-024	(1985) Guidance for Controlling

Asbestos-Containing Materials in Buildings

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 701 (1996) Methods of Fire Test for Flame-Resistant Textiles and Films

NATIONAL INSTITUTE FOR OCCUPATIONAL SAFETY AND HEALTH (NIOSH)

NIOSH Pub No. 84-100 (1984; Supple 1985, 1987, 1988 & 1990) NIOSH Manual of Analytical Methods

TAC 295.31 - 295.73 Texas Asbestos Health Protection Rules

UNDERWRITERS LABORATORIES (UL)

UL 586 (1996) High-Efficiency, Particulate, Air Filter Units

### 1.2 DEFINITIONS

- a. Adequately Wet: A term defined in 40 CFR 61, Subpart M, and EPA 340/1-90-019 meaning to sufficiently mix or penetrate with liquid to prevent the release of particulate. If visible emissions are observed coming from asbestos-containing material (ACM), then that material has not been adequately wetted. However, the absence of visible emissions is not sufficient evidence of being adequately wetted.
- b. Aggressive Method: Removal or disturbance of building material by sanding, abrading, grinding, or other method that breaks, crumbles, or disintegrates intact asbestos-containing material (ACM).
- c. Amended Water: Water containing a wetting agent or surfactant with a surface tension of at least 29 dynes per square centimeter when tested in accordance with ASTM D 1331.
- d. Asbestos: Asbestos includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophylite asbestos, actinolite asbestos, and any of these minerals that have been chemically treated and/or altered.
- e. Asbestos-Containing Material (ACM): Any materials containing more than one percent asbestos.
- f. Asbestos Fiber: A particulate form of asbestos, 5 micrometers or longer, with a length-to-width ratio of at least 3 to 1.
- g. Authorized Person: Any person authorized by the Contractor and required by work duties to be present in the regulated areas.

- h. Building Inspector: Individual who inspects buildings for asbestos and has EPA Model Accreditation Plan (MAP) "Building Inspector" training; accreditation required by 40 CFR 763, Subpart E, Appendix C and licensed by the Texas Department of Health as outlined in TAC 295.50.
- i. Certified Industrial Hygienist (CIH): An Industrial Hygienist certified in the practice of industrial hygiene by the American Board of Industrial Hygiene.
- j. Class I Asbestos Work: Activities defined by OSHA involving the removal of thermal system insulation (TSI) and surfacing ACM.
- k. Class II Asbestos Work: Activities defined by OSHA involving the removal of ACM which is not thermal system insulation or surfacing material. This includes, but is not limited to, the removal of asbestos- containing wallboard, floor tile and sheeting, roofing and siding shingles, and construction mastic. Certain "incidental" roofing materials such as mastic, flashing and cements when they are still intact are excluded from Class II asbestos work. Removal of small amounts of these materials which would fit into a glovebag may be classified as a Class III job.
- 1. Class III Asbestos Work: Activities defined by OSHA that involve repair and maintenance operations, where ACM, including TSI and surfacing ACM, is likely to be disturbed. Operations may include drilling, abrading, cutting a hole, cable pulling, crawling through tunnels or attics and spaces above the ceiling, where asbestos is actively disturbed or asbestos-containing debris is actively disturbed. No Class III asbestos work is scheduled for this project.
- m. Class IV Asbestos Work: Maintenance and custodial construction activities during which employees contact but do not disturb ACM and activities to clean-up dust, waste and debris resulting from Class I, II, and III activities. This may include dusting surfaces where ACM waste and debris and accompanying dust exists and cleaning up loose ACM debris from TSI or surfacing ACM following construction. No Class IV asbestos work is scheduled for this project.
- n. Clean room: An uncontaminated room having facilities for the storage of employees' street clothing and uncontaminated materials and equipment.
- o. Competent Person: In addition to the definition in 29 CFR 1926, Section .32(f), a person who is capable of identifying existing asbestos hazards as defined in 29 CFR 1926, Section .1101, selecting the appropriate control strategy, has the authority to take prompt corrective measures to eliminate them and has EPA Model Accreditation Plan (MAP) "Contractor/Supervisor" training; accreditation required by 40 CFR 763, Subpart E, Appendix C.
  - p. Consultant Agency: A company employing one or more asbestos

consultants, inspectors, management planners or air monitoring technicians and licensed by the TDH under TAC 295.48.

- q. Contractor/Supervisor: Individual who supervises asbestos abatement work and has EPA Model Accreditation Plan "Contractor/Supervisor" training; accreditation required by 40 CFR 763, Subpart E, Appendix C and licensed by the TDH under TAC 295.46.
- r. Critical Barrier: One or more layers of plastic sealed over all openings into a regulated area or any other similarly placed physical barrier sufficient to prevent airborne asbestos in a regulated area from migrating to an adjacent area.
- s. Decontamination Area: An enclosed area adjacent and connected to the regulated area and consisting of an equipment room, shower area, and clean room, which is used for the decontamination of workers, materials, and equipment that are contaminated with asbestos.
- t. Demolition: The wrecking or taking out of any load-supporting structural member and any related razing, removing, or stripping of asbestos products.
- u. Disposal Bag: A 0.15 mm thick, leak-tight plastic bag, pre-labeled in accordance with 29 CFR 1926, Section .1101, used for transporting asbestos waste from containment to disposal site.
- v. Disturbance: Activities that disrupt the matrix of ACM, crumble or pulverize ACM, or generate visible debris from ACM.

  Disturbance includes cutting away small amounts of ACM, no greater than the amount which can be contained in 1 standard sized glovebag or waste bag, not larger than 1.5 m in length and width in order to access a building component.
- w. Equipment Room or Area: An area adjacent to the regulated area used for the decontamination of employees and their equipment.
- x. Employee Exposure: That exposure to airborne asbestos that would occur if the employee were not using respiratory protective equipment.
- y. Fiber: A fibrous particulate, 5 micrometers or longer, with a length to width ratio of at least 3 to 1.
- z. Friable ACM: A term defined in 40 CFR 61, Subpart M and EPA 340/1-90-018 meaning any material which contains more than 1 percent asbestos, as determined using the method specified in 40 CFR 763, Subpart E, Appendix A, Section 1, Polarized Light Microscopy (PLM), that when dry, can be crumbled, pulverized, or reduced to powder by hand pressure. If the asbestos content is less than 10 percent, as determined by a method other than point counting by PLM, the asbestos content is verified by point counting using PLM.

- aa. Glovebag: Not more than a 1.5 by 1.5 m impervious plastic bag-like enclosure affixed around an asbestos-containing material, with glove-like appendages through which material and tools may be handled.
- bb. High-Efficiency Particulate Air (HEPA) Filter: A filter capable of trapping and retaining at least 99.97 percent of all mono-dispersed particles of 0.3 micrometers in diameter.
- cc. Homogeneous Area: An area of surfacing material or thermal system insulation that is uniform in color and texture.
- dd. Industrial Hygienist: A professional qualified by education, training, and experience to anticipate, recognize, evaluate, and develop controls for occupational health hazards.
- ee. Intact: ACM which has not crumbled, been pulverized, or otherwise deteriorated so that the asbestos is no longer likely to be bound with its matrix. Removal of "intact" asphaltic, resinous, cementitious products does not render the ACM non-intact simply by being separated into smaller pieces.
- ff. Model Accreditation Plan (MAP): USEPA training accreditation requirements for persons who work with asbestos as specified in 40 CFR 763, Subpart E, Appendix C.
- gg. Modification: A changed or altered procedure, material or component of a control system, which replaces a procedure, material or component of a required system.
- hh. Negative Exposure Assessment: A demonstration by the Contractor to show that employee exposure during an operation is expected to be consistently below the OSHA Permissible Exposure Limits (PELs).
- ii. NESHAP: National Emission Standards for Hazardous Air Pollutants. The USEPA NESHAP regulation for asbestos is at 40 CFR 61, Subpart M.
- jj. Nonfriable ACM: A NESHAP term defined in 40 CFR 61, Subpart M and EPA 340/1-90-018 meaning any material containing more than 1 percent asbestos, as determined using the method specified in 40 CFR 763, Subpart E, Appendix A, Section 1, Polarized Light Microscopy, that, when dry, cannot be crumbled, pulverized or reduced to powder by hand pressure.
- kk. Nonfriable ACM (Category I): A NESHAP term defined in 40 CFR 61, Subpart E and EPA 340/1-90-018 meaning asbestos-containing packings, gaskets, resilient floor covering, and asphalt roofing products containing more than 1 percent asbestos as determined using the method specified in 40 CFR 763, Subpart F, Appendix A, Section 1, Polarized Light Microscopy.
- 11. Nonfriable ACM (Category II): A NESHAP term defined in 40 CFR 61,

Subpart E and EPA 340/1-90-018 meaning any material, excluding Category I nonfriable ACM, containing more than 1 percent asbestos, as determined using the methods specified in 40 CFR 763, Subpart F, Appendix A, Section 1, Polarized Light Microscopy, that when dry, cannot be crumbled, pulverized, or reduced to powder by hand pressure.

# mm. Permissible Exposure Limits (PELs):

- (1) PEL-Time weighted average(TWA): Concentration of asbestos not in excess of 0.1 fibers per cubic centimeter of air (f/cc) as an 8 hour time weighted average (TWA), as determined by the method prescribed in 29 CFR 1926, Section .1101, Appendix A, or the current version of NIOSH Pub No. 84-100 analytical method 7400.
- (2) PEL-Excursion Limit: An airborne concentration of asbestos not in excess of 1.0 f/cc of air as averaged over a sampling period of 30 minutes as determined by the method prescribed in 29 CFR 1926, Section .1101, Appendix A, or the current version of NIOSH Pub No. 84-100 analytical method 7400.
- nn. Regulated Area: An OSHA term defined in 29 CFR 1926, Section .1101 meaning an area established by the Contractor to demarcate areas where Class I, II, and III asbestos work is conducted; also any adjoining area where debris and waste from such asbestos work accumulate; and an area within which airborne concentrations of asbestos exceed, or there is a reasonable possibility they may exceed, the permissible exposure limit.
- oo. Removal: All operations where ACM is taken out or stripped from structures or substrates, and includes demolition operations.
- pp. Repair: Overhauling, rebuilding, reconstructing, or reconditioning of structures or substrates, including encapsulation or other repair of ACM attached to structures or substrates. If the amount of asbestos so "disturbed" cannot be contained in 1 standard glovebag or waste bag, Class I precautions are required.
- qq. Spills/Emergency Cleanups: Cleanup of sizable amounts of asbestos waste and debris which has occurred, for example, when water damage occurs in a building, and sizable amounts of ACM are dislodged. A Competent Person evaluates the site and ACM to be handled, and based on the type, condition and extent of the dislodged material, classifies the cleanup as Class I, II, or III. Only if the material was intact and the cleanup involves mere contact of ACM, rather than disturbance, could there be a Class IV classification.
- rr. Surfacing ACM: Asbestos-containing material which contains more than 1% asbestos and is sprayed-on, troweled-on, or otherwise applied to surfaces, such as acoustical plaster on ceilings and fireproofing materials on structural members, or other materials on surfaces for acoustical, fireproofing, or other purposes.

- ss. Thermal system insulation (TSI) ACM: ACM which contains more than 1% asbestos and is applied to pipes, fittings, boilers, breeching, tanks, ducts, or other interior structural components to prevent heat loss or gain or water condensation.
- tt. Transite: A generic name for asbestos cement wallboard and pipe.
- uu. Worker: Individual (not designated as the Competent Person or a supervisor) who performs asbestos work and has completed asbestos worker training required by 29 CFR 1926, Section .1101, to include EPA Model Accreditation Plan (MAP) "Worker" training accreditation required by 40 CFR 763, Subpart E, Appendix C, if required by the OSHA Class of work to be performed or by the state where the work is to be performed and licensed by the TDH under TAC 295.42.

#### 1.3 DESCRIPTION OF WORK

The work covered by this section includes the removal of asbestos-containing materials (ACM) which are encountered during demolition activities associated with this project and describes procedures and equipment required to protect workers and occupants of the regulated area from contact with airborne asbestos fibers and ACM dust and debris. Activities include OSHA [AM002]Class I and Class II work operations involving ACM. The work also includes containment, storage, transportation and disposal of the generated ACM wastes. More specific operational procedures shall be detailed in the required Accident Prevention Plan and its subcomponents, the Asbestos Hazard Abatement Plan and Activity Hazard Analyses required in paragraph SAFETY AND HEALTH PROGRAM AND PLANS.[AM002] It is the Contractor's responsibility to pay all fees associated with all tasks to be performed under this section.

### 1.3.1 Abatement Work Tasks

The specific ACM to be abated is identified on the detailed plans and project drawings. A summary of work task data elements for each individual ACM abatement work task to include the appropriate RESPONSE ACTION DETAIL SHEET (item to be abated and methods to be used) and SET-UP DETAIL SHEETS (containment techniques to include safety precautions and methods) is included in Table 1, "Individual Work Task Data Elements" at the end of this section.

# 1.3.2 Unexpected Discovery of Asbestos

For any previously untested building components suspected to contain asbestos and located in areas impacted by the work, the Contractor shall notify the Contracting Officer (CO) who will have the option of ordering up to 20 bulk samples to be obtained at the Contractor's expense and delivered to a laboratory accredited under the National Institute of Standards and Technology (NIST) "National Voluntary Laboratory Accreditation Program (NVLAP)" and analyzed by PLM at no additional cost to the Government. Any additional components identified as ACM that have been approved by the Contracting Officer for removal shall be removed by the Contractor and will be paid for by an equitable adjustment to the contract price under the

CONTRACT CLAUSE titled "changes". Sampling activities undertaken to determine the presence of additional ACM shall be conducted by personnel who have successfully completed the EPA Model Accreditation Plan (MAP) "Building Inspector" training course required by 40 CFR 763, Subpart E, Appendix C.

#### 1.4 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-01 Data

Materials and Equipment; FIO.

Manufacturer's catalog data for all materials and equipment to be used in the work, including brand name, model, capacity, performance characteristics and any other pertinent information. Test results and certificates from the manufacturer of encapsulants substantiating compliance with performance requirements of this specification. Material Safety Data Sheets for all chemicals to be used onsite in the same format as implemented in the Contractor's HAZARD COMMUNICATION PROGRAM. Data shall include, but shall not be limited to, the following items:

- a. High Efficiency Filtered Air (HEPA) local exhaust equipment
- b. Vacuum cleaning equipment
- c. Pressure differential monitor for HEPA local exhaust equipment
- d. Air monitoring equipment
- e. Respirators
- f. Personal protective clothing and equipment
  - (1) Coveralls
  - (2) Underclothing
  - (3) Other work clothing
  - (4) Foot coverings
  - (5) Hard hats
  - (6) Eye protection
  - (7) Other items required and approved by Contractors Designated IH and Competent Person
- g. Glovebag
- h. Duct Tape
- i. Disposal Containers
  - (1) Disposal bags

"ACCOMPANYING AMENDMENT NO. 002 TO SOLICITATION NO. DACA63-00-B-0025

- (2) Fiberboard drums
- (3) Paperboard boxes
- j. Sheet Plastic
  - (1) Polyethylene Sheet General
  - (2) Polyethylene Sheet Flame Resistant
  - (3) Polyethylene Sheet Reinforced
- k. Wetting Agent
  - (1) Amended Water
  - (2) Removal encapsulant
- 1. Strippable Coating
- m. Prefabricated Decontamination Unit
- n. Other items
- o. Chemical encapsulant
- p. Chemical encasement materials
- q. Material Safety Data Sheets (for all chemicals proposed)

SD-04 Drawings

Site Layout; GA.

Descriptions, detail project drawings, and site layout to include worksite containment area techniques as prescribed on applicable SET-UP DETAIL SHEETS, local exhaust ventilation system locations, decontamination and load-out units, other temporary waste storage facility, access tunnels, location of temporary utilities (electrical, water, sewer) and boundaries of each regulated area.

SD-08 Statements

Qualifications; GA.

A written report providing evidence of qualifications for personnel, facilities and equipment assigned to the work.

Training Program; FIO.

A copy of the written project site-specific training material as indicated in 29 CFR 1926, Section .1101 that will be used to train onsite employees. The training document shall be signed by the Contractor's Designated IH and Competent Person.

Medical Requirements; FIO.

Physician's written opinion.

Encapsulants; GA.

Certificates stating that encapsulants meet the applicable specified performance requirements.

SD-09 Reports

Exposure Assessment and Air Monitoring; GA.

Initial exposure assessments, negative exposure assessments, air-monitoring results and documentation.

Local Exhaust Ventilation; FIO.

Pressure differential recordings.

Licenses, Permits and Notifications; GA.

Licenses, permits, and notifications.

SD-13 Certificates

Vacuum, Filtration and Ventilation Equipment; FIO.

Manufacturer's certifications showing compliance with ANSI Z9.2 for:

- a. Vacuums.
- b. Water filtration equipment.
- c. Ventilation equipment.
- d. Other equipment required to contain airborne asbestos fibers.

SD-18 Records

Respiratory Protection Program; GA.

Records of the respirator program.

Cleanup and Disposal; GA.

Waste shipment records. Weigh bills and delivery tickets shall be furnished for information only.

# 1.5 QUALIFICATIONS

# 1.5.1 Written Qualifications and Organization Report

The Contractor shall furnish a written qualifications and organization report providing evidence of qualifications of the Contractor, Contractor's Project Supervisor, Designated Competent Person, supervisors and workers; Designated IH (person assigned to project and firm name); independent

testing laboratory (including name of firm, principal, and analysts who will perform analyses); all subcontractors to be used including disposal transportation and disposal facility firms, subcontractor supervisors, subcontractor workers; and any others assigned to perform asbestos abatement and support activities. The report shall include an organization chart showing the Contractor's staff organization for this project by name and title, chain of command and reporting relationship with all subcontractors. The report shall be signed by the Contractor, the Contractor's onsite project manager, Designated Competent Person, Designated IH, designated testing laboratory and the principals of all subcontractors to be used. The Contractor shall include the following statement in the report: "By signing this report I certify that the personnel I am responsible for during the course of this project fully understand the contents of 29 CFR 1926, Section .1101, 40 CFR 61, Subpart M, and the federal, state and local requirements specified in paragraph SAFETY AND HEALTH PROGRAM AND PLANS for those asbestos abatement activities that they will be involved in."

# 1.5.2 Specific Requirements

The Contractor shall designate in writing, personnel meeting the following qualifications:

a. Designated Competent Person: The name, address, telephone number, and resume of the Contractor's Designated Competent Person shall be provided. Evidence that the full-time Designated Competent Person is qualified in accordance with 29 CFR 1926, Sections .32 and .1101, has EPA Model Accreditation Plan (MAP) "Contractor/Supervisor" training accreditation required by 40 CFR 763, Subpart E, Appendix C, and is experienced in the administration and supervision of asbestos abatement projects, including exposure assessment and monitoring, work practices, abatement methods, protective measures for personnel, setting up and inspecting asbestos abatement work areas, evaluating the integrity of containment barriers, placement and operation of local exhaust systems, ACM generated waste containment and disposal procedures, decontamination units installation and maintenance requirements, site safety and health requirements, notification of other employees onsite, etc. The duties of the Competent Person shall include the following: controlling entry to and exit from the regulated area; supervising any employee exposure monitoring required by 29 CFR 1926, Section .1101; ensuring that all employees working within a regulated area wear the appropriate personal protective equipment (PPE), are trained in the use of appropriate methods of exposure control, and use the hygiene facilities and decontamination procedures specified; and ensuring that engineering controls in use are in proper operating conditions and are functioning properly. The Designated Competent Person shall be responsible for compliance with applicable federal, state and local requirements, the Contractor's Accident Prevention Plan and Asbestos Hazard Abatement Plan. The Designated Competent Person shall provide, and the Contractor shall submit, the "Contractor/Supervisor" course completion certificate and the most recent certificate for required refresher

training with the employee "Certificate of Worker Acknowledgment" required by this paragraph. The Contractor shall submit evidence that this person has a minimum of 2 years of on-the-job asbestos abatement experience relevant to OSHA competent person requirements. The Designated Competent Person shall be onsite at all times during the conduct of this project.

- b. Project and Other Supervisors: The Contractor shall provide the name, address, telephone number, and resume of the Project Supervisor and other supervisors who have responsibility to implement the Accident Prevention Plan, including the Asbestos Hazard Abatement Plan and Activity Hazard Analyses, the authority to direct work performed under this contract and verify compliance, and have EPA Model Accreditation Plan (MAP) "Contractor/Supervisor" training accreditation required by 40 CFR 763, Subpart E, Appendix C. The Project Supervisor and other supervisors shall provide, and the Contractor shall submit, the "Contractor/Supervisor" course completion certificate and the most recent certificate for required refresher training with the employee "Certificate of Worker Acknowledgment" required by this paragraph. The Contractor shall submit evidence that the Project Supervisor has a minimum of 2 years of on-the-job asbestos abatement experience relevant to project supervisor responsibilities and the other supervisors have a minimum of 1 year on-the-job asbestos abatement experience commensurate with the responsibilities they will have on this project.
- c. Asbestos Abatement Workers: Asbestos abatement workers shall meet the requirements contained in 29 CFR 1926, Section .1101, 40 CFR 61, Subpart M, and other applicable federal, state and local requirements. Worker training documentation shall be provided as required on the "Certificate of Workers Acknowledgment" in this paragraph.
- d. Worker Training and Certification of Worker Acknowledgment: Training documentation will be required for each employee who will perform OSHA Class I, Class II, Class III, or Class IV asbestos abatement operations. Such documentation shall be submitted on a Contractor generated form titled "Certificate of Workers Acknowledgment", to be completed for each employee in the same format and containing the same information as the example certificate at the end of this section. Training course completion certificates (initial and most recent update refresher) required by the information checked on the form shall be attached.
- e. Physician: The Contractor shall provide the name, medical qualifications, address, telephone number and resume of the physician who will or has performed the medical examinations and evaluations of the persons who will conduct the asbestos abatement work tasks. The physician shall be currently licensed by the state where the workers will be or have been examined, have expertise in pneumoconiosis and shall be responsible for the determination of medical surveillance protocols and for review of

examination/test results performed in compliance with 29 CFR 1926, Section .1101 and paragraph MEDICAL REQUIREMENTS. The physician shall be familiar with the site's hazards and the scope of this project.

- f. First Aid and CPR Trained Persons: The names of at least 2 persons who are currently trained in first aid and CPR by the American Red Cross or other approved agency shall be designated and shall be onsite at all times during site operations. They shall be trained in universal precautions and the use of PPE as described in the Bloodborne Pathogens Standard of 29 CFR 1910, Section .1030 and shall be included in the Contractor's Bloodborne Pathogen Program. These persons may perform other duties but shall be immediately available to render first aid when needed. A copy of each designated person's current valid First Aid and CPR certificate shall be provided.
- g. Independent Testing Laboratory: The Contractor shall provide the name, address and telephone number of the independent testing laboratory selected to perform the sample analyses and report the results. The testing laboratory shall be completely independent from the Contractor as recognized by federal, state or local regulations. Written verification of the following criteria, signed by the testing laboratory principal and the Contractor, shall be submitted:
  - (1) Phase contrast microscopy (PCM): The laboratory is fully equipped and proficient in conducting PCM of airborne samples using the methods specified by 29 CFR 1926, Section .1101, OSHA method ID-160, the most current version of NIOSH Pub No. 84-100 Method 7400, and NIOSH Pub No. 84-100 Method 7402, transmission electron microscopy (TEM); the laboratory is currently judged proficient (classified as acceptable) in counting airborne asbestos samples by PCM by successful participation in each of the last 4 rounds in the American Industrial Hygiene Association (AIHA) Proficiency Analytical Testing (PAT) Program; the names of the selected microscopists who will analyze airborne samples by PCM with verified documentation of their proficiency to conduct PCM analyses by being judged proficient in counting samples as current participating analysts in the AIHA PAT Program, and having successfully completed the Asbestos Sampling and Analysis course (NIOSH 582 or equivalent) with a copy of course completion certificate provided; when the PCM analysis is to be conducted onsite, documentation shall be provided certifying that the onsite analyst meets the same requirements.
  - (2) Polarized light microscopy (PLM): The laboratory is fully equipped and proficient in conducting PLM analyses of suspect ACM bulk samples in accordance with 40 CFR 763, Subpart E, Appendix E; the laboratory is currently accredited by NIST under the NVLAP for bulk asbestos analysis and will use analysts (names shall be provided) with demonstrated proficiency to conduct PLM to include its application to the identification and quantification of asbestos content.

- (3) Transmission electron microscopy (TEM): The laboratory is fully equipped and proficient in conducting TEM analysis of airborne samples using the mandatory method specified by 40 CFR 763, Subpart E, Appendix E; the laboratory is currently accredited by NIST under the NVLAP for airborne sample analysis of asbestos by TEM; the laboratory will use analysts (names shall be provided) that are currently evaluated as competent with demonstrated proficiency under the NIST NVLAP for airborne sample analysis of asbestos by TEM and proficient in conducting analysis for low asbestos concentration, enhanced analysis of floor tiles and bulk materials where multiple layers are present, using an improved EPA test method titled, "Method for the Determination of Asbestos in Bulk Building Materials".
- (4) PCM/TEM: The laboratory is fully equipped and each analyst (name shall be provided) possesses demonstrated proficiency in conducting PCM and TEM analysis of airborne samples using NIOSH Pub No. 84--100Method 7400 PCM and NIOSH Pub No. 84--100Method 7402 (TEM confirmation of asbestos content of PCM results) from the same filter.
- (5) The laboratory has met all requirements for licensing under TAC295.54 and is a TDH licensed Asbestos Laboratory.
- i. Disposal Facility, Transporter: The Contractor shall provide written evidence that the landfill to be used is approved for asbestos disposal by the USEPA and state regulatory agencies. Copies of signed agreements between the Contractor (including subcontractors and transporters) and the asbestos waste disposal facility to accept and dispose of all asbestos containing waste generated during the performance of this contract shall be provided. Qualifications shall be provided for each subcontractor or transporter to be used, indicating previous experience in transport and disposal of asbestos waste to include all required state and local waste hauler requirements for asbestos. The Contractor and transporters shall meet the DOT requirements of 49 CFR 171, 49 CFR 172, and 49 CFR 173 as well as registration requirements of 49 CFR 107 and other applicable state or local requirements. The disposal facility shall meet the requirements of 40 CFR 61, Sections .154 or .155, as required in 40 CFR 61, Section .150(b), and other applicable state or local requirements.

# 1.5.3 Federal, State or Local Citations on Previous Projects

The Contractor and all subcontractors shall submit a statement, signed by an officer of the company, containing a record of any citations issued by Federal, State or local regulatory agencies relating to asbestos activities (including projects, dates, and resolutions); a list of penalties incurred through non-compliance with asbestos project specifications, including liquidated damages, overruns in scheduled time limitations and resolutions; and situations in which an asbestos-related contract has been terminated (including projects, dates, and reasons for terminations). If there are none, a negative declaration signed by an officer of the company shall be provided.

### 1.6 REGULATORY REQUIREMENTS

In addition to detailed requirements of this specification, work performed under this contract shall comply with EM 385-1-1, applicable federal, state, and local laws, ordinances, criteria, rules and regulations regarding handling, storing, transporting, and disposing of asbestos waste materials. This includes, but is not limited to, OSHA standards, 29 CFR 1926, especially Section .1101, 40 CFR 61, Subpart M and 40 CFR 763. Matters of interpretation of standards shall be submitted to the appropriate administrative agency for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements shall apply. The following state and local laws, rules and regulations regarding demolition, removal, encapsulation, construction alteration, repair, maintenance, renovation, spill/emergency cleanup, housekeeping, handling, storing, transporting and disposing of asbestos material apply: Texas Asbestos Health Protection Rules (TAC 295.31-295.73).

#### 1.7 SAFETY AND HEALTH PROGRAM AND PLANS

The Contractor shall develop and submit a written comprehensive site-specific Accident Prevention Plan at least 30 days prior to the preconstruction conference. The Accident Prevention Plan shall address requirements of EM 385-1-1, Appendix A, covering onsite work to be performed by the Contractor and subcontractors. The Accident Prevention Plan shall incorporate an Asbestos Hazard Abatement Plan, and Activity Hazard Analyses as separate appendices into 1 site specific Accident Prevention Plan document. Any portions of the Contractor's overall Safety and Health Program that are referenced in the Accident Prevention Plan, e.g., respirator program, hazard communication program, confined space entry program, etc., shall be included as appendices to the Accident Prevention Plan. The plan shall take into consideration all the individual asbestos abatement work tasks identified in Table 1. The plan shall be prepared, signed (and sealed, including certification number if required), and dated by the Contractor's Designated IH, Competent Person, and Project Supervisor.

# 1.7.1 Asbestos Hazard Abatement Plan Appendix

The Asbestos Hazard Abatement Plan appendix to the Accident Prevention Plan shall include, but not be limited to, the following:

- a. The personal protective equipment to be used;
- b. The location and description of regulated areas including clean and dirty areas, access tunnels, and decontamination unit (clean room, shower room, equipment room, storage areas such as load-out unit);
- c. Initial exposure assessment in accordance with 29 CFR 1926, Section .1101;
- d. Level of supervision;

- e. Method of notification of other employers at the worksite;
- f. Abatement method to include containment and control procedures;
- g. Interface of trades involved in the construction;
- h. Sequencing of asbestos related work;
- i. Storage and disposal procedures and plan;
- j. Type of wetting agent and asbestos encapsulant to be used;
- k. Location of local exhaust equipment;
- 1. Air monitoring methods (personal, environmental and clearance);
- m. Bulk sampling and analytical methods (if required);
- n. A detailed description of the method to be employed in order to control the spread of ACM wastes and airborne fiber concentrations;
- o. Fire and medical emergency response procedures;
- p. The security procedures to be used for all regulated areas.

### 1.7.2 Activity Hazard Analyses Appendix

Activity Hazard Analyses, for each major phase of work, shall be submitted and updated during the project. The Activity Hazard Analyses format shall be in accordance with EM 385-1-1 (Figure 1-1). The analysis shall define the activities to be performed for a major phase of work, identify the sequence of work, the specific hazards anticipated, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level. Work shall not proceed on that phase until the Activity Hazard Analyses has been accepted and a preparatory meeting has been conducted by the Contractor to discuss its contents with everyone engaged in the activities, including the onsite Government representatives. The Activity Hazard Analyses shall be continuously reviewed and, when appropriate, modified to address changing site conditions or operations.

#### 1.8 PRECONSTRUCTION CONFERENCE AND ONSITE SAFETY

The Contractor and the Contractor's Designated Competent Person, Project Supervisor, and Designated IH shall meet with the Contracting Officer prior to beginning work at a safety preconstruction conference to discuss the details of the Contractor's submitted Accident Prevention Plan to include the Asbestos Hazard Abatement Plan and Activity Hazard Analyses appendices. Deficiencies in the Accident Prevention Plan will be discussed and the Accident Prevention Plan shall be revised to correct the deficiencies and resubmitted for acceptance. Any changes required in the specification as a result of the Accident Prevention Plan shall be identified specifically in the plan to allow for free discussion and acceptance by the Contracting Officer, prior to the start of work. Onsite work shall not begin until the

Accident Prevention Plan has been accepted. A copy of the written Accident Prevention Plan shall be maintained onsite. Changes and modifications to the accepted Accident Prevention Plan shall be made with the knowledge and concurrence of the Designated IH, the Project Supervisor, Designated Competent Person, and the Contracting Officer. Should any unforeseen hazard become evident during the performance of the work, the Designated IH shall bring such hazard to the attention of the Project Supervisor, Designated Competent Person, and the Contracting Officer, both verbally and in writing, for resolution as soon as possible. In the interim, all necessary action shall be taken by the Contractor to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public, and the environment. Once accepted by the Contracting Officer, the Accident Prevention Plan, including the Asbestos Hazard Abatement Plan and Activity Hazard Analyses will be enforced as if an addition to the contract. Disregarding the provisions of this contract or the accepted Accident Prevention Plan will be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.

### 1.9 SECURITY

Fenced and locked security area shall be provided for each regulated area. A log book shall be kept documenting entry into and out of the regulated area. Entry into regulated areas shall only be by personnel authorized by the Contractor and the Contracting Officer. Personnel authorized to enter regulated areas shall be trained, be medically evaluated, and wear the required personal protective equipment, for the specific regulated area to be entered.

### 1.10 MEDICAL REQUIREMENTS

Medical requirements shall conform to 29 CFR 1926, Section .1101.

### 1.10.1 Medical Examinations

Before being exposed to airborne asbestos fibers, workers shall be provided with a medical examination as required by 29 CFR 1926, Section .1101 and other pertinent state or local requirements. This requirement shall have been satisfied within the last 12 months. The same medical examination shall be given on an annual basis to employees engaged in an occupation involving asbestos and within 30 calendar days before or after the termination of employment in such occupation. X-ray films of asbestos workers shall be identified to the consulting radiologist and medical record jackets shall be marked with the word "asbestos."

### 1.10.1.1 Information Provided to the Physician

The Contractor shall provide the following information in writing to the examining physician:

- a. A copy of 29 CFR 1926, Section .1101 and Appendices D, E, G, and I;
- b. A description of the affected employee's duties as they relate to the employee's exposure;

- "ACCOMPANYING AMENDMENT NO. 002 TO SOLICITATION NO. DACA63-00-B-0025
  - c. The employee's representative exposure level or anticipated exposure level;
  - d. A description of any personal protective and respiratory equipment used or to be used;
  - e. Information from previous medical examinations of the affected employee that is not otherwise available to the examining physician.

### 1.10.1.2 Written Medical Opinion

For each worker, a written medical opinion prepared and signed by a licensed physician indicating the following:

- a. Summary of the results of the examination.
- b. The potential for an existing physiological condition that would place the employee at an increased risk of health impairment from exposure to asbestos.
- c. The ability of the individual to wear personal protective equipment, including respirators, while performing strenuous work tasks under cold and/or heat stress conditions.
- d. A statement that the employee has been informed of the results of the examination, provided with a copy of the results, informed of the increased risk of lung cancer attributable to the combined effect of smoking and asbestos exposure, and informed of any medical condition that may result from asbestos exposure.

## 1.10.2 Medical and Exposure Records

Complete and accurate records shall be maintained of each employee's medical examinations, medical records, and exposure data, as required by 29 CFR 1910, Section .1910.20 and 29 CFR 1926, Section .1101 for a period of 50 years after termination of employment. Records of the required medical examinations and exposure data shall be made available, for inspection and copying, to the Assistant Secretary of Labor for Occupational Safety and Health (OSHA) or authorized representatives of the employee and an employee's physician upon request of the employee or former employee. A copy of the required medical certification for each employee shall be maintained on file at the worksite for review, as requested by the Contracting Officer or the representatives.

### 1.11 TRAINING PROGRAM

## 1.11.1 General Training Requirements

The Contractor shall establish a training program as specified by EPA Model Accreditation Plan (MAP), training requirements at 40 CFR 763, Subpart E, Appendix C, the State of Texas regulation no. TAC 295, OSHA requirements at 29 CFR 1926, Section .1101(k)(9), and this specification. Contractor employees shall complete the required training for the type of work they

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are to perform and such training shall be documented and provided to the Contracting Officer as specified in paragraph QUALIFICATIONS.

## 1.11.2 Project Specific Training

Prior to commencement of work, each worker shall be instructed by the Contractor's Designated IH and Competent Person in the following project specific training:

- a. The hazards and health effects of the specific types of ACM to be abated;
- b. The content and requirements of the Contractor's Accident Prevention Plan to include the Asbestos Hazard Abatement Plan and Activity Hazard Analyses and site-specific safety and health precautions;
- c. Hazard Communication Program;
- d. Hands-on training for each asbestos abatement technique to be employed;
- e. Heat and/or cold stress monitoring specific to this project;
- f. Air monitoring program and procedures;
- g. Medical surveillance to include medical and exposure record-keeping procedures;
- h. The association of cigarette smoke and asbestos-related disease;
- i. Security procedures;
- j. Specific work practice controls and engineering controls required for each Class of work in accordance with 29 CFR 1926, Section ..1101.

## 1.12 RESPIRATORY PROTECTION PROGRAM

The Contractor's Designated IH shall establish in writing, and implement a respiratory protection program in accordance with 29 CFR 1926, Section .1101, 29 CFR 1910, Section .134, ANSI Z88.2, CGA G-7, CGA G-7.1 and DETAIL SHEET 12. The Contractor's Designated IH shall establish minimum respiratory protection requirements based on measured or anticipated levels of airborne asbestos fiber concentrations encountered during the performance of the asbestos abatement work. The Contractor's respiratory protection program shall include, but not be limited to, the following elements:

- a. The company policy, used for the assignment of individual responsibility, accountability, and implementation of the respiratory protection program.
- b. The standard operating procedures covering the selection and use

of respirators. Respiratory selection shall be determined by the hazard to which the worker is exposed.

- c. Medical evaluation of each user to verify that the worker may be assigned to an activity where respiratory protection is required.
- d. Training in the proper use and limitations of respirators.
- e. Respirator fit-testing, i.e., quantitative, qualitative and individual functional fit checks.
- f. Regular cleaning and disinfection of respirators.
- g. Routine inspection of respirators during cleaning and after each use when designated for emergency use.
- h. Storage of respirators in convenient, clean, and sanitary locations.
- i. Surveillance of regulated area conditions and degree of employee exposure (e.g., through air monitoring).
- j. Regular evaluation of the continued effectiveness of the respiratory protection program.
- k. Recognition and procedures for the resolution of special problems as they affect respirator use (e.g., no facial hair that comes between the respirator face piece and face or interferes with valve function; prescription eye wear usage; contact lenses usage; etc.).
- 1. Proper training in putting on and removing respirators.

### 1.12.1 Respiratory Fit Testing

A qualitative or quantitative fit test conforming to 29 CFR 1926, Section 1101, Appendix C shall be conducted by the Contractor's Designated IH for each Contractor worker required to wear a respirator, and for the Contracting Officer and authorized visitors who enter a regulated area where respirators are required to be worn. A respirator fit test shall be performed for each worker wearing a negative-pressure respirator prior to initially wearing a respirator on this project and every 6 months thereafter. The qualitative fit tests may be used only for testing the fit of half-mask respirators where they are permitted to be worn, or of full-facepiece air purifying respirators where they are worn at levels at which half-facepiece air purifying respirators are permitted. If physical changes develop that will affect the fit, a new fit test for the worker shall be performed. Functional fit checks shall be performed by employees each time a respirator is put on and in accordance with the manufacturer's recommendation.

## 1.12.2 Respirator Selection and Use Requirements

The Contractor shall provide respirators, and ensure that they are used as

required by 29 CFR 1926, Section .1101 and in accordance with the manufacturer's recommendations. Respirators shall be jointly approved by the Mine Safety and Health Administration and the National Institute for Occupational Safety and Health (MSHA/NIOSH), or by NIOSH, under the provisions of 42 CFR 84, for use in environments containing airborne asbestos fibers. Personnel who handle ACM, enter regulated areas that require the wearing of a respirator, or who are otherwise carrying out abatement activities that require the wearing of a respirator, shall be provided with approved respirators that are fully protective of the worker at the measured or anticipated airborne asbestos concentration level to be encountered. For air-purifying respirators, the particulate filter portion of the cartridges or canister approved for use in airborne asbestos environments shall be high-efficiency particulate air (HEPA). The initial respirator selection and the decisions regarding the upgrading or downgrading of respirator type shall be made by the Contractor's Designated IH based on the measured or anticipated airborne asbestos fiber concentrations to be encountered. Recommendations made by the Contractor's Designated IH to downgrade respirator type shall be submitted in writing to the Contracting Officer. The Contractor's Designated Competent Person in consultation with the Designated IH, shall have the authority to take immediate action to upgrade or downgrade respiratory type when there is an immediate danger to the health and safety of the wearer. Respirators shall be used in the following circumstances:

- a. During all Class I asbestos jobs.
- b. During all Class II work where the ACM is not removed in a substantially intact state.
- c. During all Class II and III work which is not performed using wet methods. Respirators need not be worn during removal of ACM from sloped roofs when a negative exposure assessment has been made and ACM is removed in an intact state.
- d. During all Class II and III asbestos jobs where the Contractor does not produce a negative exposure assessment.
- e. During all Class III jobs where TSI or surfacing ACM is being disturbed.
- f. During all Class IV work performed within regulated areas where employees performing other work are required to wear respirators.
- g. During all work where employees are exposed above the PEL-TWA or PEL-Excursion Limit.
- h. In emergencies

## [AM002]<del>1.12.3 Class I Work</del>

The Contractor shall provide: (1) a tight-fitting, powered air purifying-respirator equipped with high efficiency filters, or (2) a full-facepiece-supplied air respirator operated in the pressure demand mode, equipped with-HEPA egress cartridges, or (3) an auxiliary positive pressure-

self-contained breathing apparatus, for all employees within the regulatedarea where Class I work is being performed; provided that a negativeexposure assessment has not been produced, and that the exposure level willnot exceed 1 f/cc as an 8 hour time weighted average. A full-facepiecesupplied air respirator, operated in the pressure demand mode, equipped
with an auxiliary positive pressure self-contained breathing apparatusshall be provided under such conditions, if the exposure assessment
indicates exposure levels above 1 f/cc as an 8 hour time weighted average.

### 1.12.3 Class II and III Work

The Contractor shall provide an air purifying respirator, other than a disposable respirator, equipped with high-efficiency filters whenever the employee performs Class II and III asbestos jobs where the Contractor does not produce a negative exposure assessment; and Class III jobs where TSI or surfacing ACM is being disturbed.

#### 1.12.4 Sanitation

Employees who wear respirators shall be permitted to leave work areas to wash their faces and respirator facepieces whenever necessary to prevent skin irritation associated with respirator use.

#### 1.13 HAZARD COMMUNICATION PROGRAM

A hazard communication program shall be established and implemented in accordance with 29 CFR 1926, Section .59. Material safety data sheets (MSDSs) shall be provided for all hazardous materials brought onto the worksite. One copy shall be provided to the Contracting Officer and 1 copy shall be included in the Contractor's Hazard Communication Program.

## 1.14 LICENSES, PERMITS AND NOTIFICATIONS

### 1.14.1 General Legal Requirements

Necessary licenses, permits and notifications shall be obtained in conjunction with the project's asbestos abatement, transportation and disposal actions and timely notification furnished of such actions as required by federal, state, regional, and local authorities. The Contractor shall notify the Texas Department of Health and the Contracting Officer in writing, at least 10 days prior to the commencement of work, in accordance with 40 CFR 61, Subpart M, and state and local requirements to include the mandatory "Notification of Demolition and Renovation Record" form and other required notification documents. Notification shall be by Certified Mail, Return Receipt Requested. The Contractor shall have this notification signed by an authorized person from the Base Environmental Flight at least 20 days prior to commencement of work. The Contractor shall furnish copies of the receipts to the Contracting Officer, in writing, prior to the commencement of work. Local fire department shall be notified 3 days before fire-proofing material is removed from a building and the notice shall specify whether or not the material contains asbestos. A copy of the rental company's written acknowledgment and agreement shall be provided as required by paragraph RENTAL EQUIPMENT. For licenses, permits, and notifications that the Contractor is responsible for

obtaining, the Contractor shall pay any associated fees or other costs incurred.

## 1.14.2 Litigation and Notification

The Contractor shall notify the Contracting Officer if any of the following occur:

- a. The Contractor or any of the subcontractors are served with notice of violation of any law, regulation, permit or license which relates to this contract;
- b. Proceedings are commenced which could lead to revocation of related permits or licenses; permits, licenses or other Government authorizations relating to this contract are revoked;
- c. Litigation is commenced which would affect this contract;
- d. The Contractor or any of the subcontractors become aware that their equipment or facilities are not in compliance or may fail to comply in the future with applicable laws or regulations.

### 1.15 PERSONAL PROTECTIVE EQUIPMENT

Three complete sets of personal protective equipment shall be made available to the Contracting Officer and authorized visitors for entry to the regulated area. Contracting Officer and authorized visitors shall be provided with training equivalent to that provided to Contractor employees in the selection, fitting, and use of the required personal protective equipment and the site safety and health requirements. Contractor workers shall be provided with personal protective clothing and equipment and the Contractor shall ensure that it is worn properly. The Contractor's Designated IH and Designated Competent Person shall select and approve all the required personal protective clothing and equipment to be used.

#### 1.15.1 Respirators

Respirators shall be in accordance with paragraph RESPIRATORY PROTECTION PROGRAM.

## 1.15.2 Whole Body Protection

Personnel exposed to airborne concentrations of asbestos that exceed the PELs, or for all OSHA Classes of work for which a required negative exposure assessment is not produced, shall be provided with whole body protection and such protection shall be worn properly. The Contractor's Designated IH and Competent Person shall select and approve the whole body protection to be used. The Competent Person shall examine work suits worn by employees at least once per work shift for rips or tears that may occur during performance of work. When rips or tears are detected while an employee is working, rips and tears shall be immediately mended, or the work suit shall be immediately replaced. Disposable whole body protection shall be disposed of as asbestos contaminated waste upon exiting from the regulated area. Reusable whole body protection worn shall be either

disposed of as asbestos contaminated waste upon exiting from the regulated area or be properly laundered in accordance with 29 CFR 1926, Section .1101. Whole body protection used for asbestos abatement shall not be removed from the worksite by a worker to be cleaned. Recommendations made by the Contractor's Designated IH to downgrade whole body protection shall be submitted in writing to the Contracting Officer. The Contractor's Designated Competent Person, in consultation with the Designated IH, has the authority to take immediate action to upgrade or downgrade whole body protection when there is an immediate danger to the health and safety of the wearer.

### 1.15.2.1 Coveralls

Disposable-impermeable coveralls with a zipper front shall be provided. Sleeves shall be secured at the wrists, and foot coverings secured at the ankles. See DETAIL SHEET 13.

#### 1.15.2.2 Underwear

Disposable underwear shall be provided. If reusable underwear are used, they shall be disposed of as asbestos contaminated waste or laundered in accordance with 29 CFR 1926, Section .1101. Asbestos abatement workers shall not remove contaminated reusable underwear worn during abatement of ACM from the site to be laundered.

### 1.15.2.3 Work Clothing

An additional coverall shall be provided when the abatement and control method employed does not provide for the exit from the regulated area directly into an attached decontamination unit. Cloth work clothes for wear under the protective coverall, and foot coverings, shall be provided when work is being conducted in low temperature conditions. Cloth work clothes shall be either disposed of as asbestos contaminated waste or properly laundered in accordance with 29 CFR 1926, Section ..1101.

#### 1.15.2.4 Gloves

Gloves shall be provided to protect the hands. Where there is the potential for hand injuries (i.e., scrapes, punctures, cuts, etc.) a suitable glove shall be provided and used.

### 1.15.2.5 Foot Coverings

Cloth socks shall be provided and worn next to the skin. Footwear, as required by OSHA and EM 385-1-1, that is appropriate for safety and health hazards in the area shall be worn. Rubber boots shall be used in moist or wet areas. Reusable footwear removed from the regulated area shall be thoroughly decontaminated or disposed of as ACM waste. Disposable protective foot covering shall be disposed of as ACM waste. If rubber boots are not used, disposable foot covering shall be provided.

#### 1.15.2.6 Head Covering

Hood type disposable head covering shall be provided. In addition,

protective head gear (hard hats) shall be provided as required. Hard hats shall only be removed from the regulated area after being thoroughly decontaminated.

### 1.15.2.7 Protective Eye Wear

Eye protection provided shall be in accordance with ANSI Z87.1.

#### 1.16 HYGIENE FACILITIES AND PRACTICES

The Contractor shall establish a decontamination area for the decontamination of employees, material and equipment. The Contractor shall ensure that employees enter and exit the regulated area through the decontamination area.

### 1.16.1 Shower Facilities

Shower facilities, when provided, shall comply with 29 CFR 1910, Section ...141(d)(3).

### 1.16.2 3-Stage Decontamination Area

A temporary negative pressure decontamination unit that is adjacent and attached in a leak-tight manner to the regulated area shall be provided. Utilization of prefabricated units shall have prior approval of the Contracting Officer. The decontamination unit shall have an equipment room and a clean room separated by a shower that complies with 29 CFR 1910, Section .141 (unless the Contractor can demonstrate that such facilities are not feasible). Equipment and surfaces of containers filled with ACM shall be cleaned prior to removing them from the equipment room or area. Surfaces of the equipment room shall be wet wiped 2 times after each shift. Materials used for wet wiping shall be disposed of as asbestos contaminated waste. Two separate lockers shall be provided for each asbestos worker, one in the equipment room and one in the clean room. Hot water service may be secured from the building hot water system provided backflow protection is installed by the Contractor at the point of connection. Should sufficient hot water be unavailable, the Contractor shall provide a minimum 160 L electric water heater with minimum recovery rate of 80 L per hour and a temperature controller for each showerhead. The Contractor shall provide a minimum of 1 showers. Instantaneous type in-line water heater may be incorporated at each shower head in lieu of hot water heater, upon approval by the Contracting Officer. Flow and temperature controls shall be located within the shower and shall be adjustable by the user. The wastewater pump shall be sized for 1.25 times the showerhead flow-rate at a pressure head sufficient to satisfy the filter head loss and discharge line losses. The pump shall supply a minimum 1.6 L/s flow with 10.7 m of pressure head. Used shower water shall be collected and filtered to remove asbestos contamination. Filters and residue shall be disposed of as asbestos contaminated material. Filtered water shall be discharged to the sanitary system. Wastewater filters shall be installed in series with the first stage pore size of 20 microns and the second stage pore size of 5 microns. The floor of the decontamination unit's clean room shall be kept dry and clean at all times. Water from the shower shall not be allowed to wet the floor in the clean

room. Surfaces of the clean room and shower shall be wet-wiped 2 times after each shift change with a disinfectant solution. Proper housekeeping and hygiene requirements shall be maintained. Soap and towels shall be provided for showering, washing and drying. Any cloth towels provided shall be disposed of as ACM waste or shall be laundered in accordance with 29 CFR 1926, Section .1101.

#### 1.16.3 Load-Out Unit

A temporary load-out unit that is adjacent and connected to the regulated area shall be provided. Utilization of prefabricated units shall have prior approval of the Contracting Officer. The load-out unit shall be attached in a leak-tight manner to each regulated area. Surfaces of the load-out unit and access tunnel shall be adequately wet-wiped 2 times after each shift change. Materials used for wet wiping shall be disposed of as asbestos contaminated waste.

#### 1.16.4 Single Stage Decontamination Area

A decontamination area (equipment room/area) shall be provided for Class I work involving less than or of TSI or surfacing ACM, and for Class II and Class III asbestos work operations where exposures exceed the PELs or where there is no negative exposure assessment produced before the operation. The equipment room or area shall be adjacent to the regulated area for the decontamination of employees, material, and their equipment which is contaminated with asbestos. The equipment room or area shall consist of an area covered by an impermeable drop cloth on the floor or horizontal working surface. The area must be of sufficient size to accommodate cleaning of equipment and removing personal protective equipment without spreading contamination beyond the area. Surfaces of the equipment room shall be wet wiped 2 times after each shift. Materials used for wet wiping shall be disposed of as asbestos contaminated waste.

### 1.16.5 Decontamination Requirements for Class IV Work

The Contractor shall ensure that employees performing Class IV work within a regulated area comply with the hygiene practice required of employees performing work which has a higher classification within that regulated area, or the Contractor shall provide alternate decontamination area facilities for employees cleaning up debris and material which is TSI or surfacing ACM.

### 1.16.6 Decontamination Area Entry Procedures

The Contractor shall ensure that employees entering the decontamination area through the clean room or clean area:

- a. Remove street clothing in the clean room or clean area and deposit it in lockers.
- b. Put on protective clothing and respiratory protection before leaving the clean room or clean area.
- c. Pass through the equipment room to enter the regulated area.

#### 1.16.7 Decontamination Area Exit Procedures

The Contractor shall ensure that the following procedures are followed:

- a. Before leaving the regulated area, respirators shall be worn while employees remove all gross contamination and debris from their work clothing using a HEPA vacuum.
- b. Employees shall remove their protective clothing in the equipment room and deposit the clothing in labeled impermeable bags or containers (see Detail Sheets 9 and 14) for disposal and/or laundering.
- c. Employees shall not remove their respirators in the equipment room.
- d. Employees shall shower prior to entering the clean room. If a shower has not been located between the equipment room and the clean room or the work is performed outdoors, the Contractor shall ensure that employees engaged in Class I asbestos jobs: a) Remove asbestos contamination from their work suits in the equipment room or decontamination area using a HEPA vacuum before proceeding to a shower that is not adjacent to the work area; or b) Remove their contaminated work suits in the equipment room, without cleaning worksuits, and proceed to a shower that is not adjacent to the work area.
- e. After showering, employees shall enter the clean room before changing into street clothes.

## 1.16.8 Lunch Areas

The Contractor shall provide lunch areas in which the airborne concentrations of asbestos are below  $0.01\ \mathrm{f/cc}$ .

#### 1.16.9 Smoking

Smoking, if allowed by the Contractor, shall only be permitted in designated areas approved by the Contracting Officer.

#### 1.17 REGULATED AREAS

All Class [AM002] I,—II,—and III asbestos work shall be conducted within regulated areas. The regulated area shall be demarcated to minimize the number of persons within the area and to protect persons outside the area from exposure to airborne asbestos. Where critical barriers or negative pressure enclosures are used, they shall demarcate the regulated area. Access to regulated areas shall be limited to authorized persons. The Contractor shall control access to regulated areas, ensure that only authorized personnel enter, and verify that Contractor required medical surveillance, training and respiratory protection program requirements are met prior to allowing entrance.

## 1.18 WARNING SIGNS AND TAPE

Warning signs and tape printed bilingually in English and Spanish shall be provided at the regulated boundaries and entrances to regulated areas. The Contractor shall ensure that all personnel working in areas contiguous to regulated areas comprehend the warning signs. Signs shall be located to allow personnel to read the signs and take the necessary protective steps required before entering the area. Warning signs, as shown and described in DETAIL SHEET 11, shall be in vertical format conforming to 29 CFR 1910 and 29 CFR 1926, Section .1101, a minimum of 500 by 350 mm, and displaying the following legend in the lower panel:

DANGER
ASBESTOS
CANCER AND LUNG DISEASE HAZARD
AUTHORIZED PERSONNEL ONLY

Spacing between lines shall be at least equal to the height of the upper of any two lines. Warning tape shall be provided. Decontamination unit signage shall be as shown.

#### 1.19 WARNING LABELS

Warning labels shall be affixed to all asbestos disposal containers used to contain asbestos materials, scrap, waste debris, and other products contaminated with asbestos. Containers with preprinted warning labels conforming to requirements are acceptable. Warning labels shall conform to 29 CFR 1926, Section .1101 and shall be of sufficient size to be clearly legible displaying the following legend:

DANGER
CONTAINS ASBESTOS FIBERS
AVOID CREATING DUST
CANCER AND LUNG DISEASE HAZARD

### 1.20 LOCAL EXHAUST VENTILATION

Local exhaust ventilation units shall conform to ANSI Z9.2 and 29 CFR 1926, Section .1101. Filters on local exhaust system equipment shall conform to ANSI Z9.2 and UL 586. Filter shall be UL labeled.

#### 1.21 TOOLS

Vacuums shall be leak proof to the filter, equipped with HEPA filters, of sufficient capacity and necessary capture velocity at the nozzle or nozzle attachment to efficiently collect, transport and retain the ACM waste material. Power tools shall not be used to remove ACM unless the tool is equipped with effective, integral HEPA filtered exhaust ventilation capture and collection system, or has otherwise been approved for use by the Contracting Officer. Residual asbestos shall be removed from reusable tools prior to storage and reuse. Reusable tools shall be thoroughly decontaminated prior to being removed from regulated areas.

### 1.22 RENTAL EQUIPMENT

If rental equipment is to be used, written notification shall be provided to the rental agency, concerning the intended use of the equipment, the possibility of asbestos contamination of the equipment and the steps that will be taken to decontaminate such equipment. A written acceptance of the terms of the Contractor's notification shall be obtained from the rental agency.

### 1.23 AIR MONITORING EQUIPMENT

The Designated IH shall approve air monitoring equipment to be used to collect samples. The equipment shall include, but shall not be limited to:

- a. High-volume sampling pumps that can be calibrated and operated at a constant airflow up to 16 liters per minute when equipped with a sampling train of tubing and filter cassette.
- b. Low-volume, battery powered, body-attachable, portable personal pumps that can be calibrated to a constant airflow up to approximately 3.5 liters per minute when equipped with a sampling train of tubing and filter cassette, and a self-contained rechargeable power pack capable of sustaining the calibrated flow rate for a minimum of 10 hours. The pumps shall also be equipped with an automatic flow control unit which shall maintain a constant flow, even as filter resistance increases due to accumulation of fiber and debris on the filter surface.
- c. Single use standard 25 mm diameter cassette, open face, 0.8 micron pore size, mixed cellulose ester membrane filters and cassettes with 50 mm electrically conductive extension cowl, and shrink bands, to be used with low flow pumps in accordance with 29 CFR 1926, Section .1101 for personal air sampling.
- d. Single use standard 25 mm diameter cassette, open face, 0.45 micron pore size, mixed cellulose ester membrane filters and cassettes with 50 mm electrically conductive cowl, and shrink bands, to be used with high flow pumps when conducting environmental area sampling using NIOSH Pub No. 84-100 Methods 7400 and 7402, (and the transmission electric microscopy method specified at 40 CFR 763 if required).
- e. Appropriate plastic tubing to connect the air sampling pump to the selected filter cassette.
- f. A flow calibrator capable of calibration to within plus or minus 2 percent of reading over a temperature range of minus 20 to plus 60 degrees C and traceable to a NIST primary standard.

### 1.24 EXPENDABLE SUPPLIES

### 1.24.1 Glovebag

Glovebags shall be provided as described in 29 CFR 1926, Section .1101. The glovebag assembly shall be 0.15 mm thick plastic, prefabricated and seamless at the bottom with preprinted OSHA warning label.

### 1.24.2 Duct Tape

Industrial grade duct tape of appropriate widths suitable for bonding sheet plastic and disposal container shall be provided.

#### 1.24.3 Disposal Containers

Leak-tight (defined as solids, liquids, or dust that cannot escape or spill out) disposal containers shall be provided for ACM wastes as required by 29 CFR 1926 Section .1101.

#### 1.24.4 Disposal Bags

Leak-tight bags, 0.15 mm thick, shall be provided for placement of asbestos generated waste.

### 1.24.5 Sheet Plastic

Sheet plastic shall be polyethylene of 0.15 mm minimum thickness and shall be provided in the largest sheet size necessary to minimize seams, as indicated on the project drawings. Film shall be frosted and conform to ASTM D 4397, except as specified below:

#### 1.24.5.1 Flame Resistant

Where a potential for fire exists, flame-resistant sheets shall be provided. Film shall be frosted and shall conform to the requirements of NFPA 701.

#### 1.24.5.2 Reinforced

Reinforced sheets shall be provided where high skin strength is required, such as where it constitutes the only barrier between the regulated area and the outdoor environment. The sheet stock shall consist of translucent, nylon-reinforced or woven-polyethylene thread laminated between 2 layers of polyethylene film. Film shall meet flame resistant standards of NFPA 701.

### 1.24.6 Amended Water

Amended water shall meet the requirements of ASTM D 1331.

### 1.24.7 Mastic Removing Solvent

Mastic removing solvent shall be nonflammable and shall not contain methylene chloride, glycol ether, or halogenated hydrocarbons. Solvents used onsite shall have a flash point greater than

### 1.24.8 Leak-tight Wrapping

Two layers of minimum thick polyethylene sheet stock shall be used for the containment of removed asbestos-containing components or materials such as reactor vessels, large tanks, boilers, insulated pipe segments and other

materials too large to be placed in disposal bags as described in DETAIL SHEET 9B. Upon placement of the ACM component or material, each layer shall be individually leak-tight sealed with duct tape.

### 1.24.9 Viewing Inspection Window

Where feasible, a minimum of 1 clear, thick, acrylic sheet, , shall be installed as a viewing inspection window at eye level on a wall in each containment enclosure. The windows shall be sealed leak-tight with industrial grade duct tape.

## 1.24.10 Wetting Agents

Removal encapsulant (a penetrating encapsulant) shall be provided when conducting removal abatement activities that require a longer removal time or are subject to rapid evaporation of amended water. The removal encapsulant shall be capable of wetting the ACM and retarding fiber release during disturbance of the ACM greater than or equal to that provided by amended water. Performance requirements for penetrating encapsulants are specified in paragraph ENCAPSULANTS.

### 1.24.11 Strippable Coating

Strippable coating in aerosol cans shall be used to adhere to surfaces and to be removed cleanly by stripping, at the completion of work. This work shall only be done in well ventilated areas.

### 1.25 MISCELLANEOUS ITEMS

A sufficient quantity of other items, such as, but not limited to: scrapers, brushes, brooms, staple guns, tarpaulins, shovels, rubber squeegees, dust pans, other tools, scaffolding, staging, enclosed chutes, wooden ladders, lumber necessary for the construction of containments, UL approved temporary electrical equipment, material and cords, ground fault circuit interrupters, water hoses of sufficient length, fire extinguishers, first aid kits, portable toilets, logbooks, log forms, markers with indelible ink, spray paint in bright color to mark areas, project boundary fencing, etc., shall be provided.

### PART 2 PRODUCTS

#### 2.1 ENCAPSULANTS

Encapsulants shall conform to USEPA requirements, shall contain no toxic or hazardous substances and no solvent and shall meet the following requirements:

#### ALL ENCAPSULANTS

Requirement Test Standard

Flame Spread - 25, ASTM E 84 Smoke Emission - 50

Combustion Toxicity Univ. of Pittsburgh Protocol

#### ALL ENCAPSULANTS

Requirement Test Standard

Zero Mortality

Life Expectancy, 20 yrs ASTM C 732

Accelerated Aging Test

Permeability, Min. 23 ng per ASTM E 96

Pa-sec-square m

Additional Requirements for Bridging Encapsulant

Requirement Test Standard

Cohesion/Adhesion Test, ASTM E 736

730 N/m

Fire Resistance, Negligible ASTM E 119

affect on fire resistance

rating over 3 hour test (Classified

by UL for use over fibrous and

cementitious sprayed fireproofing)

Impact Resistance, Min. ASTM D 2794

4.7 N-m (Gardner Impact Test)

Flexibility, no rupture or ASTM D 522

cracking (Mandrel Bend Test)

Additional Requirements for Penetrating Encapsulant

Requirement Test Standard

Cohesion/Adhesion Test, ASTM E 736

730 N/m

Fire Resistance, Negligible ASTM E 119

affect on fire resistance

rating over 3 hour test (Classified

by UL for use over fibrous and

cementitious sprayed fireproofing)

Impact Resistance, Min. ASTM D 2794

4.7 N-m (Gardner Impact Test)

Flexibility, no rupture or ASTM D 522

cracking (Mandrel Bend Test)

Additional Requirements for Lockdown Encapsulant

Requirement Test Standard

Fire Resistance, Negligible ASTM E 119

affect on fire resistance

rating over 3 hour test (Tested

with fireproofing over encapsulant

applied directly to steel member)

Bond Strength, 1.5 kN/m ASTM E 736

(Tests compatibility with cementitious and fibrous

#### ALL ENCAPSULANTS

Requirement fireproofing)

Test Standard

#### 2.2 ENCASEMENT PRODUCTS

Encasement shall consist of primary cellular polymer coat, polymer finish coat, and any other finish coat as approved by the Contracting Officer.

### PART 3 EXECUTION

#### 3.1 GENERAL REQUIREMENTS

Asbestos abatement work tasks shall be performed as shown on the detailed plans and drawings, as summarized in paragraph DESCRIPTION OF WORK and including Table 1 and the Contractor's Accident Prevention Plan, Asbestos Hazard Abatement Plan, and the Activity Hazard Analyses. The Contractor shall use the engineering controls and work practices required in 29 CFR 1926, Section .1101(g) in all operations regardless of the levels of exposure. Personnel shall wear and utilize protective clothing and equipment as specified. The Contractor shall not permit eating, smoking, drinking, chewing or applying cosmetics in the regulated area. All hot work (burning, cutting, welding, etc.) shall be conducted under controlled conditions in conformance with 29 CFR 1926, Section .352, Fire Prevention. Personnel of other trades, not engaged in asbestos abatement activities, shall not be exposed at any time to airborne concentrations of asbestos unless all the administrative and personal protective provisions of the Contractor's Accident Prevention Plan are complied with. Power to the regulated area shall be locked-out and tagged in accordance with 29 CFR 1910, and temporary electrical service with ground fault circuit interrupters shall be provided as needed. Temporary electrical service shall be disconnected when necessary for wet removal. The Contractor shall stop abatement work in the regulated area immediately when the airborne total fiber concentration: (1) equals or exceeds 0.01 f/cc, or the pre-abatement concentration, whichever is greater, outside the regulated area; or (2) equals or exceeds 1.0 f/cc inside the regulated area. The Contractor shall correct the condition to the satisfaction of the Contracting Officer, including visual inspection and air sampling. Work shall resume only upon notification by the Contracting Officer. Corrective actions shall be documented.

### 3.2 PROTECTION OF ADJACENT WORK OR AREAS TO REMAIN

Asbestos abatement shall be performed without damage to or contamination of adjacent work or area. Where such work or area is damaged or contaminated, as verified by the Contracting Officer using visual inspection or sample analysis, it shall be restored to its original condition or decontaminated by the Contractor at no expense to the Government, as deemed appropriate by the Contracting Officer. This includes inadvertent spill of dirt, dust or debris in which it is reasonable to conclude that asbestos may exist. When these spills occur, work shall stop in all effected areas immediately and the spill shall be cleaned. When satisfactory visual inspection and air

sampling analysis results are obtained and have been evaluated by the Contractor's Designated IH and the Contracting Officer, work shall proceed.

#### 3.3 OBJECTS

## 3.3.1 Removal of Mobile Objects

Mobile objects, furniture, and equipment will be removed from the area of work by the Government before asbestos abatement work begins.

## 3.3.2 Stationary Objects

Stationary objects, furniture and equipment shall remain in place and shall be precleaned using HEPA vacuum followed by adequate wet wiping. Stationary objects and furnishings shall be covered with 2 layers of polyethylene and edges sealed with duct tape.

### 3.3.3 Reinstallation of Mobile Objects

At the conclusion of the asbestos abatement work in each regulated area, and after meeting the final clearance requirements for each regulated area, objects previously removed shall be transferred back to the cleaned area from which they came in accordance with the storage code designation for that material as shown on DETAIL SHEET 27, and reinstalled.

### 3.4 BUILDING VENTILATION SYSTEM AND CRITICAL BARRIERS

Building ventilating systems supplying air into or returning air out of a regulated area shall be isolated by airtight seals to prevent the spread of contamination throughout the system. Air-tight critical barriers shall be installed on building ventilating openings located inside the regulated area that supply or return air from the building ventilation system or serve to exhaust air from the building. The critical barriers shall consist of 2 layers of polyethylene. Edges to wall, ceiling and floor surfaces shall be sealed with industrial grade duct tape. Critical barriers shall be installed.

## 3.5 PRECLEANING

Surfaces shall be cleaned by HEPA vacuum and adequately wet wiped prior to establishment of containment.

### 3.6 METHODS OF COMPLIANCE

# 3.6.1 Mandated Practices

The Contractor shall employ proper handling procedures in accordance with 29 CFR 1926 and 40 CFR 61, Subpart M, and the specified requirements. The specific abatement techniques and items identified shall be detailed in the Contractor's Asbestos Hazard Abatement Plan including, but not limited to, details of construction materials, equipment, and handling procedures. The Contractor shall use the following engineering controls and work practices in all operations, regardless of the levels of exposure:

- a. Vacuum cleaners equipped with HEPA filters to collect debris and dust containing ACM.
- b. Wet methods or wetting agents to control employee exposures during asbestos handling, mixing, removal, cutting, application, and cleanup; except where it can be demonstrated that the use of wet methods is unfeasible due to, for example, the creation of electrical hazards, equipment malfunction, and in roofing.
- c. Prompt clean-up and disposal in leak-tight containers of wastes and debris contaminated with asbestos.
- d. Inspection and repair of polyethylene in work and high traffic areas.
- e. Cleaning of equipment and surfaces of containers filled with ACM prior to removing them from the equipment room or area.

#### 3.6.2 Control Methods

The Contractor shall use the following control methods to comply with the PELs:

- a. Local exhaust ventilation equipped with HEPA filter dust collection systems;
- b. Enclosure or isolation of processes producing asbestos dust;
- c. Ventilation of the regulated area to move contaminated air away from the breathing zone of employees and toward a filtration or collection device equipped with a HEPA filter;
- d. Use of other work practices and engineering controls;
- e. Where the feasible engineering and work practice controls described above are not sufficient to reduce employee exposure to or below the PELs, the Contractor shall use them to reduce employee exposure to the lowest levels attainable by these controls and shall supplement them by the use of respiratory protection that complies with paragraph, RESPIRATORY PROTECTION PROGRAM.

### 3.6.3 Unacceptable Practices

The following work practices and engineering controls shall not be used for work related to asbestos or for work which disturbs ACM, regardless of measured levels of asbestos exposure or the results of initial exposure assessments:

- a. High-speed abrasive disc saws that are not equipped with point of cut ventilator or enclosures with HEPA filtered exhaust air.
- b. Compressed air used to remove asbestos, or materials containing asbestos, unless the compressed air is used in conjunction with an

enclosed ventilation system designed to capture the dust cloud created by the compressed air.

- c. Dry sweeping, shoveling, or other dry clean-up of dust and debris containing ACM.
- d. Employee rotation as a means of reducing employee exposure to asbestos.

### [AM002]<del>3.6.4 Class I Work Procedures</del>

In addition to requirements of paragraphs Mandated Practices and Control Methods, the following engineering controls and work practices shall be used:

- a. A Competent Person shall supervise the installation and operation of the control system.
- b. For jobs involving the removal of more than 7.5 m or 0.9 square meters of TSI or surfacing material, the Contractor shall place critical barriers over all openings to the regulated area.
- e. HVAC systems shall be isolated in the regulated area by sealing with a double layer of plastic or air tight rigid covers.
- d. Impermeable dropcloths (0.15 mm or greater thickness) shall be placed on surfaces beneath all removal activity.
- e. Objects within the regulated area shall be handled as specified in paragraph OBJECTS.
- f. Where a negative exposure assessment has not been provided or where exposure monitoring shows the PEL was exceeded, the regulated area shall be ventilated to move contaminated air away from the employee's breathing zone toward a HEPA unit or collection device.

### 3.6.5 Specific Control Methods for Class I Work

In addition to requirements of paragraph Class I Work Procedures, Class I asbestos work shall be performed using the control methods identified in the subparagraphs below.

### 3.6.5.1 Negative Pressure Enclosure (NPE) System

The NPE system shall be as shown in SETUP DETAIL SHEET [2] [3] [4] [8]. The system shall provide at least 4 air changes per hour inside the containment. The local exhaust unit equipment shall be operated 24 hours per day until the containment is removed, and shall be leak-proof to the filter and equipped with HEPA filters. Air movement shall be directed away-from the employees and toward a HEPA filtration device. The NPE shall be smoke tested for leaks at the beginning of each shift. Local exhaust equipment shall be sufficient to maintain a minimum pressure differential of minus 0.5 mm of water column relative to adjacent, unsealed areas.

Pressure differential shall be monitored continuously, 24 hours per day, with an automatic manometric recording instrument. Pressure differential recordings shall be provided daily on the same day collected. Readings shall be reviewed by the Contractor's Designated Competent Person and III prior to submittal. The Contracting Officer shall be notified immediately if the pressure differential falls below the prescribed minimum. The building ventilation system shall not be used as the local exhaust system for the regulated area. The local exhaust system shall terminate outdoors unless an alternate arrangement is allowed by the Contract Officer. All filters used shall be new at the beginning of the project and shall be periodically changed as necessary and disposed of as ACM waste.

#### 3.6.5.2 Mini-Enclosures

Mini-containment (small walk-in enclosure) to accommodate no more than 2-persons, may be used if the disturbance or removal can be completely contained by the enclosure with the following specifications and work-practices. The mini-enclosure shall be inspected for leaks and smoke-tested before each use. Air movement shall be directed away from the employee's breathing zone within the mini-enclosure.

#### 3.6.5.3 Wrap and Cut Operation

Wrap and cut operations shall be as shown in SETUP DETAIL SHEET [9B] [10].

Prior to cutting pipe, the asbestos-containing insulation shall be wrapped
with polyethylene and securely sealed with duct tape to prevent asbestos
becoming airborne as a result of the cutting process. The following steps
shall be taken: install glovebag, strip back sections to be cut 150 mm
from point of cut, and cut pipe into manageable sections.

### 3.6.4 Class II Work

In addition to the requirements of paragraphs Mandated Practices and Control Methods, the following engineering controls and work practices shall be used:

- a. A Competent Person shall supervise the work.
- b. For indoor work, critical barriers shall be placed over all openings to the regulated area.
- c. Impermeable dropcloths shall be placed on surfaces beneath all removal activity.

### 3.6.5 Specific Control Methods for Class II Work

In addition to requirements of paragraph Class II Work, Class II work shall be performed using the following methods:

#### 3.6.5.1 Vinyl and Asphalt Flooring Materials

When removing vinyl and asphalt flooring materials which contain ACM from a building, the Contractor shall use the following practices. Resilient

sheeting shall be removed by adequately wet methods. Tiles shall be removed intact (if possible); wetting is not required when tiles are heated and removed intact. Flooring or its backing shall not be sanded. Scraping of residual adhesive and/or backing shall be performed using wet methods. Mechanical chipping is prohibited unless performed in a negative pressure enclosure. Dry sweeping is prohibited. The Contractor shall use vacuums equipped with HEPA filter, disposable dust bag, and metal floor tool (no brush) to clean floors.

### 3.6.5.2 Cementitious Siding and Shingles or Transite Panels

When removing cementitious asbestos-containing siding, shingles or transite panels the Contractor shall use the following practices. Intentionally cutting, abrading or breaking siding, shingles, or transite panels is prohibited. Each panel or shingle shall be sprayed with amended water prior to removal. Nails shall be cut with flat, sharp instruments. Unwrapped or unbagged panels or shingles shall be immediately lowered to the ground via covered dust-tight chute, crane or hoist, or placed in an impervious waste bag or wrapped in plastic sheeting and lowered to the ground no later than the end of the work shift.

### 3.6.6 Specific Control Methods for Class III Work

Class III asbestos work shall be conducted using engineering and work practice controls which minimize the exposure to employees performing the asbestos work and to bystander employees. The work shall be performed using wet methods and, to the extent feasible, using local exhaust ventilation. The Contractor shall use impermeable dropcloths and shall isolate the operation, using mini-enclosures or glovebag systems, where the disturbance involves drilling, cutting, abrading, sanding, chipping, breaking, or sawing of TSI or surfacing material.

### 3.6.7 Specific Control Methods for Class IV Work

Class IV jobs shall be conducted using wet methods, HEPA vacuums, and prompt clean-up of debris containing ACM. Employees cleaning up debris and waste in a regulated area where respirators are required shall wear the selected respirators.

### 3.6.8 Alternative Methods for Roofing Materials and Asphaltic Wrap

The Contractor shall use the following engineering controls and work practices when removing, repairing, or maintaining intact pipeline asphaltic wrap, or roof cements, mastics, coatings, or flashings which contain asbestos fibers encapsulated or coated by bituminous or resinous compounds. If during the course of the job the material does not remain intact, the Contractor shall use the procedures described in paragraph Roofing Material. Before work begins, and as needed during the job, the Designated Competent Person shall conduct an inspection and determine that the roofing material is intact and will likely remain intact. The material shall not be sanded, abraded, or ground. Manual methods which would render

the material non-intact shall not be used. Roofing material shall not be dropped or thrown to the ground but shall be lowered via covered, dust-tight chute, crane, hoist or other method approved by the Contracting Officer. All such material shall be removed from the roof as soon as practicable, but not later than the end of the work shift. Removal or disturbance of pipeline asphaltic wrap shall be performed using wet methods.

# 3.6.9 Cleaning After Asbestos Removal

After completion of all asbestos removal work, surfaces from which ACM has been removed shall be wet wiped or sponged clean, or cleaned by some equivalent method to remove all visible residue. Run-off water shall be collected and filtered through a dual filtration system. A first filter shall be provided to remove fibers 20 micrometers and larger, and a final filter provided that removes fibers 5 micrometers and larger. After the gross amounts of asbestos have been removed from every surface, remaining visible accumulations of asbestos on floors shall be collected using plastic shovels, rubber squeegees, rubber dustpans, and HEPA vacuum cleaners as appropriate to maintain the integrity of the regulated area. When TSI and surfacing material has been removed, workmen shall use HEPA vacuum cleaners to vacuum every surface. Surfaces or locations which could harbor accumulations or residual asbestos dust shall be checked after vacuuming to verify that no asbestos-containing material remains; and shall be re-vacuumed as necessary to remove the ACM.

### [AM002]3.6.12 Class I Asbestos Work Response Action Detail Sheets

The following Class I Asbestos Work Response Action Detail Sheet is specified on Table 1 for each individual work task to be performed:

a. Storage Tank and Boiler Breeching Insulation: See Sheet 2. Written approval shall be obtained from the Contracting Officer before start of work on tanks and boiler breeching. The Contracting Officer will ensure that tanks and boilers have been valved off or shut down and allowed a sufficient amount of time to cool down. Insulation shall be sprayed with a mist of amended water or removal encapsulant. Amended water or removal encapsulant shall be allowed to saturate material to substrate. Bands or wires holding breeching or insulation to equipment shallbe cut. Cover jackets shall be slit at seams, and sections removed and hand placed in a polyethylene disposable bag. Exposed surfaces shall be continuously sprayed with amended water tominimize airborne dust. Insulation on tanks and boiler breeching shall not be allowed to drop to the floor. Residue shall be removed from tank and boiler surfaces. A water stream shall be used to dislodge insulation in joints or irregular spaces that cannot be reached with tools. Lagging on piping and insulation onfittings shall be removed. A penetrating encapsulant shall besprayed on all exposed tank, boiler and boiler breeching surfaces.

## 3.6.10 Class II Asbestos Work Response Action Detail Sheets

The following Class II Asbestos Work Response Action Detail Sheet is specified on Table 1 for each individual work task to be performed:

- a. Interior Asbestos Cement, Fiberboard and Drywall Panels: See Sheet 1 and 2  $\,$
- b. Vinyl or Vinyl Asbestos Tile Adhered to Concrete Floor System by Asbestos-Containing Adhesive: See Sheet 3 through 4

### 3.7 FINAL CLEANING AND VISUAL INSPECTION

Upon completion of abatement, the regulated area shall be cleaned by collecting, packing, and storing all gross contamination. A final cleaning shall be performed using HEPA vacuum and wet cleaning of all exposed surfaces and objects in the regulated area. Upon completion of the cleaning, the Contractor shall conduct a visual pre-inspection of the cleaned area in preparation for a final inspection before final air clearance monitoring and recleaning, as necessary. Upon completion of the final cleaning, the Contractor and the Contracting Officer shall conduct a final visual inspection of the cleaned regulated area in accordance with ASTM E 1368 and document the results on the Final Cleaning and Visual Inspection. If the Contracting Officer rejects the clean regulated area as not meeting final cleaning requirements, the Contractor shall reclean as necessary and have a follow-on inspection conducted with the Contracting Officer. Recleaning and follow-up reinspection shall be at the Contractor's expense.

### 3.8 LOCKDOWN

Prior to removal of plastic barriers and after clean-up of gross contamination and final visual inspection, a post removal (lockdown) encapsulant shall be spray applied to ceiling, walls, floors, and other surfaces in the regulated area.

## 3.9 EXPOSURE ASSESSMENT AND AIR MONITORING

# 3.9.1 General Requirements For Exposure

Exposure assessment, air monitoring and analysis of airborne concentration of asbestos fibers shall be performed in accordance with 29 CFR 1926, Section ..1101, the Contractor's air monitoring plan, and as specified. Personal exposure air monitoring (collected at the breathing zone) that is representative of the exposure of each employee who is assigned to work within a regulated area shall be performed by the Contractor's Designated IH. Breathing zone samples shall be taken for at least 25 percent of the workers in each shift, or a minimum of 2, whichever is greater. Air monitoring results at the 95 percent confidence level shall be calculated as shown in Table 2 at the end of this section. The Contracting Officer will provide an onsite independent testing laboratory with qualified analysts and appropriate equipment to conduct sample analyses of air samples using the methods prescribed in 29 CFR 1926, Section .1101, to include NIOSH Pub No. 84-100 Method 7400. Preabatement and abatement

environmental air monitoring shall be performed by the Contracting Officer's IH. Final clearance environmental air monitoring, shall be performed by the Contracting Officer's IH. Environmental and final clearance air monitoring shall be performed using NIOSH Pub No. 84-100 Method 7400 (PCM) with optional confirmation of results by NIOSH Pub No. 84-100 Method 7402 TEM). For environmental and final clearance, air monitoring shall be conducted at a sufficient velocity and duration to establish the limit of detection of the method used at 0.005 f/cc. Confirmation of asbestos fiber concentrations (asbestos f/cc) from environmental and final clearance samples collected and analyzed by NIOSH Pub No. 84-100 Method 7400 (total f/cc) may be conducted using TEM in accordance with NIOSH Pub No. 84-100 Method 7402. When such confirmation is conducted, it shall be from the same sample filter used for the NIOSH Pub No. 84-100 Method 7400 PCM analysis. For all Contractor required environmental or final clearance air monitoring, confirmation of asbestos fiber concentrations, using NIOSH Pub No. 84-100 Method 7402, shall be at the Contractor's expense. Monitoring may be duplicated by the Government at the discretion of the Contracting Officer. Results of breathing zone samples shall be posted at the job site and made available to the Contracting Officer. The Contractor shall maintain a fiber concentration inside a regulated area less than or equal to 0.1 f/cc expressed as an 8 hour, time-weighted average (TWA) during the conduct of the asbestos abatement. If fiber concentration rises above 0.1 f/cc, work procedures shall be investigated with the Contracting Officer to determine the cause. At the discretion of the Contracting Officer, fiber concentration may exceed 0.1 f/cc but shall not exceed 1.0 f/cc expressed as an 8-hour TWA. The Contractor's workers shall not be exposed to an airborne fiber concentration in excess of 1.0 f/cc, as averaged over a sampling period of 30 minutes. Should either an environmental concentration of 1.0 f/cc expressed as an 8-hour TWA or a personal excursion concentration of 1.0 f/cc expressed as a 30-minute sample occur inside a regulated work area, the Contractor shall stop work immediately, notify the Contracting Officer, and implement additional engineering controls and work practice controls to reduce airborne fiber levels below prescribed limits in the work area. Work shall not restart until authorized by the Contracting Officer.

## 3.9.2 Initial Exposure Assessment

The Contractor shall [AM002] conductprovide an exposure assessment immediately before or at the initiation of an asbestos abatement operation to ascertain expected exposures during that operation. The assessment shall be completed in time to comply with the requirements which are triggered by exposure data or the lack of a negative exposure assessment, and to provide information necessary to assure that all control systems planned are appropriate for that operation. The assessment shall take into consideration both the monitoring results and all observations, information or calculations which indicate employee exposure to asbestos, including any previous monitoring conducted in the workplace, or of the operations of the Contractor which indicate the levels of airborne asbestos likely to be encountered on the job. For Class I asbestos work, until the employer conducts exposure monitoring and documents that employees on that job will not be exposed in excess of PELs, or otherwise makes a negative exposure assessment, the Contractor shall presume that employees are exposed in excess of the PEL-TWA and PEL-Excursion Limit.

### 3.9.3 Negative Exposure Assessment

The Contractor shall provide a negative exposure assessment for the specific asbestos job which will be performed. The negative exposure assessment shall be provided within 10 days of the initiation of the project and conform to the following criteria:

- a. Objective Data: Objective data demonstrating that the product or material containing asbestos minerals or the activity involving such product or material cannot release airborne fibers in concentrations exceeding the PEL-TWA and PEL-Excursion Limit under those work conditions having the greatest potential for releasing asbestos.
- b. Prior Asbestos Jobs: Where the Contractor has monitored prior asbestos jobs for the PEL and the PEL-Excursion Limit within 12 months of the current job, the monitoring and analysis were performed in compliance with asbestos standard in effect; the data were obtained during work operations conducted under workplace conditions closely resembling the processes, type of material, control methods, work practices, and environmental conditions used and prevailing in the Contractor's current operations; the operations were conducted by employees whose training and experience are no more extensive than that of employees performing the current job; and these data show that under the conditions prevailing and which will prevail in the current workplace, there is a high degree of certainty that the monitoring covered exposure from employee exposures will not exceed the PEL-TWA and PEL-Excursion Limit.
- c. Initial Exposure Monitoring: The results of initial exposure monitoring of the current job, made from breathing zone air samples that are representative of the 8-hour PEL-TWA and 30-minute short-term exposures of each employee. The monitoring covered exposure from operations which are most likely during the performance of the entire asbestos job to result in exposures over the PELs.

### 3.9.4 Preabatement Environmental Air Monitoring

Preabatement environmental air monitoring shall be established 1 day prior to the masking and sealing operations for each regulated area to determine background concentrations before abatement work begins. As a minimum, preabatement air samples shall be collected using NIOSH Pub No. 84-100 Method 7400, PCM at these locations: outside the building; inside the building, but outside the regulated area perimeter; and inside each regulated work area. One sample shall be collected for every of floor space. At least 2 samples shall be collected outside the building: at the exhaust of the HEPA unit; and downwind from the abatement site. The PCM samples shall be analyzed within 24 hours; and if any result in fiber concentration greater than 0.01 f/cc, asbestos fiber concentration shall be confirmed using NIOSH Pub No. 84-100 Method 7402 (TEM).

## 3.9.5 Environmental Air Monitoring During Abatement

Until an exposure assessment is provided to the Contracting Officer, environmental air monitoring shall be conducted at locations and frequencies that will accurately characterize any evolving airborne asbestos fiber concentrations. The assessment shall demonstrate that the product or material containing asbestos minerals, or the abatement involving such product or material, cannot release airborne asbestos fibers in concentrations exceeding 0.01 f/cc as a TWA under those work conditions having the greatest potential for releasing asbestos. The monitoring shall be at least once per shift at locations including, but not limited to, close to the work inside a regulated area; preabatement sampling locations; outside entrances to a regulated area; close to glovebag operations; representative locations outside of the perimeter of a regulated area; inside clean room; and at the exhaust discharge point of local exhaust system ducted to the outside of a containment (if used). If the sampling outside regulated area shows airborne fiber levels have exceeded background or 0.01 f/cc, whichever is greater, work shall be stopped immediately, and the Contracting Officer notified. The condition causing the increase shall be corrected. Work shall not restart until authorized by the Contracting Officer.

### 3.9.6 Final Clearance Air Monitoring

Prior to conducting final clearance air monitoring, the Contractor and the Contracting Officer shall conduct a final visual inspection of the regulated area where asbestos abatement has been completed. Final clearance air monitoring shall not begin until acceptance of the Contractor's final cleaning by the Contracting Officer. The Contracting Officer's IH will conduct final clearance air monitoring using aggressive air sampling techniques as defined in EPA 560/5-85-024 or as otherwise required by federal or state requirements. The sampling and analytical method used will be NIOSH Pub No. 84-100Method 7400 (PCM) and Table 3 with confirmation of results by NIOSH Pub No. 84-100 Method 7402 (TEM).

### 3.9.6.1 Final Clearance Requirements, NIOSH PCM Method

For PCM sampling and analysis using NIOSH Pub No. 84-100 Method 7400, the fiber concentration inside the abated regulated area, for each airborne sample, shall be less than 0.01~f/cc. The abatement inside the regulated area is considered complete when every PCM final clearance sample is below the clearance limit. If any sample result is greater than 0.01~total f/cc, the asbestos fiber concentration (asbestos f/cc) shall be confirmed from that same filter using NIOSH Pub No. 84-100~Method 7402~(TEM) at Contractor's expense. If any confirmation sample result is greater than 0.01~asbestos f/cc, abatement is incomplete and cleaning shall be repeated. Upon completion of any required recleaning, resampling with results to meet the above clearance criteria shall be done.

### 3.9.6.2 Final Clearance Requirements, EPA TEM Method

For EPA TEM sampling and analysis, using the EPA Method specified in 40 CFR 763, abatement inside the regulated area is considered complete when the arithmetic mean asbestos concentration of the 5 inside samples is less than

or equal to 70 structures per square millimeter (70 S/mm). When the arithmetic mean is greater than 70 S/mm, the 3 blank samples shall be analyzed. If the 3 blank samples are greater than 70 S/mm, resampling shall be done. If less than 70 S/mm, the 5 outside samples shall be analyzed and a Z-test analysis performed. When the Z-test results are less than 1.65, the decontamination shall be considered complete. If the Z-test results are more than 1.65, the abatement is incomplete and cleaning shall be repeated. Upon completion of any required recleaning, resampling with results to meet the above clearance criteria shall be done.

### 3.9.6.3 Air Clearance Failure

If clearance sampling results fail to meet the final clearance requirements, the Contractor shall pay all costs associated with the required recleaning, resampling, and analysis, until final clearance requirements are met.

#### 3.9.7 Air-Monitoring Results and Documentation

Air sample fiber counting shall be completed and results provided within 24 hours (breathing zone samples), and 4 hours (environmental/clearance monitoring) after completion of a sampling period. The Contracting Officer shall be notified immediately of any airborne levels of asbestos fibers in excess of established requirements. Written sampling results shall be provided within 5 working days of the date of collection. The written results shall be signed by testing laboratory analyst, testing laboratory principal and the Contracting Officer's IH. The air sampling results shall be documented on a Contractor's daily air monitoring log. The daily air monitoring log shall contain the following information for each sample:

- a. Sampling and analytical method used;
- b. Date sample collected;
- c. Sample number;
- e. Location/activity/name where sample collected;
- f. Sampling pump manufacturer, model and serial number, beginning flow rate, end flow rate, average flow rate (L/min);
- g. Calibration date, time, method, location, name of calibrator, signature;
- h. Sample period (start time, stop time, elapsed time (minutes);
- i. Total air volume sampled (liters);
- j. Sample results (f/cc and S/mm square) if EPA methods are required for final clearance;

k. Laboratory name, location, analytical method, analyst, confidence level. In addition, the printed name and a signature and date block for the Industrial Hygienist who conducted the sampling and for the Industrial Hygienist who reviewed the daily air monitoring log verifying the accuracy of the information.

#### 3.10 CLEARANCE CERTIFICATION

When asbestos abatement is complete, ACM waste is removed from the regulated areas, and final clean-up is completed, the Contracting Officer will certify the areas as safe before allowing the warning signs and boundary warning tape to be removed. After final clean-up and acceptable airborne concentrations are attained, but before the HEPA unit is turned off and the containment removed, the Contractor shall remove all pre-filters on the building HVAC system and provide new pre-filters. The Contractor shall dispose of such filters as asbestos contaminated materials. HVAC, mechanical, and electrical systems shall be re-established in proper working order. The Contractor and the Contracting Officer shall visually inspect all surfaces within the containment for residual material or accumulated debris. The Contractor shall reclean all areas showing dust or residual materials. The Contracting Officer will certify in writing that the area is safe before unrestricted entry is permitted. The Government will have the option to perform monitoring to certify the areas are safe before entry is permitted.

## 3.11 CLEANUP AND DISPOSAL

### 3.11.1 Title to ACM Materials

ACM material resulting from abatement work, except as specified otherwise, shall become the property of the Contractor and shall be disposed of as specified and in accordance with applicable federal, state and local regulations.

#### 3.11.2 Collection and Disposal of Asbestos

All ACM waste including contaminated wastewater filters, scrap, debris, bags, containers, equipment, and asbestos contaminated clothing, shall be collected and placed in leak-tight containers such as double plastic bags; sealed double wrapped polyethylene sheet; sealed fiberboard boxes; or other approved containers. Waste within the containers shall be wetted in case the container is breeched. Asbestos-containing waste shall be disposed of at an EPA, state and local approved asbestos landfill. For temporary storage, sealed impermeable containers shall be stored in an asbestos waste load-out unit or in a storage/transportation conveyance (i.e., dumpster, roll-off waste boxes, etc.) in a manner acceptable to and in an area assigned by the Contracting Officer. Procedure for hauling and disposal shall comply with 40 CFR 61, Subpart M, state, regional, and local standards.

### 3.11.3 Asbestos Waste Shipment Record

The Contractor shall complete and provide the Contracting Officer final

completed copies of the Waste Shipment Record for all shipments of waste material as specified in 40 CFR 61, Subpart M and other required state waste manifest shipment records, within 3 days of delivery to the landfill. Each Waste Shipment Record shall be signed and dated by the Contracting Officer, the waste transporter and disposal facility operator.

### 3.12 APPENDICES

A complete Report of Limited Asbestos/Lead Based Paint/Regulated Materials Survey follows this section

# TABLE 1

## INDIVIDUAL WORK TASK DATA ELEMENTS

	Sheet1_ of _4									
There	is a separate data sheet for each individual work task.									
1.	WORK TASK DESIGNATION NUMBER _301-12657-1									
	2. LOCATION OF WORK TASK Building #3012657 - Goat Lab									
2	BRIEF DESCRIPTION OF MATERIAL TO BE ABATED:									
٥.	Gray transite partition wallboard located in the mechanical									
roomBlac	ck fiberboard countertops									
	a. Type of Asbestoschrysotile									
	b. Percent asbestos content4032 - 35%%									
	Green vinyl floor tile and associated mastic located in									
	common hallway area									
	a. Type of Asbestoschrysotile									
	b. Percent asbestos content2-5%									
	Black floor tile mastic located throughout the building									
	a. Type of Asbestoschrysotile									
	b. Percent asbestos content {12									
_										
	ABATEMENT TECHNIQUE TO BE USED_Materials are non-friable in their									
	condition. However, demolition may render materials friable									
	re, wet methods must be used during demolition. Contractor will									
	of demolition debris as asbestos containing. Contractor may									
	t removal by a licensed ACM contractor all ACM and dispose of									
	ng debris as construction waste as an alternate.  OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASKII									
	EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK									
0.	Friable Non-friable Category IIX									
	Non-friable Category II_x_									
7.	FORM and CONDITION OF ACM: GOOD_x_ FAIR POOR									
	QUANTITY: METERS, SQUARE METERS									
	LINEAR FT, SQUARE FT1200Transite									
Partitio	on Board: 780 square feet									
	Green vinyl floor tile and Mastic: 5120 square feet									
	Black floor tile mastic: 7,040 square feet.									
NOT	ES:									
(1)	Numeric sequence of individual work tasks (1,2,3,4, etc.) for									
	each regulated area. Each category of EPA friability/OSHA class has									
	a separate task.									
(2)	Specific location of work (building, floor, area,									
	e.g., Building 1421, 2nd Floor, Rm 201)									
(3)	A description of material to be abated (example: horizontal pipe,									
	cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile									
	amosite, crocidolite, etc.); and % asbestos content.									
(4)	Technique to be used: Removal = REM; Encapsulation = ENCAP;									
	Encasement = ENCAS; Enclosure = ENCL; Repair = REP.									

#### TABLE 1

#### INDIVIDUAL WORK TASK DATA ELEMENTS

- (5) Class designation: Class I, II, III, or IV (OSHA designation).
- (6) Friability of materials: Check the applicable EPA NESHAP friability designation.
- (7) Form: Interior or Exterior Architectural = IA or EA;
   Mechanical/Electrical = ME.
   Condition: Good = G; Fair = F; Poor = P.
- (8) Quantity of ACM for each work task in meters or square meters.
- (8a) Quantity of ACM for each work task in linear feet or square feet.
- (9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
- (10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

### TABLE 1

## INDIVIDUAL WORK TASK DATA ELEMENTS

	Sheet_2 of4
There	is a separate data sheet for each individual work task.
1.	WORK TASK DESIGNATION NUMBER _301-22657-2
2.	LOCATION OF WORK TASK_Building #3012657 - GOAT LAB
	<del></del>
	2 DDIEE DECODINGION OF MAGEDIAL TO DE ADATED. WILLTE EIDEDDOADD
	3. BRIEF DESCRIPTION OF MATERIAL TO BE ABATED: WHITE FIBERBOARD
	IERTwo orange painted elevated vessels in the mechanical room area-
	s survey indicated ACM and labeled as such.
	a. Type of Asbestos <u>CHRYSOTILEunknown</u>
	b. Percent asbestos content <u>17 - 19%</u> %
	4. ABATEMENT TECHNIQUE TO BE USED <del>Materials are considered</del> _
	and OSHA Class I Materials therefore, this material must be removed
	demolition. A TDH licensed ACM contractor must be utilized and work
<del>must be</del>	performed as outlined in Section 13280 for Class I materials.
<u>Material</u>	s are non-friable in their present condition. However, demolition
may rend	der materials friable therefore, wet methods must be used during
demoliti	on. Contractor will dispose of demolition debris as asbestos
containi	ng. Contractor may contract removal by a licensed ACM contractor
all ACM	and dispose of remaining debris as construction waste as an
alternat	e.
5.	OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASKII
6.	EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
[AM002]	Friable $_{\underline{}}$ Non-friable Category I $_{}$ X
	Non-friable Category II
7.	FORM and CONDITION OF ACM: GOOD_x_ FAIR POOR
	QUANTITY: METERS, SQUARE METERS
	QUANTITY: LINEAR FT, SQUARE FT40225
	~
NOTE	S:
(1)	Numeric sequence of individual work tasks (1,2,3,4, etc.) for
	each regulated area. Each category of EPA friability/OSHA class has
	a separate task.
(2)	Specific location of work (building, floor, area,
	e.g., Building 1421, 2nd Floor, Rm 201)
(3)	A description of material to be abated (example: horizontal pipe,
	cement wall panels, tile, stucco, etc.) type of asbestos
(chrysot	
. 2	amosite, crocidolite, etc.); and % asbestos content.
(4)	Technique to be used: Removal = REM; Encapsulation = ENCAP;
( - /	Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
/ E \	Class designation: Class I II III or IV (OSHA designation)

(5) Class designation: Class I, II, III, or IV (OSHA designation).

(7) Form: Interior or Exterior Architectural = IA or EA;

designation.

(6) Friability of materials: Check the applicable EPA NESHAP friability

#### TABLE 1

### INDIVIDUAL WORK TASK DATA ELEMENTS

Mechanical/Electrical = ME.

Condition: Good = G; Fair = F; Poor = P.

- (8) Quantity of ACM for each work task in meters or square meters.
- (8a) Quantity of ACM for each work task in linear feet or square feet.
- (9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
- (10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

#### TARLE 1

## INDIVIDUAL WORK TASK DATA ELEMENTS

								Sneet_	<u>3</u> (	OI _4	
There	is a	separat	e data :	sheet for	r each	indiv	vidual	work	task.		
[AM002]	1.	WORK	TASK DE	SIGNATIO	N NUMB	ER _	_ <del>306-</del> 1	2657-3	3	_	
[AM002]	2.	LOCAT	ION OF I	WORK TAS	K <u>Bu</u>	ilding	g # <del>306</del>	2657 -	- THRO	UGHOUT	
3.	BRIE	DESCRI	PTION O	F MATERI	AL TO	BE ABA	ATED:	GRAY	12" X	12" FI	LOOR
TILE ANI	D ASSO	CIATED	BLACK M	ASTIC							
	in h	nallway	area	oor tile	•	-	) and	assoc:	iated 1	mastic	located
				sch:	-	_					
	b. I	Percent	asbesto	s conten	t	_3 5	<u>5_</u>		%		

- 4. ABATEMENT TECHNIQUE TO BE USED\_Materials are non-friable in their present condition. However, demolition may render materials friable therefore, wet methods must be used during demolition. Contractor will dispose of demolition debris as asbestos containing. Contractor may contract removal by a licensed ACM contractor all ACM and dispose of remaining debris as construction waste as an alternate.
  - 5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK\_\_\_\_\_II\_\_\_\_
  - 6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
    Friable \_\_\_\_\_ Non-friable Category I \_\_\_\_\_
    Non-friable Category II\_\_x\_\_
  - 7. FORM \_\_\_\_\_ and CONDITION OF ACM: GOOD  $\underline{x}$  FAIR POOR \_\_\_\_
  - 8. QUANTITY: Off white vinyl floor tile and Mastic: 5505000 square feet

### NOTES:

- (1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
- (3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
- (4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
- (5) Class designation: Class I, II, III, or IV (OSHA designation).
- (6) Friability of materials: Check the applicable EPA NESHAP friability designation.
- (7) Form: Interior or Exterior Architectural = IA or EA;
   Mechanical/Electrical = ME.
   Condition: Good = G; Fair = F; Poor = P.
- (8) Quantity of ACM for each work task in meters or square meters.
- (8a) Quantity of ACM for each work task in linear feet or square feet.
- (9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail

### TABLE 1

# INDIVIDUAL WORK TASK DATA ELEMENTS

Sheet for each abatement task.

(10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

"ACCOMPANYING AMENDMENT NO. 002 TO SOLICITATION NO. DACA63-00-B-0025

#### TABLE 1

#### INDIVIDUAL WORK TASK DATA ELEMENTS

There	Sheet $\underline{4}$ of $\underline{4}$ is a separate data sheet for each individual work task.						
	WORK TASK DESIGNATION NUMBER310-12657-4 LOCATION OF WORK TASKBuilding #2657 - BACK OFFICE310						
3.	BRIEF DESCRIPTION OF MATERIAL TO BE ABATED:						
	Brown vinyl floor tile with black streaks and associated mastic located in 6th floor breakroomOFF-WHITE 12" X 12" FLOOR TILE AND						
ASSOCIAT	TED BLACK MASTIC						
	a. Type of Asbestoschrysotile						
	b. Percent asbestos contentTILE: 12-14%; MASTIC 4-5%_15						

- 4. ABATEMENT TECHNIQUE TO BE USED\_Materials are non-friable in their present condition. However, demolition may render materials friable therefore, wet methods must be used during demolition. Contractor will dispose of demolition debris as asbestos containing. Contractor may contract removal by a licensed ACM contractor all ACM and dispose of remaining debris as construction waste as an alternate.
  - 5. OSHA ASBESTOS CLASS DESIGNATION FOR WORK TASK
  - 6. EPA NESHAP FRIABILITY DESIGNATION FOR WORK TASK
    Friable \_\_\_\_\_ Non-friable Category I \_\_\_\_\_
    Non-friable Category II\_\_x\_\_
  - 7. FORM \_\_\_\_\_ and CONDITION OF ACM: GOOD\_x\_ FAIR\_\_\_\_ POOR\_\_\_\_
  - 8. QUANTITY: Brown vinyl floor tile and Mastic: 3200 square feet

#### NOTES:

- (1) Numeric sequence of individual work tasks (1,2,3,4, etc.) for each regulated area. Each category of EPA friability/OSHA class has a separate task.
- (3) A description of material to be abated (example: horizontal pipe, cement wall panels, tile, stucco, etc.) type of asbestos (chrysotile, amosite, crocidolite, etc.); and % asbestos content.
- (4) Technique to be used: Removal = REM; Encapsulation = ENCAP; Encasement = ENCAS; Enclosure = ENCL; Repair = REP.
- (5) Class designation: Class I, II, III, or IV (OSHA designation).
- (6) Friability of materials: Check the applicable EPA NESHAP friability designation.
- (7) Form: Interior or Exterior Architectural = IA or EA;
   Mechanical/Electrical = ME.
   Condition: Good = G; Fair = F; Poor = P.
- (8) Quantity of ACM for each work task in meters or square meters.
- (8a) Quantity of ACM for each work task in linear feet or square feet.

### TABLE 1

# INDIVIDUAL WORK TASK DATA ELEMENTS

- (9) Response Action Detail Sheet specifies the material to be abated and the methods to be used. There is only one Response Action Detail Sheet for each abatement task.
- (10) Set-up Detail Sheets indicate containment and control methods used in support of the response action (referenced in the selected Response Action Detail Sheet).

#### TABLE 2

# FORMULA FOR CALCULATION OF THE 95 PERCENT CONFIDENCE LEVEL (Reference: NIOSH 7400)

\_\_\_\_\_

Fibers/cc(01.95 percent CL) = X + [(X) \* (1.645) \* (CV)]

Where: X = ((E)(AC))/((V)(1000))

E = ((F/Nf) - (B/Nb))/Af

CV = The precision value; 0.45 shall be used unless the analytical laboratory provides the Contracting Officer with documentation (Round Robin Program participation and results) that the laboratory's precision is better.

AC = Effective collection area of the filter in square millimeters

V = Air volume sampled in liters

E = Fiber density on the filter in fibers per square millimeter

F/Nf = Total fiber count per graticule field

B/Nb = Mean field blank count per graticule field

Af = Graticule field area in square millimeters

TWA = C1/T1 + C2/T2 = Cn/Tn

Where: C = Concentration of contaminant

T = Time sampled.

TABLE 3

NIOSH METHOD 7400

PCM ENVIRONMENTAL AIR SAMPLING PROTOCOL (NON-PERSONAL)

Sample Location	Minimum No. of Samples	Filter Pore Size (Note 1)	Min. Vol. (Note 2) (Liters)	Rate
Inside Abatement Area	0.5/140 Square Meters (Notes 3 & 4)	0.45 microns	1500	2-10
Each Room in 1 Abatement Area Less than 140 Square meters		0.45 microns	1500	2-10
Field Blank	2	0.45 microns	0	0
Laboratory Blank	1	0.45 microns	0	0

# Notes:

- 1. Type of filter is Mixed Cellulose Ester.
- 2. Ensure detection limit for PCM analysis is established at 0.005 fibers/cc.
- 3. One sample shall be added for each additional 140 square meters. (The corresponding I-P units are 5/1500 square feet).
- 4. A minimum of 5 samples are to be taken per abatement area, plus 2 field blanks.

TABLE 4

EPA AHERA METHOD: TEM AIR SAMPLING PROTOCOL

Location Sampled	Minimum No. of Samples	Filter Pore Size	Min. Vol. (Liters)	Sampling Rate (liters/min.)
Inside Abatement Area	5	0.45 microns	1199	2-10
Outside Abatement Area	5	0.45 microns	1199	2-10
Field Blank	2	0.45 microns	0	0
Laboratory Blank	1	0.45 microns	0	0

#### Notes:

- 1. Type of filter is Mixed Cellulose Ester.
- 2. The detection limit for TEM analysis is  $70 \, \mathrm{structures/square} \, \mathrm{mm}$ .

# CERTIFICATE OF WORKER'S ACKNOWLEDGMENT

PROJECT NAME	CON	TRACT NO	
PROJECT ADDRESS			
CONTRACTOR FIRM	NAME		
EMPLOYEE'S NAME		·	. , ,
(Print)	(Last)	(First)	(MI)
Social Security	Number:		
BEEN LINKED V INHALE ASBEST	ASBESTOS CAN BE DANGEROUS. WITH TYPES OF LUNG DISEASE TOS FIBERS, THE CHANCE THAT WAN THAT OF THE NONSMOKING	AND CANCER. IF	YOU SMOKE AND
and you complete will perform and personal protect its use; and the capacity to perform tonditions expect equipment. These certification, yobligations to yocheck the block (	contract for the above pro- e formal asbestos training d project specific training dive equipment including a at you receive a medical ex- form your assigned work tase eted, while wearing the receive things are to be done at you are acknowledging that you. The Contractor's Desi s) for the type of formal and blocks prior to signing	specific to the g; that you be s respirator, that amination to every sks, under the equired personal to no cost to you your employer had gnated Industritraining you ha	type of work you upplied with proper t you be trained in aluate your physical nvironmental protective . By signing this as met these al Hygienist will ve completed.
Model Accreditat	empetent Persons and Supervition Program (MAP) training State's requirements.		
(1) F course (2) F than c tile, that m (3) F type (2)	orkers:  Tor OSHA Class I work: I he, "Worker", that meets this  Tor OSHA Class II work (when the type of Class II materiated): I have completed be the this State's requirement of Class II work (the of Class II material):  a) I have completed an 8-	s State's requiere there will be als, i.e., roof CPA's MAP trainiments.	rements. e abatement of more ing, siding, floor ng course, "Worker", abatement of one
	Section .1101(k)(9)(viii), agineering controls of 29 C		
	b) I have completed EPA's	s MAP training c	ourse, "Worker".
	State's requirements.		
	For OSHA Class III work: I	have completed	at least a 16-hour
	nt with EPA requirements for		
	nce and custodial staff at		

### CERTIFICATE OF WORKER'S ACKNOWLEDGMENT

the elements of 29 CFR 1926, Section ..1101(k)(9)(viii), in addition to the specific work practices and engineering controls at 29 CFR 1926, Section .1101, and hands-on training.

# 9806203

### CERTIFICATE OF WORKER'S ACKNOWLEDGMENT

Employee Signature	date
Date of the medical examination	
were no limitations to performing th were identified physical limitations tasks.	
MEDICAL EXAMINATION:  I have had a medical examination wit was paid for by my employer. The examinati pulmonary function tests, and may have incl x-ray. A physician made a determination re perform work tasks on the project while wea including a respirator. I was personally p results of that examination. My employer's the medical certification provided by the p appropriate blank below. The physician det	on included: health history, uded an evaluation of a chest garding my physical capacity to ring personal protective equipment rovided a copy and informed of the Industrial Hygienist evaluated hysician and checked the
RESPIRATOR FIT-TEST TRAINING:  I have been trained in the proper se cleaning, maintenance, and storage of the re have been fit-tested in accordance with the Respiratory Program and have received a sat assigned my individual respirator. I have perform positive and negative pressure fit-pressure respirators each time.	spirator(s) that I will wear. I criteria in the Contractor's isfactory fit. I have been been taught how to properly
RESPIRATORY PROTECTION:  I have been trained in accordance wi Contractor's Respiratory Protection program dangers of handling and breathing asbestos procedures and use and limitations of the r been trained in and will abide by the facia of my employer.	. I have been trained in the dust and in the proper work espirator(s) I will wear. I have
PROJECT SPECIFIC TRAINING: I have been provided and have comple required by this Contract. My employer's D Designated Competent Person conducted the t	esignated Industrial Hygienist and
c. Workers, Supervisors and the Desi completed annual refresher training as requ State's requirements.	
(5) For OSHA Class IV work: I h course consistent with EPA requirements for agency maintenance and custodial staff at 4 elements of 29 CFR 1926, Section .1101(k)(9 specific work practices and engineering con1101(g) and hands-on training.	0 CFR 763, (a)(1), and the )(viii), in addition to the

Veter	inary	Care	Ins	structional	L Fac	cilit	ΣУ			g	9806203
	" ACCON	TYMAGN	NG	AMENDMENT	NΟ	002	ΤО	SOLICITATION	NO	DACA63-00-B-002	2.5

	CERTIFICATE	OF	WORKER'S	ACKNOWLEDGMENT	Γ
Contractor's Industr	rial				
Hygienist Signature	date				

-- End of Section --

#### SECTION 15080

### THERMAL INSULATION FOR MECHANICAL SYSTEMS

# PART 1 GENERAL

### 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only. At the discretion of the government, the manufacturer of any material supplied will be required to furnish test reports pertaining to any of the tests necessary to assure compliance with the standard or standards referenced in this specification.

# AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 167	(1996) Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A 580/A 580M	(1995a) Stainless and Steel Wire
ASTM B 209	(1996) Aluminum and Aluminum-Alloy Sheet and Plate
ASTM C 195	(1995) Mineral Fiber Thermal Insulating Cement
ASTM C 449/C 449M	(1995) Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
ASTM C 533	(1995) Calcium Silicate Block and Pipe Thermal Insulation
ASTM C 534	(1994) Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
ASTM C 547	(1995) Mineral Fiber Pipe Insulation
ASTM C 552	(1991) Cellular Glass Thermal Insulation
ASTM C 553	(1992) Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
ASTM C 612	(1993) Mineral Fiber Block and Board Thermal Insulation
ASTM C 647	(1995) Properties and Tests of Mastics and

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	Coating Finishes for Thermal Insulation
ASTM C 795	(1992) Thermal Insulation for Use in Contact With Austenitic Stainless Steel
ASTM C 871	(1995) Chemical Analysis of Thermal Insulation Materials for Leachable Chloride, Fluoride, Silicate, and Sodium Ions
ASTM C 916	(1985; Rev 1996) Adhesives for Duct Thermal Insulation
ASTM C 920	(1995) Elastomeric Joint Sealants
ASTM C 921	(1989 R; 1996) Determining the Properties of Jacketing Materials for Thermal Insulation
ASTM C 1126	(1996) Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
ASTM D 3278	(1996) Test Methods for Flash Point of Liquids by Small Scale & Closed-Cup Apparatus
ASTM E 84	(1996a) Surface Burning Characteristics of Building Materials
ASTM E 96	(1995) Water Vapor Transmission of Materials

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-69 (1996) Pipe Hangers and Supports - Selection and Application

MIDWEST INSULATION CONTRACTORS ASSOCIATION (MICA)

MICA-01 (1993) National Commercial & Industrial Insulation Standards

### 1.2 SYSTEM DESCRIPTION

Field-applied insulation and accessories on mechanical systems shall be as specified herein; factory-applied insulation is specified under the piping, duct or equipment to be insulated. Insulation of heat distribution systems and chilled water systems outside of buildings shall be as specified in Section 02695 PREAPPROVED UNDERGROUND HEAT DISTRIBUTION SYSTEM, Section 02696 HEAT DISTRIBUTION SYSTEMS IN CONCRETE TRENCHES, Section 02697 ABOVEGROUND HEAT DISTRIBUTION SYSTEM, and Section 02698 PREFABRICATED UNDERGROUND HEATING/COOLING DISTRIBUTION SYSTEM. Field applied insulation materials required for use on Government-furnished items as listed in the

SPECIAL CONTRACT REQUIREMENTS shall be furnished and installed by the Contractor.

### 1.3 GENERAL QUALITY CONTROL

#### 1.3.1 Standard Products

Materials shall be the standard products of manufacturers regularly engaged in the manufacture of such products and shall essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening.

#### 1.3.2 Installer's Qualifications

Qualified installers shall have successfully completed three or more similar type jobs within the last 5 years.

#### 1.3.3 Surface Burning Characteristics

Unless otherwise specified, insulation not covered with a jacket shall have a flame spread rating no higher than 75 and a smoke developed rating no higher than 150. The outside surface of insulation systems which are located in air plenums, in ceiling spaces, and in attic spaces shall have a flame spread rating no higher than 25 and a smoke developed rating no higher than 50. Insulation materials located exterior to the building perimeter are not required to be fire-rated. Flame spread and smoke developed ratings shall be determined by ASTM E 84. Insulation shall be tested in the same density and installed thickness as the material to be used in the actual construction. Jackets shall comply with the flame spread and smoke developed ratings of 25/50 as determined by ASTM E 84.

#### 1.3.4 Identification of Materials

Packages or standard containers of insulation, jacket material, cements, adhesives, and coatings delivered for use, and samples required for approval shall have manufacturer's stamp or label attached giving the name of the manufacturer and brand, and a description of the material.

#### 1.4 SUBMITTALS

Government approval is required for submittals with a "GA" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-14 Samples

Thermal Insulation Materials; FIO.

A complete list of materials, including manufacturer's descriptive technical literature, performance data, catalog cuts, and installation instructions. The product number, k-value, thickness and furnished accessories for each mechanical system requiring insulation shall be included. Materials furnished under this section of the specification

shall be submitted at one time.

After approval of materials and prior to applying insulation a booklet shall be prepared and submitted for approval. The booklet shall contain marked-up MICA-01 plates (or detail drawings showing the insulation material and insulating system) for each pipe, duct, or piece of equipment required to be insulated per this specification. The MICA plates shall be marked up showing the materials to be installed in accordance with the requirements of this specification for the specific insulation application. The Contractor shall submit all MICA Plates required to show the entire insulating system, including Plates required to show insulation penetrations, vessel bottom and top heads, legs, and skirt insulation as applicable. If the Contractor elects to submit detailed drawings instead of marked-up MICA Plates, the detail drawings shall show cut-away, section views, and details indicating each component of the insulation system and showing provisions for insulating jacketing, and sealing portions of the equipment. For each type of insulation installation on the drawings, provide a label which identifies each component in the installation (i.e., the duct, insulation, adhesive, vapor retarder, jacketing, tape, mechanical fasteners, etc.) Indicate insulation by type and manufacturer. copies of the booklet shall be submitted at the jobsite to the Contracting Officer. One copy of the approved booklet shall remain with the insulation Contractor's display sample and two copies shall be provided for Government use.

After approval of materials actual sections of installed systems properly insulated in accordance with the specification requirements shall be displayed. Such actual sections must remain accessible to inspection throughout the job and will be reviewed from time to time for controlling the quality of the work throughout the construction site. Each material used shall be identified, by indicating on an attached sheet the specification requirement for the material and the material by each manufacturer intended to meet the requirement. Display sample sections will be inspected at the jobsite by the Contracting Officer. Approved display sample sections shall remain on display at the jobsite during the construction period. Upon completion of construction, the display sample sections will be closed and sealed.

Pipe Insulation Display Sections: Display sample sections shall include as a minimum an elbow or tee, a valve, dielectric unions and flanges, a hanger with protection shield and insulation insert, or dowel as required, at support point, method of fastening and sealing insulation at longitudinal lap, circumferential lap, butt joints at fittings and on pipe runs, and terminating points for each type of pipe insulation used on the job, and for hot pipelines and cold pipelines, both interior and exterior, even when the same type of insulation is used for these services.

Duct Insulation Display Sections: Display sample sections for rigid and flexible duct insulation used on the job. A display section for duct insulation exposed to weather shall be protected by enclosing with a temporary covering.

#### 1.5 STORAGE

Materials shall be delivered in the manufacturer's unopened containers. Materials delivered and placed in storage shall be provided with protection from weather, humidity, dirt, dust and other contaminants. Insulation material and supplies that become dirty, dusty, wet, or otherwise contaminated may be rejected by the Contracting Officer.

#### PART 2 PRODUCTS

#### 2.1 GENERAL MATERIALS

Materials shall be compatible and shall not contribute to corrosion, soften, or otherwise attack surfaces to which applied in either the wet or dry state. Materials to be used on stainless steel surfaces shall meet ASTM C 795 requirements. Materials shall be asbestos free and conform to the following:

#### 2.1.1 Adhesives

### 2.1.1.1 Acoustical Lining Insulation Adhesive

Insulation shall be applied in cut-to-size pieces attached to the interior of the duct with a nonflammable, fire-resistant adhesive conforming to ASTM C 916, Type I. Exposed edges of the liner at the duct ends and at other joints where the lining will be subject to erosion shall be coated with a heavy brush coat of the nonflammable, fire-resistant adhesive to prevent delamination of glass fibers.

### 2.1.1.2 Mineral Fiber Insulation Cement

Cement shall be in accordance with ASTM C 195.

# 2.1.1.3 Lagging Adhesive

Lagging adhesives shall be nonflammable and fire-resistant and shall have flame spread and smoke developed ratings of 25/50 when measured in accordance with ASTM E 84. Adhesives shall be either the Class 1 or Class 2 type as defined below. Class 1 adhesive shall be pigmented white and be suitable for bonding fibrous glass cloth to faced and unfaced fibrous glass insulation board; for bonding cotton brattice cloth to faced and unfaced fibrous glass insulation board; for sealing edges of and bounding fibrous glass tape to joints of fibrous glass board; or for bonding lagging cloth to thermal insulation. Class 2 adhesive shall be pigmented white and be suitable for attaching fibrous glass insulation to metal surfaces. Lagging adhesives shall be applied in strict accordance with the manufacturer's recommendations.

# 2.1.2 Contact Adhesive

Adhesive may be dispersed in a nonhalogenated organic solvent with a low flash point (flash point less than minus 3.9 degrees C when tested in accordance with ASTM D 3278) or, dispersed in a nonflammable organic solvent which shall not have a fire point below 94 degrees C. The adhesive shall not adversely affect, initially or in service, the insulation to which it is applied, nor shall it cause any corrosive effect

on metal to which it is applied. Any solvent dispersing medium or volatile component of the adhesive shall have no objectionable odor and shall not contain any benzene or carbon tetrachloride. The dried adhesive shall not emit nauseous, irritating, or toxic volatile matters or aerosols when the adhesive is heated to any temperature up to 100 degrees C. The adhesive shall be nonflammable and fire resistant.

# 2.1.3 Caulking

ASTM C 920, Type S, Grade NS, Class 25, Use A.

#### 2.1.4 Corner Angles

Nominal 0.4060 mm (0.016 inch) aluminum 25 x 25 mm (1 x 1 inch) with factory applied kraft backing. Aluminum shall be ASTM B 209, Alloy 3003, 3105, or 5005.

#### 2.1.5 Finishing Cement

Mineral fiber hydraulic-setting thermal insulating cement ASTM C 449/C 449M.

#### 2.1.6 Fibrous Glass Cloth and Glass Tape

Fibrous glass cloth and glass tape shall have flame spread and smoke developed ratings of no greater than 25/50 when measured in accordance with ASTM E 84. Fibrous glass cloth and tape shall be  $20 \times 20$  maximum size mesh. Tape shall be 100 mm wide rolls. Class 3 tape shall be 0.15 kg per square meter.

# 2.1.7 Staples

Outward clinching type 304 or 316 stainless steel.

#### 2.1.8 Jackets

ASTM C 921, Type I, maximum moisture vapor transmission 0.02 perms, minimum puncture resistance 50 Beach units on all surfaces except concealed ductwork, where a minimum puncture resistance of 25 Beach units is acceptable. Minimum tensile strength, 6.1 N/mm (35 pounds/inch) width. ASTM C 921, Type II, minimum puncture resistance 25 Beach units, tensile strength minimum 3.5 N/mm (20 pound/inch) width. Jackets used on insulation exposed in finished areas shall have white finish suitable for painting without sizing.

#### 2.1.8.1 White Vapor Retarder ASJ (All Service Jacket)

For use on hot/cold pipes, ducts, or equipment vapor retarder jackets used on insulation exposed in finished areas shall have white finish suitable for painting without sizing.

#### 2.1.8.2 Aluminum Jackets

Aluminum jackets shall be corrugated, embossed or smooth sheet, 0.4060 mm (0.016 inch) nominal thickness; ASTM B 209, Temper H14, Temper H16, Alloy

3003, 5005, or 3105 with factory applied moisture retarder. Corrugated aluminum jacket shall not be used outdoors. Aluminum jacket securing bands shall be Type 304 stainless steel, 0.3960 mm (0.015 inch) thick, 12.7 mm (1/2 inch) wide for pipe under 300 mm (12 inch) diameter and 19.1 mm (3/4 inch) wide for pipe over 300 mm (12 inch) and larger diameter. Aluminum jacket circumferential seam bands shall be 50.8 x 0.4060 mm (2 x 0.016 inch) aluminum matching jacket material. Bands for insulation below ground shall be 19.1 x 0.5080 mm (3/4 x 0.020 inch) thick stainless steel, or fiberglass reinforced tape. The jacket may, at the option of the Contractor, be provided with a factory fabricated Pittsburg or "Z" type longitudinal joint. When the "Z" joint is used, the bands at the circumferential joints shall be designed by the manufacturer to seal the joints and hold the jacket in place.

### 2.1.8.3 Polyvinyl Chloride (PVC) Jackets

Polyvinyl chloride (PVC) jacket and fitting covers shall have high impact strength, UV resistant rating or treatment and moderate chemical resistance with minimum thickness 0.7620 mm (0.030 inch). Insulation under PVC jacket shall meet jacket manufacturer's written recommendations.

### 2.1.9 Vapor Retarder Coating

The vapor retarder coating shall be fire and water resistant and appropriately selected for either outdoor or indoor service. Color shall be white. The water vapor permeance of the compound shall not exceed 0.05 perm and shall be determined according to procedure B of ASTM E 96 utilizing apparatus described in ASTM E 96. The coating shall be a nonflammable, fire resistant type. The flash point of the compound shall not be less than 26.7 degrees C and shall be determined in accordance with ASTM D 3278. All other application and service properties shall be in accordance with ASTM C 647.

### 2.1.10 Wire

Soft annealed ASTM A 580/A 580M Type 302, 304 or 316 stainless steel, 16 or 18 gauge.

# 2.2 PIPE INSULATION MATERIALS

Pipe insulation materials shall be as follows:

### 2.2.1 Aboveground Cold Pipeline

Insulation for minus 34 degrees to plus 16 degrees C shall be as follows:

### 2.2.1.1 Cellular Glass

ASTM C 552, Type II, and Type III.

#### 2.2.1.2 Flexible Cellular Insulation

ASTM C 534, Type I or II. Type II shall have vapor retarder skin on both sides of the insulation.

#### 2.2.1.3 Phenolic Insulation

ASTM C 1126, Type III. A maximum allowable leachable chloride content shall comply with ASTM C 795 when tested in accordance with ASTM C 871.

#### 2.2.2 Aboveground Hot Pipeline

For aboveground hot pipeline above 16 degrees C insulation the following requirements shall be met.

#### 2.2.2.1 Mineral Fiber

ASTM C 547, Class 1 or Class 2 as required for the operating temperature range.

#### 2.2.2.2 Calcium Silicate

ASTM C 533, Type I indoor only, or outdoors above 121 degrees C (250 degrees F) pipe temperature.

#### 2.2.2.3 Cellular Glass

ASTM C 552, Type II and Type III.

#### 2.2.2.4 Flexible Cellular Insulation

ASTM C 534, Type I or II to 93 degrees C (200 degrees F) service.

### 2.2.2.5 Phenolic Insulation

ASTM C 1126 Type III to 121 C service. A maximum allowable leachable chloride content shall comply with ASTM C 795 when tested in accordance with ASTM C 871.

#### 2.2.3 Below ground Pipeline Insulation

ASTM C 552, Type II.

### 2.3 DUCT INSULATION MATERIALS

Duct insulation materials shall be as follows:

### 2.3.1 Rigid Mineral Fiber

ASTM C 612, Class 1.

### 2.3.2 Flexible Mineral Fiber

ASTM C 553, Type I, Class B-2.

### 2.3.3 Cellular Glass

ASTM C 552, Type I.

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#### 2.3.4 Phenolic Foam

ASTM C 1126 Type II. A maximum allowable leachable chloride content shall comply with ASTM C 795 when tested in accordance with ASTM C 871.

#### 2.3.5 Flexible Cellular

ASTM C 534 Type II.

#### 2.4 EQUIPMENT INSULATION MATERIALS

Equipment insulation materials shall be as follows:

### 2.4.1 Cold Equipment Insulation

For temperatures below 16 degrees C.

#### 2.4.1.1 Cellular Glass

ASTM C 552, Type I, Type III, or Type IV as required.

### 2.4.1.2 Flexible Cellular Insulation

ASTM C 534, Type II.

### 2.4.1.3 Phenolic Foam

ASTM C 1126 Type II. A maximum allowable leachable chloride content shall comply with ASTM C 795 when tested in accordance with ASTM C 871.

# 2.4.2 Hot Equipment Insulation

For temperatures above 16 degrees C.

#### 2.4.2.1 Rigid Mineral Fiber

ASTM C 612, Type 2, 3, 4 or 5 as required for temperature encountered to 982 degrees C (1800 degrees F).

#### 2.4.2.2 Flexible Mineral Fiber

ASTM C 553, Type 1, 2, 3, 4, 5, 6, or 7 as required for temperature encountered to 649 degrees C (1200 degrees F).

# 2.4.2.3 Calcium Silicate

ASTM C 533, Type I, indoors only, or outdoors above 121 degrees C (250 degrees F). Pipe shape may be used on diesel engine exhaust piping and mufflers to 649 degrees C (1200 degrees F).

### 2.4.2.4 Cellular Glass

ASTM C 552, Type I, Type III, or Type IV as required.

#### 2.4.2.5 Flexible Cellular Insulation

ASTM C 534, Type II, to 93 degrees C (200 degrees F).

#### 2.4.2.6 Phenolic Foam

ASTM C 1126 Type II to 121 degrees C (250 degrees F). A maximum allowable leachable chloride content shall comply with ASTM C 795 when tested in accordance with ASTM C 871.

# PART 3 EXECUTION

#### 3.1 APPLICATION - GENERAL

#### 3.1.1 Installation

Except as otherwise specified, material shall be installed in accordance with the manufacturer's written instructions. Insulation materials shall not be applied until tests specified in other sections of this specification are completed. Material such as rust, scale, dirt and moisture shall be removed from surfaces to receive insulation. Insulation shall be kept clean and dry. Insulation shall not be removed from its shipping containers until the day it is ready to use and shall be returned to like containers or equally protected from dirt and moisture at the end of each workday. Insulation that becomes dirty shall be thoroughly cleaned prior to use. If insulation becomes wet or if cleaning does not restore the surfaces to like new condition, the insulation will be rejected, and shall be immediately removed from the jobsite. Joints shall be staggered on multi layer insulation. Mineral fiber thermal insulating cement shall be mixed with demineralized water when used on stainless steel surfaces. Insulation, jacketing and accessories shall be installed in accordance with MICA-01 standard plates except where modified herein or on the drawings.

#### 3.1.2 Fire stopping

Where pipes and ducts pass through fire walls, fire partitions, above grade floors, and fire rated chase walls, the penetration shall be sealed with fire stopping materials as specified in Section 07270 FIRE STOPPING.

### 3.1.3 Painting and Finishing

Painting shall be as specified in Section 09900 PAINTING, GENERAL.

# 3.1.4 Flexible Cellular Insulation

Flexible cellular insulation shall be installed with seams and joints sealed with a contact adhesive. Flexible cellular insulation shall not be used on surfaces greater than 93 degrees C. Seams shall be staggered when applying multiple layers of insulation. Insulation exposed to weather and not shown to have jacketing shall be protected with two coats of UV resistant finish as recommended by the manufacturer after the adhesive is dry.

# 3.1.5 Welding

No welding shall be done on piping, duct or equipment without written approval of the Contracting Officer. The capacitor discharge welding process may be used for securing metal fasteners to duct.

#### 3.1.6 Pipes/Ducts/Equipment which Require Insulation

Insulation is required, unless stated otherwise, on all pipes, ducts, or equipment, which operate at or below 15.6 C and at or above 26.7 C.

#### 3.2 PIPE INSULATION INSTALLATION

# 3.2.1 Pipe Insulation

#### 3.2.1.1 General

Pipe insulation shall be installed on aboveground hot and cold pipeline systems as specified below to form a continuous thermal retarder, including straight runs, fittings and appurtenances unless specified otherwise. Installation shall be with full length units of insulation and using a single cut piece to complete a run. Cut pieces or scraps abutting each other shall not be used. Pipe insulation shall be omitted on the following:

- a. Pipe used solely for fire protection.
- b. Chromium plated pipe to plumbing fixtures. However, fixtures for use by the physically handicapped shall have the hot water supply and drain, including the trap, insulated where exposed.
- c. Sanitary drain lines.
- d. Unions in pipe above 16 degrees C.
- e. Strainers in pipe above 16 degrees C.
- f. Check valves in pipe above 16 degrees C.

### 3.2.1.2 Pipes Passing Through Sleeves

- a. Pipe insulation shall be continuous through the sleeve.
- b. An aluminum jacket with factory applied moisture retarder shall be provided over the insulation wherever penetrations require sealing.
- c. Where penetrating interior walls, the aluminum jacket shall extend 50 mm beyond either side of the wall and shall be secured on each end with a band.
- d. Where penetrating floors, the aluminum jacket shall extend from a point below the backup material to a point 250 mm above the floor with one band at the floor and one not more than 25 mm from the end of the aluminum jacket.

- e. Where penetrating waterproofed floors, the aluminum jacket shall extend from below the backup material to a point 50 mm above the flashing with a band 25 mm from the end of the aluminum jacket.
- f. Where penetrating exterior walls, the aluminum jacket required for pipe exposed to weather shall continue through the sleeve to a point 50 mm beyond the interior surface of the wall.
- g. Where penetrating roofs, pipe shall be insulated as required for interior service to a point flush with the top of the flashing and sealed with vapor retarder coating. The insulation for exterior application shall but tightly to the top of flashing and interior insulation. The exterior aluminum jacket shall extend 50 mm down beyond the end of the insulation to form a counter flashing. The flashing and counter flashing shall be sealed underneath with caulking.
- h. For hot water pipes supplying lavatories or other similar heated service which requires insulation, the insulation shall be terminated on the backside of the finished wall. The insulation termination shall be protected with two coats of vapor barrier coating with a minimum total thickness of 2.0 mm applied with glass tape embedded between coats (if applicable). The coating shall extend out onto the insulation 50.0 mm and shall seal the end of the insulation. Glass tape seams shall overlap 25 mm. Caulk the annular space between the pipe and wall penetration with approved fire stop material. Cover the pipe and wall penetration with a properly sized (well fitting) escutcheon plate. The escutcheon plate shall overlap the wall penetration at least 10 mm.
- i. For domestic cold water pipes supplying laboratories or other similar cooling service which requires insulation, the insulation shall be terminated on the finished side of the wall (i.e., insulation must cover the pipe throughout the wall penetration). The insulation shall be protected with two coats of vapor barrier coating witha minimum total thickness of 2.0 mm. The coating shall extend out onto the insulation 50.0 and shall seal the end of the insulation. Caulk the annular space between the outer surface of the pipe insulation and the wall penetration with an approved fire stop material having vapor retarder properties. Cover the pipe and wall penetration with a properly sized (well fitting) escutcheon plate. The escutcheon plate shall overlap overlap the wall penetration by at least 10 mm.

# 3.2.1.3 Pipes Passing Through Hangers

a. Insulation, whether hot or cold application, shall be continuous through hangers. All horizontal pipes 50 mm and smaller shall be supported on hangers with the addition of a Type 40 protection shield to protect the insulation in accordance with MSS SP-69. Whenever insulation shows signs of being compressed, or when the insulation or jacket shows visible signs of distortion at or near the support shield, insulation inserts as specified below for

piping larger than 50 mm shall be installed.

- b. Horizontal pipes larger than 50 mm at 16 degrees C and above shall be supported on hangers in accordance with MSS SP-69, and Section 15400 PLUMBING, GENERAL PURPOSE.
- c. Horizontal pipes larger than 50 mm and below 16 degrees C shall be supported on hangers with the addition of a Type 40 protection shield in accordance with MSS SP-69. An insulation insert of cellular glass or calcium silicate shall be installed above each shield. The insert shall cover not less than the bottom 180 degree arc of the pipe. Inserts shall be the same thickness as the insulation, and shall extend 50 mm on each end beyond the protection shield. When insulation inserts are required per the above, and the insulation thickness is less than 25 mm, wooden or cork dowels or blocks may be installed between the pipe and the shield to prevent the weight of the pipe from crushing the insulation, as an option to installing insulation inserts. The insulation jacket shall be continuous over the wooden dowel, wooden block, or insulation insert.
- d. Vertical pipes shall be supported with either Type 8 or Type 42 riser clamps with the addition of two Type 40 protection shields in accordance with MSS SP-69 covering the 360 degree arc of the insulation. An insulation insert of cellular glass or calcium silicate shall be installed between each shield and the pipe. The insert shall cover the 360 degree arc of the pipe. Inserts shall be the same thickness as the insulation, and shall extend 50 mmon each end beyond the protection shield. When insulation inserts are required per the above, and the insulation thickness is less than 25 mm, wooden or cork dowels or blocks may be installed between the pipe and the shield to prevent the hanger from crushing the insulation, as an option instead of installing insulation inserts. The insulation jacket shall be continuous over the wooden dowel, wooden block, or insulation insert. The vertical weight of the pipe shall be supported with hangers located in a horizontal section of the pipe. When the pipe riser is longer than 9 m, the weight of the pipe shall be additionally supported with hangers in the vertical run of the pipe which are directly clamped to the pipe, penetrating the pipe insulation. These hangers shall be insulated and the insulation jacket sealed as indicated herein for anchors in a similar service.
- e. Inserts shall be covered with a jacket material of the same appearance and quality as the adjoining pipe insulation jacket, shall overlap the adjoining pipe jacket 38 mm, and shall be sealed as required for the pipe jacket. The jacket material used to cover inserts in flexible cellular insulation shall conform to ASTM C 921, Type 1, and is allowed to be of a different material than the adjoining insulation material.

#### 3.2.1.4 Flexible Cellular Pipe Insulation

Flexible cellular pipe insulation shall be tubular form for pipe sizes 150

mm and less. Type II sheet insulation used on pipes larger than 150 mm shall not be stretched around the pipe. On pipes larger than 300 mm, adhere insulation directly to the pipe on the lower 1/3 of the pipe. Seams shall be staggered when applying multiple layers of insulation. Sweat fittings shall be insulated with miter-cut pieces the same size as on adjacent piping. Screwed fittings shall be insulated with sleeved fitting covers fabricated from miter-cut pieces and shall be overlapped and sealed to the adjacent pipe insulation.

### 3.2.1.5 Pipes in high abuse areas

In high abuse areas such as janitor closets and traffic areas in equipment rooms, kitchens, and mechanical rooms, aluminum jackets shall be utilized. Pipe insulation to the  $1.8\ m$  level shall be protected.

### 3.2.2 Aboveground Cold Pipelines

The following shall be included for aboveground cold pipelines minus 34 degrees C to plus 16 degrees C:

- a. Domestic cold and chilled drinking water and domestic soft cold water.
- b. Make-up water.
- c. Horizontal and vertical portions of interior roof drains.
- d. Refrigerant suction lines.
- e. Chilled water.
- f. Dual temperature water, i.e. HVAC hot/chilled water.
- g. Air conditioner condensate drains.
- h. Exposed lavatory drains, exposed domestic water piping and drains to areas for handicap personnel.

# 3.2.2.1 Insulation Thickness

Insulation thickness for cold pipelines shall be determined using Table I.

Table I - Cold Piping Insulation Thickness
Pipe Size (mm)

Type of Service	Material	Runouts up to 51 mm*	25 mm & less	32 - 51 mm	64 - 102 mm	127 - 152 mm	203 mm & larger
Refrigerant	CG		38	38	38	38	38
suction	FC		25	25	25	25	25
& liquid	PF		25	25	25	25	25
piping							

Table I - Cold Piping Insulation Thickness
Pipe Size (mm)

Type of Service Ma Chilled water supply & return piping	terial CG FC PF	Runouts up to 51 mm* 38 13	25 mm & less 38 25 25	32 - 51 mm 38 25 25	64 - 102 mm 51 25 25	127 - 152 mm 51 25 25	203 mm & larger 51 25 25
Cold domestic water, cold sof	CG t.	38	38	38	38	38	38
waterabove and below ceilings	FC PF	10 10	10 10	10 10	10 10	10 10	10 10
Exposed lavatory drains exposed domestic water piping & drains to areas for handicap personnel	FC MF	13 13	13 25	13 25	13 38	19 38	19 38
Horizontal roof drain leaders (including underside of roof drain fitting)	FC PF CG		25 13 38	38 13 38	38 13 38	38 13 38	38 13 38
Vertical roof drain leaders leaders	FC PF CG		25 13 38	25 13 38	38 13 38	38 13 38	38 13 38
Air conditioning condensate drain located inside building	FC PF		10 10	13 10	13 10	N/A N/A	N/A N/A

\*When runouts to terminal units exceed  $3.66\ \mathrm{m}$  the entire length of runout shall be insulated like the main feed pipe.

# LEGEND:

PF - Phenolic Foam

CG - Cellular Glass

CS - Calcium Silicate

MF - Mineral Fiber

FC - Flexible Cellular

3.2.2.2 Jacket for Fibrous, Cellular Glass, and Phenolic Foam Insulated Pipe

Insulation shall be covered with a factory applied vapor retarder jacket or field applied seal welded PVC jacket. Insulation inside the building shown to be protected with an aluminum jacket shall have the insulation and vapor retarder jacket installed as specified herein. The aluminum jacket shall be installed as specified for piping exposed to weather, except sealing of the laps of the aluminum jacket is not required. In high abuse areas such as janitor closets and traffic areas in equipment rooms, and mechanical rooms, aluminum jackets shall be utilized. Pipe insulation to the 1.5 m level will be protected.

- 3.2.2.3 Insulation for Straight Runs (Fibrous, Cellular Glass and Phenolic Foam)
  - a. Insulation shall be applied to the pipe with joints tightly butted. The ends of fibrous insulation shall be sealed off with vapor retarder coating at intervals not to exceed 4.5 m.
  - b. Longitudinal laps of the jacket material shall overlap not less than 38 mm. Butt strips 75 mm wide shall be provided for circumferential joints.
  - c. Laps and butt strips shall be secured with adhesive and stapled on 100 mm centers if not factory self-sealing.
  - d. Factory self-sealing lap systems may be used when the ambient temperature is between 4 degrees and 50 degrees C during installation. The lap system shall be installed in accordance with manufacturer's recommendations. Stapler shall be used only if specifically recommended by the manufacturer. Where gaps occur, the section shall be replaced or the gap repaired by applying adhesive under the lap and then stapling.
  - e. All Staples, including those used to repair factory self-seal lap systems, shall be coated with a vapor retarder coating. All seams, except those on factory self-seal systems shall be coated with vapor retarder coating.
  - f. Breaks and punctures in the jacket material shall be patched by wrapping a strip of jacket material around the pipe and securing it with adhesive, stapling, and coating with vapor retarder coating. The patch shall extend not less than 38 mm past the break.
  - g. At penetrations such as thermometers, the voids in the insulation shall be filled and sealed with vapor retarder coating.
- 3.2.2.4 Insulation for Fittings and Accessories
  - a. Pipe insulation shall have ends thoroughly coated with a vapor

retarder coating not less than 150 mm from each flange, union, valve, anchor, or fitting in all directions.

- b. Precut, preformed insulation for placement over fittings, flanges, unions, valves, anchors, and mechanical couplings shall be used. Precut, preformed insulation shall exhibit the same properties as the adjoining pipe insulation. Where precut/preformed is unavailable, rigid preformed pipe insulation sections may be segmented into the shape required. Insulation of the same thickness and conductivity as the adjoining pipe insulation shall be used. If nesting size insulation is used, the insulation shall be overlapped 50 mm or one pipe diameter. Loose fill mineral fiber or insulating cement shall be used to fill the voids. Elbows insulated using segments shall not have less than 3 segments per elbow.
- c. Upon completion of installation of insulation on flanges, unions, valves, anchors, fittings and accessories, terminations and insulation not protected by factory vapor retarder jackets or PVC fitting covers shall be protected with two coats of vapor retarder coating with a minimum total thickness of 2.0 mm, applied with glass tape embedded between coats. Tape seams shall overlap 25 mm. The coating shall extend out onto the adjoining pipe insulation 50 mm.
- d. Anchors attached directly to the pipe shall be insulated for a sufficient distance to prevent condensation but not less than 150 mm from the insulation surface.
- e. Flexible connections at pumps and other equipment shall be insulated with 15 mm (0.59 inch) flexible cellular insulation, unless otherwise indicated.
- f. Insulation shall be marked showing the location of unions, strainers, and check valves.

### 3.2.2.5 Optional PVC Fitting Covers

At the option of the Contractor, premolded, one or two piece PVC fitting covers may be used in lieu of the vapor retarder and embedded glass tape. Factory premolded insulation segments shall be used under the fitting covers for elbows. Insulation segments shall be the same thickness as adjoining pipe insulation and the insulation shall be protected with one coat of vapor retarder coating under the PVC cover. The covers shall be secured by PVC vapor retarder tape, adhesive, seal-welding or with tacks made for securing PVC covers. Seams in the cover, and tacks and laps to adjoining pipe insulation jacket, shall be sealed with vapor retarder tape to ensure that the assembly has a continuous vapor seal.

### 3.2.3 Aboveground Hot Pipelines

For hot pipelines above 16 degrees C the following shall be included:

a. Domestic hot water.

- b. Hot soft water.
- c. Domestic recirculating (return) hot water.

#### 3.2.3.1 Insulation Thickness

Insulation thickness for hot pipelines shall be determined using Table II.

#### LEGEND:

PF - Phenolic Foam

CG - Cellular Glass

CS - Calcium Silicate

MF - Mineral Fiber

FC - Flexible Cellular

Table II - Hot Piping Insulation Thickness
Pipe Size (mm)

Type of mm		Runouts	25 mm	32 -	64 -	127 -	203
Service		up to	&	51	102	152	&
(degrees C)	Material	51 mm	less	mm	mm	mm	larger
[AM001]							
Hot domestic	CG	38	38	38	38	38	38
water supply	FC	13	25	25	38	38	38
& recirculating	PF	13	25	25	25	25	25
<pre>system (93.3 C max)</pre>	MF	13	25	25	38	38	38
Steam	CG		38	51	51	51	64
& condensate	PF		25	25	25	25	38
return (93.9	MF		38	38	51	51	64
-121.1 C)	CS		38	51	64	64	64
Steam	CG	38	64	76	89	89	102
(121.7-176.7 C)	MF	38	51	64	64	76	89
	CS	38	64	64	89	89	114

<sup>\*</sup>When runouts to terminal units exceed 3.66 m, the entire length of runout shall be insulated like the main feed pipe.

# 3.2.3.2 Jacket for Insulated Pipe

Insulation shall be covered, in accordance with manufacturer's recommendations, with a factory applied Type II jacket or field applied aluminum where required or seal welded PVC.

# 3.2.3.3 Insulation for Straight Runs

- a. Insulation shall be applied to the pipe with joints tightly butted.
- b. Longitudinal laps of the jacket material shall overlap not less than 38 mm, and butt strips 75 mm wide shall be provided for circumferential joints.
- c. Laps and butt strips shall be secured with adhesive and stapled on 100 mm centers if not factory self-sealing. Adhesive may be omitted where pipe is concealed.
- d. Factory self-sealing lap systems may be used when the ambient temperature is between 4 degrees and 49 degrees C and shall be installed in accordance with manufacturer's instructions. Laps and butt strips shall be stapled whenever there is nonadhesion of the system. Where gaps occur, the section shall be replaced or the gap repaired by applying adhesive under the lap and then stapling.
- e. Breaks and punctures in the jacket material shall be patched by wrapping a strip of jacket material around the pipe and be secured with adhesive and stapled on 100 mm centers if not factory self-sealing. Adhesive may be omitted where pipe is concealed. Patch shall extend not less than 38 mm past the break.
- f. Flexible cellular pipe insulation shall be installed by slitting tubular sections and applying onto piping or tubing. Alternately, whenever possible, slide unslit sections over the open ends of piping or tubing. All seams and butt joints shall be secured and sealed with adhesive. When using self seal products only the butt joints shall be secured with adhesive. Insulation shall be pushed on the pipe, never pulled. Stretching of insulation may result in open seams and joints. All edges shall be clean cut. Rough or jagged edges of the insulation shall not be permitted. Proper tools such as sharp knives shall be used. Type II sheet insulation when used on pipe larger than 150 mm shall not be stretched around the pipe. On pipes larger than 300 mm, adhere sheet insulation directly to the pipe on the lower 1/3 of the pipe.

### 3.2.3.4 Insulation for Fittings and Accessories

- a. The run of the line pipe insulation shall have the ends brought up to the item.
- b. Insulation of the same thickness and conductivity as the adjoining pipe insulation, either premolded or segmented, shall be placed around the item abutting the adjoining pipe insulation, or if nesting size insulation is used, overlapping 50 mm or one pipe diameter. Loose fill mineral fiber or insulating cement shall be used to fill the voids. Insulation for elbows less than 80 mm size shall be premolded. Insulation for elbows 80 mm (3 inch) size and larger shall be either premolded or segmented. Elbows insulated using segments shall have not less than 3 segments per elbow. Insulation may be wired or taped on until finish is

applied.

- c. Upon completion of installation of insulation on flanges, unions, valves, anchors, fittings and accessories, terminations and insulation not protected by factory vapor retarder jackets or PVC fitting covers shall be protected with two coats of Class 1 adhesive applied with glass tape embedded between coats. Tape seams shall overlap 25 mm. Adhesive shall extend onto the adjoining insulation not less than 50 mm. The total dry film thickness shall be not less than 2.0 mm.
- d. Insulation terminations shall be tapered to unions at a 45-degree angle.
- e. At the option of the Contractor, factory premolded one- or two-piece PVC fitting covers may be used in lieu of the adhesive and embedded glass tape. Factory premolded segments or factory or field cut blanket insert insulation segments shall be used under the cover and shall be the same thickness as adjoining pipe insulation. The covers shall be secured by PVC vapor retarder tape, adhesive, seal-welding or with tacks made for securing PVC covers.

### 3.2.4 Piping Exposed to Weather

Piping exposed to weather shall be insulated and jacketed as specified for the applicable service inside the building. After this procedure, an aluminum jacket shall be applied. PVC jacketing requires no factory applied jacket beneath it, however an all service jacket shall be applied if factory applied jacketing is not furnished. Flexible cellular insulation exposed to weather shall be treated in accordance with paragraph INSTALLATION OF FLEXIBLE CELLULAR INSULATION.

#### 3.2.4.1 Aluminum Jacket

The jacket for hot piping may be factory applied. The jacket shall overlap not less than 50 mm at longitudinal and circumferential joints and shall be secured with bands at not more than 300 mm centers. Longitudinal joints shall be overlapped down to shed water and located at 4 or 8 o'clock positions. Joints on piping 16 degrees C and below shall be sealed with caulking while overlapping to prevent moisture penetration. Where jacketing on piping 16 degrees C and below abuts an uninsulated surface, joints shall be caulked to prevent moisture penetration. Joints on piping above 16 degrees C shall be sealed with a moisture retarder.

### 3.2.4.2 Insulation for Fittings

Flanges, unions, valves, fittings, and accessories shall be insulated and finished as specified for the applicable service. Two coats of an emulsion type weatherproof mastic recommended by the insulation manufacturer shall be applied with glass tape embedded between coats. Tape overlaps shall be not less than 25 mm and the adjoining aluminum jacket not less than 50 mm. Factory preformed aluminum jackets may be used in lieu of the above. Molded PVC fitting covers shall be used with PVC lagging and adhesive

welded moisture tight.

#### 3.2.4.3 PVC Lagging

PVC lagging shall be ultraviolet resistant and adhesive welded vapor tight with manufacturer's recommended adhesive. Installation shall include provision for thermal expansion.

#### 3.2.5 Below ground Pipe Insulation

The following shall be included:

b. Domestic hot water.

### 3.2.5.1 Type of Insulation

Below ground pipe shall be insulated with 75 mm cellular glass insulation set in a coat of bedding compound as recommended by the manufacturer.

### 3.2.5.2 Installation of Below ground Pipe Insulation

- a. Bore surfaces of the insulation shall be coated with a thin coat of gypsum cement of a type recommended by the insulation manufacturer. Coating thickness shall be sufficient to fill surface cells of insulation. Mastic type materials shall not be used for this coating.
- b. Insulation applied to the pipe shall have joints tightly butted and bedded together with bedding compound as recommended by the manufacturer. Butt joints shall be staggered.
- c. Stainless steel bands, 19 mm wide by 0.5080 mm thick shall be used to secure insulation in place. A minimum of two bands per section of insulation shall be applied. As an alternate, fiberglass reinforced tape may be used to secure insulation on piping up to 300 mm in diameter. A minimum of two bands per section of insulation shall be applied.
- d. Insulation shall terminate at anchor blocks but shall be continuous through sleeves and manholes.
- e. At point of entry to buildings, underground insulation shall be terminated 50 mm inside the wall or floor, shall butt tightly against the aboveground insulation and the butt joint shall be sealed with vapor retarder coating.
- f. Provision for expansion and contraction shall be made in accordance with the insulation manufacturer's recommendations.
- g. Flanges, couplings, valves, and fittings shall be insulated with factory premolded, prefabricated, or field-fabricated sections of insulation of the same material and thickness as the adjoining pipe insulation. Insulation sections shall be secured in place

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with wire, bore surfaces coated, and joints sealed as specified.

H. At termination points, other than building entrances, the mastic and cloth or tape shall cover the ends of insulation and extend 50 mm along the bare pipe.

#### 3.3 DUCT INSULATION INSTALLATION

Corner angles shall be installed on external corners of insulation on ductwork in exposed finished spaces before covering with jacket. All supply and return ducts in air conditioned spaces shall be insulated unless shown otherwise in the drawings. Air conditioned spaces shall be defined as those spaces directly supplied with cooled conditioned air (or provided with a cooling device such as a fan-coil unit) and heated conditioned air (or provided with a heating device such as a unit heater, radiator or convector).

#### 3.3.1 Duct Insulation Thickness

Duct insulation thickness shall be in accordance with Table III.

Table III - Minimum Duct Insulation (mm)

Cold Air Ducts	50
Relief Ducts	38
Fresh Air Intake Ducts	38

Maximum thickness for flexible cellular insulation shall not exceed 25 mm, to comply with ASTM E 84 flame spread/smoke developed ratings of 25/50.

Maximum thickness for flexible cellular insulation shall not exceed 1 inch to comply with ASTM E 84 flame spread/smoke developed ratings of 25/50.

# 3.3.2 Insulation and Vapor Retarder for Cold Air Duct

Insulation and vapor retarder for cold air duct below 16 degrees C: Ducts and associated equipment shall be insulated to a thickness which is in accordance with Table III. The following shall be insulated:

- a. Supply ducts.
- b. Return air ducts.
- c. Relief ducts.
- d. Flexible runouts (field-insulated).
- e. Plenums.
- i. Fresh air intake ducts.

n. Ducts exposed to weather.

Insulation for rectangular ducts shall be flexible type where concealed, minimum density 12 kg per cubic meter (3/4 pcf) and rigid type where exposed, minimum density 48 kg per cubic meter (3 pcf). Insulation for round/oval ducts shall be flexible type, minimum density 12 kg per cubic meter (3/4 pcf) with a factory Type I jacket; or, a semi rigid board, minimum density 48 kg per cubic meter (3 pcf), formed or fabricated to a tight fit, edges beveled and joints tightly butted and staggered, with a factory applied Type I all service jacket. Insulation for exposed ducts shall be provided with either a white, paintable, factory-applied Type I jacket or a vapor retarder jacket coating finish as specified. Fibrous and cellular glass insulation on concealed duct shall be provided with a factory-applied Type I vapor retarder jacket. The total dry film thickness shall be approximately 2.0 mm. Duct insulation shall be continuous through sleeves and prepared openings except fire wall penetrations. Duct insulation terminating at fire dampers, shall be continuous over the damper collar and retaining angle of fire dampers, which are exposed to unconditioned air and which may be prone to condensate formation. Duct insulation and vapor retarder shall cover the collar, neck, and any uninsulated surfaces of diffusers, registers and grills. Vapor retarder materials shall be applied to form a complete unbroken vapor seal over the insulation.

### 3.3.2.1 Installation on Concealed Duct

- a. For rectangular, oval or round ducts, insulation shall be attached by applying Class 2 adhesive around the entire perimeter of the duct in 150 mm wide strips on 300 mm centers.
- b. For rectangular and oval ducts, 600 mm (24 inches) and larger insulation shall be additionally secured to bottom of ducts by the use of mechanical fasteners. Fasteners shall be spaced on 450 mm centers and not more than 450 mm from duct corners.
- c. For rectangular, oval and round ducts, mechanical fasteners shall be provided on sides of duct risers for all duct sizes. Fasteners shall be spaced on 450 mm centers and not more than 450 mm from duct corners.
- d. Insulation shall be impaled on the mechanical fasteners where used and shall be pressed thoroughly into the adhesive. Care shall be taken to ensure vapor retarder jacket joints overlap 50 mm. The insulation shall not be compressed to a thickness less than that specified. Insulation shall be carried over standing seams and trapeze-type duct hangers.
- e. Self-locking washers shall be installed where mechanical fasteners are used. The pin shall be trimmed back and bent over.
- f. Jacket overlaps shall be secured under the overlap with Class 2

adhesive and stapled on 100 mm centers. Staples and seams shall be coated with a brush coat of vapor retarder coating.

- g. Breaks in the jacket material shall be covered with patches of the same material as the vapor retarder. The patches shall extend not less than 50 mm beyond the break or penetration in all directions and shall be secured with Class 2 adhesive and staples. Staples and joints shall be sealed with a brush coat of vapor retarder coating.
- h. At jacket penetrations such as hangers, thermometers, and damper operating rods, voids in the insulation shall be filled and the penetration sealed with a brush coat of vapor retarder coating.
- i. Insulation terminations and pin punctures shall be sealed and flashed with a reinforced vapor retarder coating finish. The coating shall overlap the adjoining insulation and uninsulated surface 50 mm. Pin puncture coatings shall extend 50 mm from the puncture in all directions.
- j. Where insulation standoff brackets occur, insulation shall be extended under the bracket and the jacket terminated at the bracket.

### 3.3.2.2 Installation on Exposed Duct Work

- a. For rectangular ducts, rigid insulation shall be secured to the duct by mechanical fasteners on all four sides of the duct, spaced not more than 300 mm apart and not more than 75 mm from the edges of the insulation joints. A minimum of two rows of fasteners shall be provided for each side of duct 300 mm and larger. One row shall be provided for each side of duct less than 300 mm.
- b. Duct insulation shall be formed with minimum jacket seams. Each piece of rigid insulation shall be fastened to the duct using mechanical fasteners. When the height of projections is less than the insulation thickness, insulation shall be brought up to standing seams, reinforcing, and other vertical projections and shall not be carried over. Vapor retarder jacket shall be continuous across seams, reinforcing, and projections. When height of projections is greater than the insulation thickness, insulation and jacket shall be carried over.
- c. Insulation shall be impaled on the fasteners; self-locking washers shall be installed and the pin trimmed and bent over.
- d. Joints in the insulation jacket shall be sealed with a 100 mmwide strip of the same material as the vapor retarder jacket. The strip shall be secured with Class 2 adhesive and stapled. Staples and seams shall be sealed with a brush coat of vapor retarder coating.
- e. Breaks and ribs or standing seam penetrations in the jacket

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material shall be covered with a patch of the same material as the jacket. Patches shall extend not less than 50 mm beyond the break or penetration and shall be secured with Class 2 adhesive and stapled. Staples and joints shall be sealed with a brush coat of vapor retarder coating.

- f. At jacket penetrations such as hangers, thermometers, and damper operating rods, the voids in the insulation shall be filled and the penetrations sealed with a brush coat of vapor retarder coating.
- g. Insulation terminations and pin punctures shall be sealed and flashed with a reinforced vapor retarder coating finish. The coating shall overlap the adjoining insulation and uninsulated surface 50 mm. Pin puncture coatings shall extend 50 mm from the puncture in all directions.
- h. Oval and round ducts, flexible type, shall be insulated with factory Type I jacket insulation with minimum density of 12 kg per cubic meter, attached by applying Class 2 adhesive around the entire perimeter of the duct in 150 mm wide stripe on 300 mm centers.

### 3.3.3 Ducts Handling Air for Dual Purpose

For air handling ducts for dual purpose below and above 16 degrees C, ducts shall be insulated as specified for cold air duct.

### 3.3.4 Duct Test Holes

After duct systems have been tested, adjusted, and balanced, breaks in the insulation and jacket shall be repaired in accordance with the applicable section of this specification for the type of duct insulation to be repaired.

#### 3.3.5 Duct Exposed to Weather

# 3.3.5.1 Installation

Ducts exposed to weather shall be insulated and finished as specified for the applicable service for exposed duct inside the building. After the above is accomplished, the insulation shall then be further finished as detailed in the following subparagraphs.

# 3.3.5.2 Round Duct

Aluminum jacket with factory applied moisture retarder shall be applied with the joints lapped not less than 75 mm and secured with bands located at circumferential laps and at not more than 300 mm intervals throughout. Horizontal joints shall lap down to shed water and located at 4 or 8 o'clock position. Joints shall be sealed with caulking to prevent moisture penetration. Where jacketing abuts an uninsulated surface, joints shall be sealed with caulking.

# 3.3.5.3 Fittings

Fittings and other irregular shapes shall be finished as specified for rectangular ducts.

### 3.3.5.4 Rectangular Ducts

Two coats of weatherproof mastic shall be applied to the entire surface with a layer of glass cloth embedded between coats. Glass cloth overlaps at joints and adjoining surfaces shall be not less than 50 mm. Each coat of weatherproof mastic shall be 2.0 mm minimum thickness. The top of the exterior duct work shall be built up with insulation in such a manner as to ensure a positive drain of any rain water which may appear. The minimum pitch of the built up section shall be in accordance with the recommendation of the manufacturer of the vapor retarder/weatherproof mastic. Care should be taken in the construction of the built up section so that no low areas appear; this shall ensure no "pooling" of water on the vapor retarder which leads to premature degradation of the retarder and subsequent deterioration of the insulation.

### 3.4 EQUIPMENT INSULATION INSTALLATION

#### 3.4.1 General

Removable insulation sections shall be provided to cover parts of equipment which must be opened periodically for maintenance including vessel covers, fasteners, flanges and accessories.

e. Manufacturer's nameplates.

### 3.4.2 Insulation for Cold Equipment

Cold equipment below 16 degrees C: Insulation shall be furnished on equipment handling media below 16 degrees C including the following:

- a. Pumps.
- b. Refrigeration equipment parts that are not factory insulated.
- c. Drip pans under chilled equipment.
- e. Water softeners.
- g. Cold and chilled water pumps.
- i. Roof drain bodies.
- j. Air handling equipment parts that are not factory insulated.
- k. Expansion and air separation tanks.

### 3.4.2.1 Insulation Type

Insulation shall be suitable for the temperature encountered. Thicknesses

#### shall be as follows:

- a. Equipment handling media between 2 and 16 degrees C: 50 mm (2 inch) thick cellular glass, 38 mm (1-1/2 inch) thick flexible cellular, or 25 mm (1 inch) thick phenolic foam.
- b. Equipment handling media between minus 18 degrees C and plus 1 degrees C: 90 mm (3-1/2 inch) thick cellular glass, 63.5 mm (2-1/2 inch) flexible cellular, or 38 mm (1-1/2 inch) thick phenolic foam.
- c. Equipment handling media between minus 34 degrees C and minus 18 degrees C: 100 mm (4 inch) thick cellular glass 75 mm (3 inch) thick flexible cellular, or 38 mm (1-1/2 inch) thick phenolic foam.

### 3.4.2.2 Pump Insulation

- a. Pumps shall be insulated by forming a box around the pump housing. The box shall be constructed by forming the bottom and sides using joints which do not leave raw ends of insulation exposed. Joints between sides and between sides and bottom shall be joined by adhesive with lap strips for rigid mineral fiber and contact adhesive for flexible cellular insulation. The box shall conform to the requirements of MICA-01 plate No. 49 when using flexible cellular insulation. Joints between top cover and sides shall fit tightly forming a female shiplap joint on the side pieces and a male joint on the top cover, thus making the top cover removable.
- b. Exposed insulation corners shall be protected with corner angles.
- c. Upon completion of installation of the insulation, including removable sections, two coats of vapor retarder coating shall be applied with a layer of glass cloth embedded between the coats. The total dry thickness of the finish shall be 2.0 mm (1/16 inch). A parting line shall be provided between the box and the removable sections allowing the removable sections to be removed without disturbing the insulation coating. Caulking shall be applied to parting line, between equipment and removable section insulation, and at all penetrations.

### 3.4.2.3 Other Equipment

- a. Insulation shall be formed or fabricated to fit the equipment. To ensure a tight fit on round equipment, edges shall be beveled and joints shall be tightly butted and staggered.
- b. Insulation shall be secured in place with bands or wires at intervals as recommended by the manufacturer but not more than 300 mm centers except flexible cellular which shall be adhered. Insulation corners shall be protected under wires and bands with suitable corner angles.
- c. Cellular glass and phenolic foam insulation shall be set in a

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coating of bedding compound, and joints shall be sealed with bedding compound as recommended by the manufacturer. Mineral fiber insulation joints shall be filled with finishing cement.

- d. Insulation on heads of heat exchangers shall be removable.

  Removable section joints shall be fabricated using a male-female shiplap type joint. The entire surface of the removable section shall be finished by applying two coats of vapor retarder coating with a layer of glass cloth embedded between the coats. The total dry thickness of the finish shall be 2.0 mm (1/16 inch).
- e. Exposed insulation corners shall be protected with corner angles.
- f. Insulation on equipment with ribs shall be applied over 150 x 150 mm (6 x 6 inches) by 12 gauge welded wire fabric which has been cinched in place, or if approved by the Contracting Officer, spot welded to the equipment over the ribs. Insulation shall be secured to the fabric with J-hooks and 50 x 50 mm (2 x 2 inches) washers or shall be securely banded or wired in place on 300 mm centers.

#### 3.4.2.4 Vapor Retarder

Upon completion of installation of insulation, penetrations shall be caulked. Two coats of vapor retarder coating shall be applied over insulation, including removable sections, with a layer of glass cloth embedded between the coats. The total dry thickness of the finish shall be 2.0 mm (1/16 inch). Caulking shall be applied to parting line between equipment and removable section insulation.

### 3.4.3 Insulation for Hot Equipment

Insulation shall be furnished on equipment handling media above 16 degrees C including the following:

- c. Hot water generators.
- d. Water heaters.
- q. Hot water storage tanks.
- 1. Unjacketed boilers or parts of boilers.
- o. Fly ash and soot collectors.
- p. Condensate receivers.

#### 3.4.3.1 Insulation

Insulation shall be suitable for the temperature encountered. Shell and tube-type heat exchangers shall be insulated for the temperature of the shell medium. Insulation thicknesses shall be as follows:

- a. Equipment handling steam to 103.4 kPa (15 psig) or other media to 121 degrees C (250 degrees F): 50 mm (2 inch) thick rigid mineral fiber, 50 mm (2 inch) thick flexible mineral fiber, 50 mm (2 inch) thick calcium silicate, 38 mm (1.5 inch) cellular glass, 38 mm (1.5 inch) thick phenolic foam; to 93.3 degrees C (200 degrees F) 25 mm (1.0 inch) Flexible Cellular.
- b. Equipment handling steam to 1379.0 kPa (200 psig) or other media to 204 degrees C (400 degrees F): 75 mm (3 inch) thick rigid mineral fiber, 75 mm (3 inch) thick flexible mineral fiber, 75 mm (3 inch) thick calcium silicate, 75 mm (3 inch) thick cellular glass.
- c. Equipment handling media to 316 degrees C (600 degrees F): 127 mm (5 inch) thick rigid mineral fiber, 150 mm (6 inch) thick flexible mineral fiber, 150 mm (6 inch) thick calcium silicate, 150 mm (6 inch) thick cellular glass.
- d. Equipment handling media above 316 degrees C (600 degrees F): Insulate with a thickness of material required to limit the external temperature of the insulation to 50 degrees C except that diesel engine exhaust piping and mufflers shall be covered with 150 mm (6 inch) thick material suitable for 650 degrees C (1200 degrees F) service. Heat transfer calculations shall be submitted to substantiate insulation and thickness selection.

#### 3.4.4 Equipment Exposed to Weather

### 3.4.4.1 Installation

Equipment exposed to weather shall be insulated and finished in accordance with the requirements for ducts exposed to weather in paragraph DUCT INSULATION INSTALLATION.

#### 3.4.4.2 Optional Panels

At the option of the Contractor, prefabricated metal insulation panels may be used in lieu of the insulation and finish previously specified. Thermal performance shall be equal to or better than that specified for field applied insulation. Panels shall be the standard catalog product of a manufacturer of metal insulation panels. Fastenings, flashing, and support system shall conform to published recommendations of the manufacturer for weatherproof installation and shall prevent moisture from entering the insulation. Panels shall be designed to accommodate thermal expansion and to support a 1112 N (250 pound) walking load without permanent deformation or permanent damage to the insulation. Exterior metal cover sheet shall be aluminum and exposed fastenings shall be stainless steel or aluminum.

-- End of Section --